

# **High throughput screening of Pd-alloys for H<sub>2</sub> separation membranes studied by hydrogenography and CVM**

**Wim Haije**

*Presented at the 1st International Conference on Clean Energy,  
10-13 April 2011,  
Dalian, China*



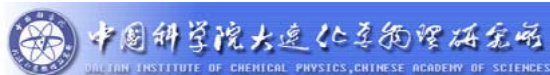


# High throughput screening of Pd-alloys for H<sub>2</sub> separation membranes studied by hydrogenography and CVM

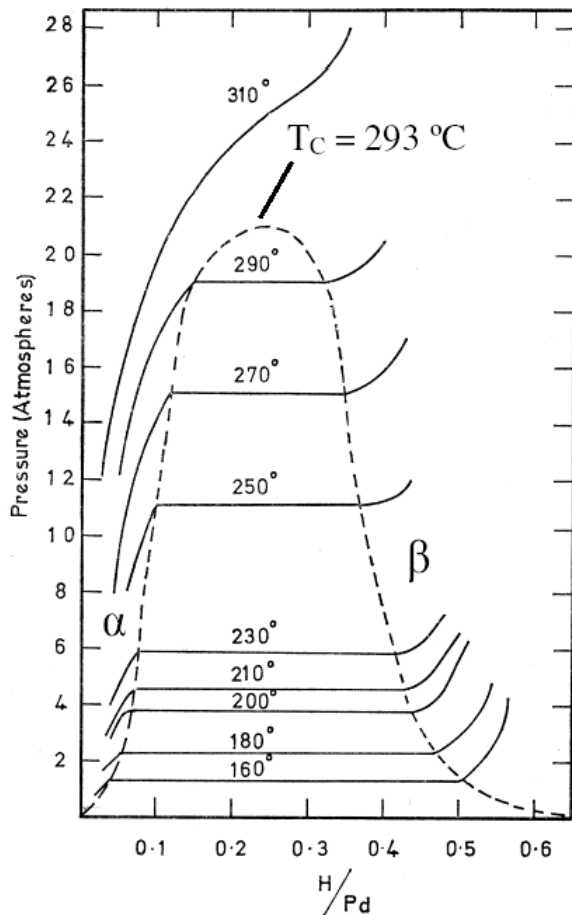
Wim Haije,

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*Delft University of Technology*



# Phase diagram Pd hydride



Plots of p-C curves after Bruning and Sieverts (1933) showing:

- The co-existence region for  $\alpha$  and  $\beta$  Pd hydride
- $T > 300^\circ\text{C}$  one Pd hydride phase

Drawbacks

- Volume expansion 10% upon hydriding
- Sensitive to poisoning
- Membrane failure above  $600^\circ\text{C}$ , due to grain coarsening

► Strong need for better materials: binary (ternary) alloys!!

*With of course > competitive permeability*

# High throughput screening



Firstly what can we predict theoretically?

Secondly what would be the holy grail?

- Deposit a (part of a) phase diagram, binary or ternary
- Determine hydrogen absorption of all compositions
- Determine permeability of all compositions
- Determine cyclic behavior of all compositions
- Poison the surface and look for the differences

All in one or two experiments!

# Statistical thermo: CVM



Energy functional (terms of clusters)  $\rightarrow$  phase boundaries ( $v$ )

$$\Omega(v, T, \mu_1^*, \mu_2^*) = (E - TS + pv) - \sum_{n=1}^2 \mu_n^* x_n + \lambda \left( 1 - \sum_{ijkl} z_{ijkl}^{\alpha\beta\gamma\delta} \right)$$

(entropy, volume)

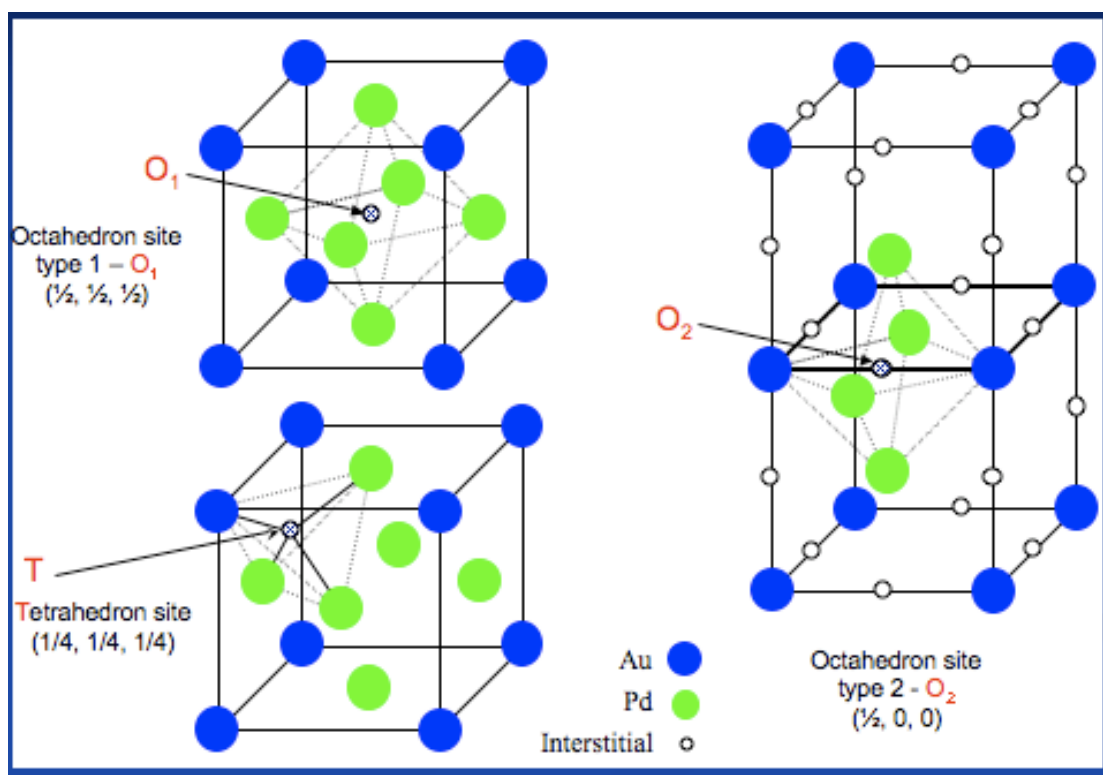
Internal energy :

- ab initio (new alloys)  $\rightarrow$  effective cluster interactions
- pair interaction energies (experimental data)

# Possible H positions in L1<sub>2</sub>



## L1<sub>2</sub> structure



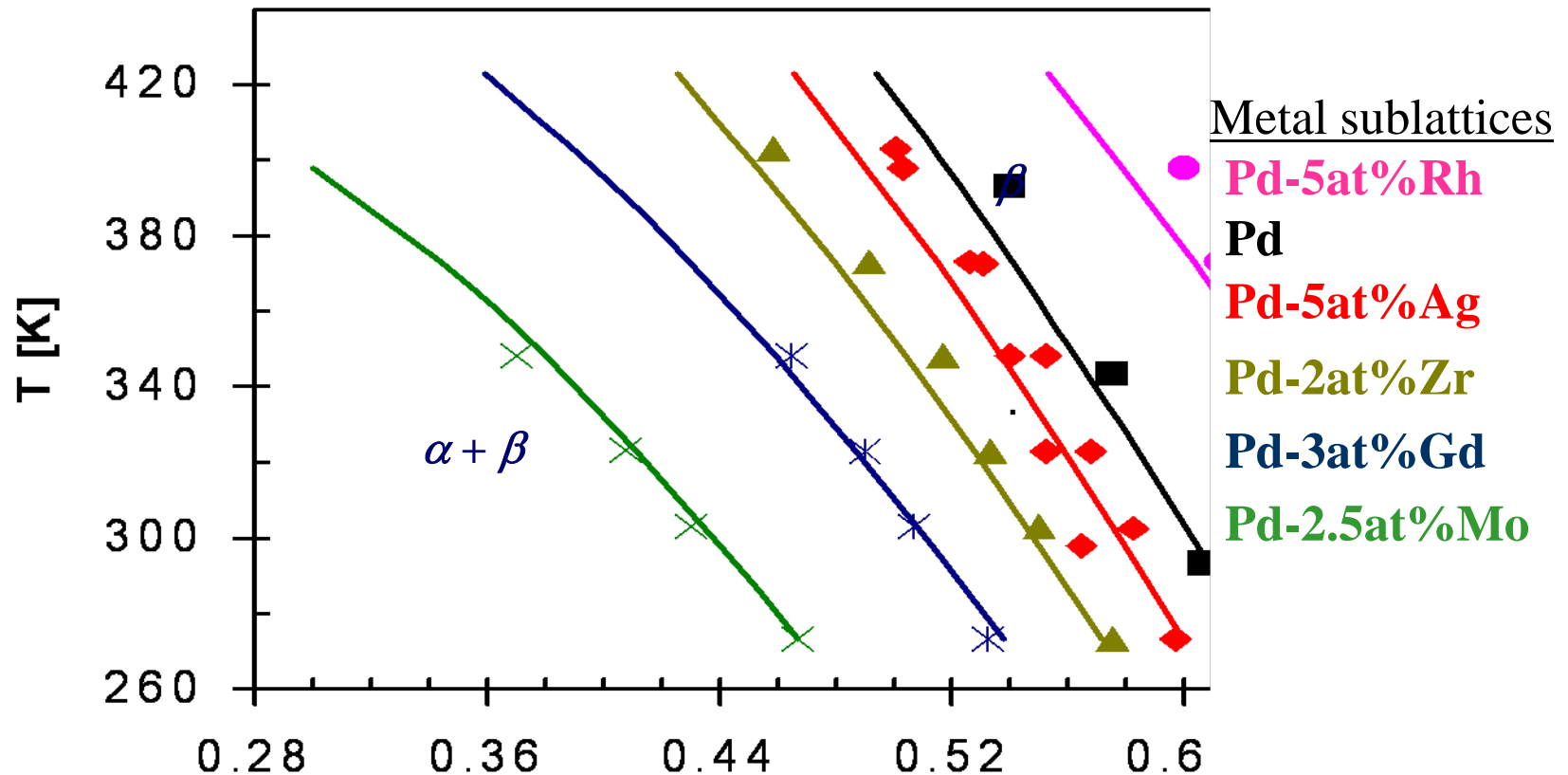
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# Pair interactions + CVM



*Lines - CVM results*

*Symbols - Experimental data*

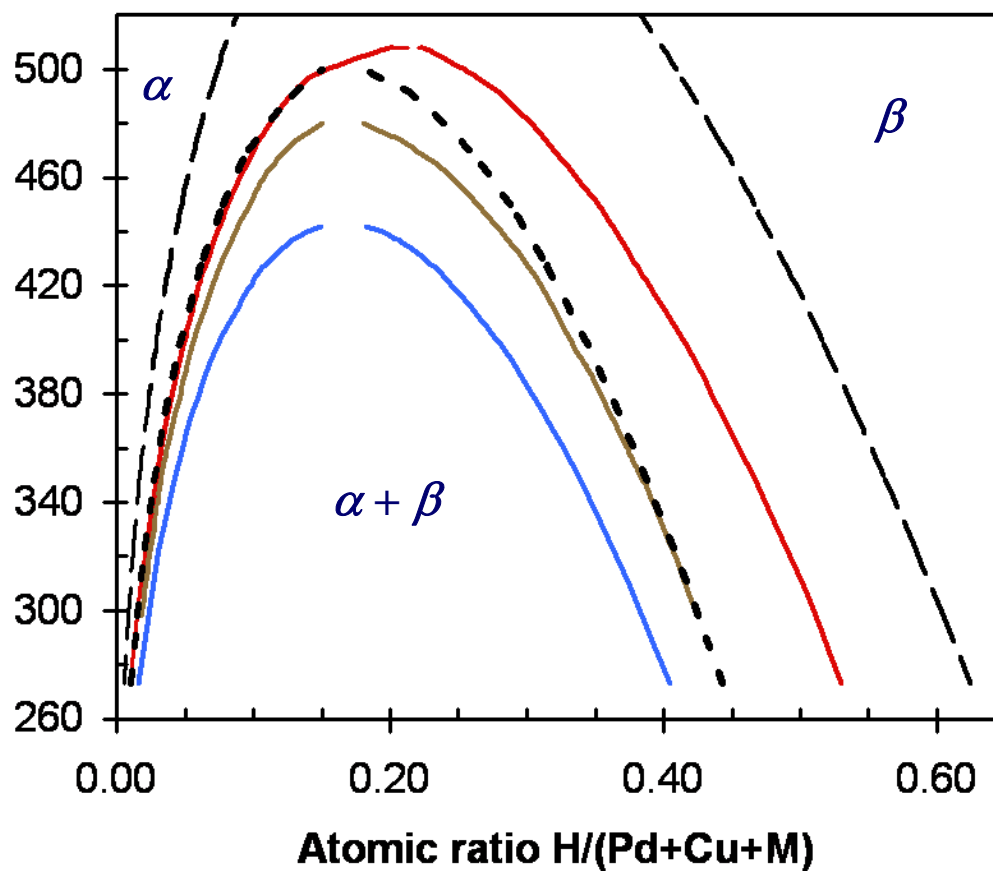


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# Prediction $\text{Pd}_{85}\text{Ag}_{(15-x)}\text{M}_x\text{-H}$ systems



Temperature (K) vs composition



$\text{Pd}_{85}\text{Ag}_5\text{Cu}_{10}$

$\text{Pd}_{85}\text{Ag}_5\text{Zr}_{10}$

$\text{Pd}_{85}\text{Ag}_{10}\text{Zr}_5$

Pd - dashed line

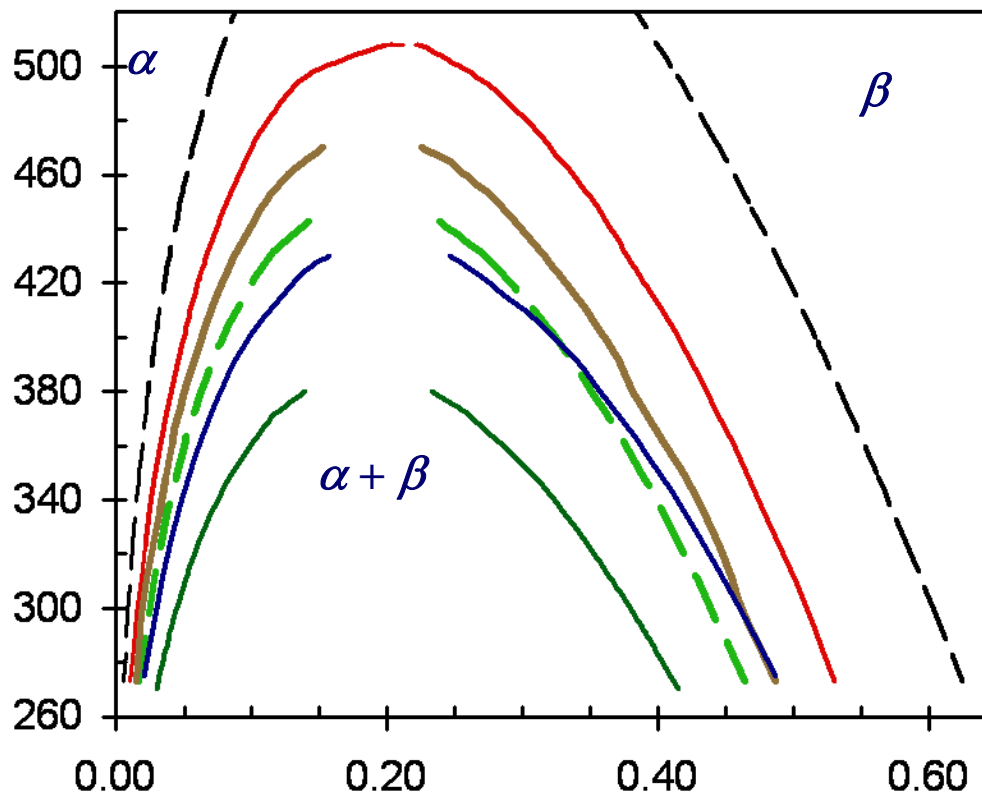
$\text{Pd}_{90}\text{Ag}_{10}$  - dotted line

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# Prediction $\text{Pd}_{85}\text{Cu}_{10}\text{M}_5\text{-H}$ systems



Temperature (K) vs composition



**Pd**

$\text{Pd}_{85}\text{Cu}_{15}$

$\text{Pd}_{85}\text{Cu}_{10}\text{Ag}_5$

$\text{Pd}_{85}\text{Cu}_{10}\text{Zr}_5$

$\text{Pd}_{85}\text{Cu}_{10}\text{Gd}_5$

$\text{Pd}_{85}\text{Cu}_{10}\text{Mo}_5$

Atomic ratio  $\text{H}/(\text{Pd}+\text{Cu}+\text{M})$  TUDELFT group Böttger

# Overview results predicted systems



Alloy	$T_c$ (K)	$\Delta V_{\beta-\alpha}/V_{\alpha}(\%)$
Pd <sub>85</sub> Cu <sub>10</sub> Mo <sub>5</sub>	385	5.8
Pd <sub>85</sub> Cu <sub>10</sub> Gd <sub>5</sub>	475	7.2
Pd <sub>85</sub> Cu <sub>10</sub> Zr <sub>5</sub>	471	7.9
Pd <sub>85</sub> Cu <sub>10</sub> Ag <sub>5</sub>	508	9.1
Pd <sub>85</sub> Ag <sub>5</sub> Zr <sub>10</sub>	442	6.6
Pd <sub>85</sub> Ag <sub>10</sub> Zr <sub>5</sub>	480	7.6

Pd:  $T_c = 560$  K,  $\Delta V_{\beta-\alpha}/V_{\alpha} = 10.7$  %

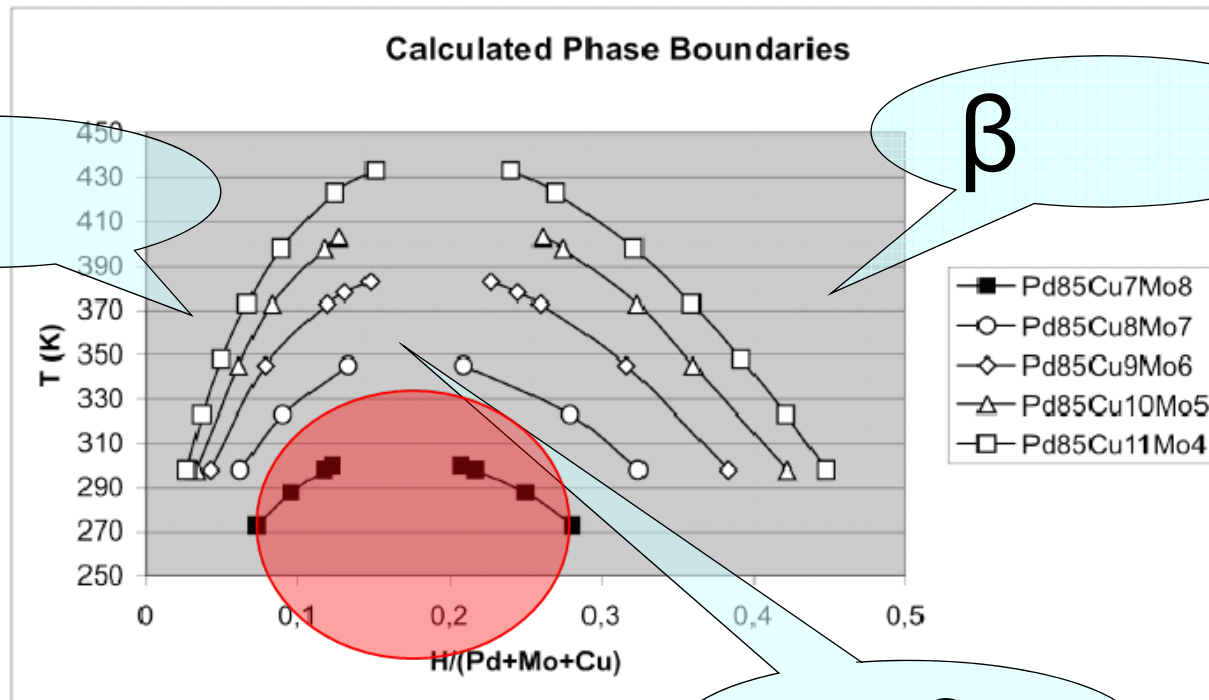
No information on permeability, however, from CVM

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# CVM: $T_c$ for Pd-Cu-Mo alloys



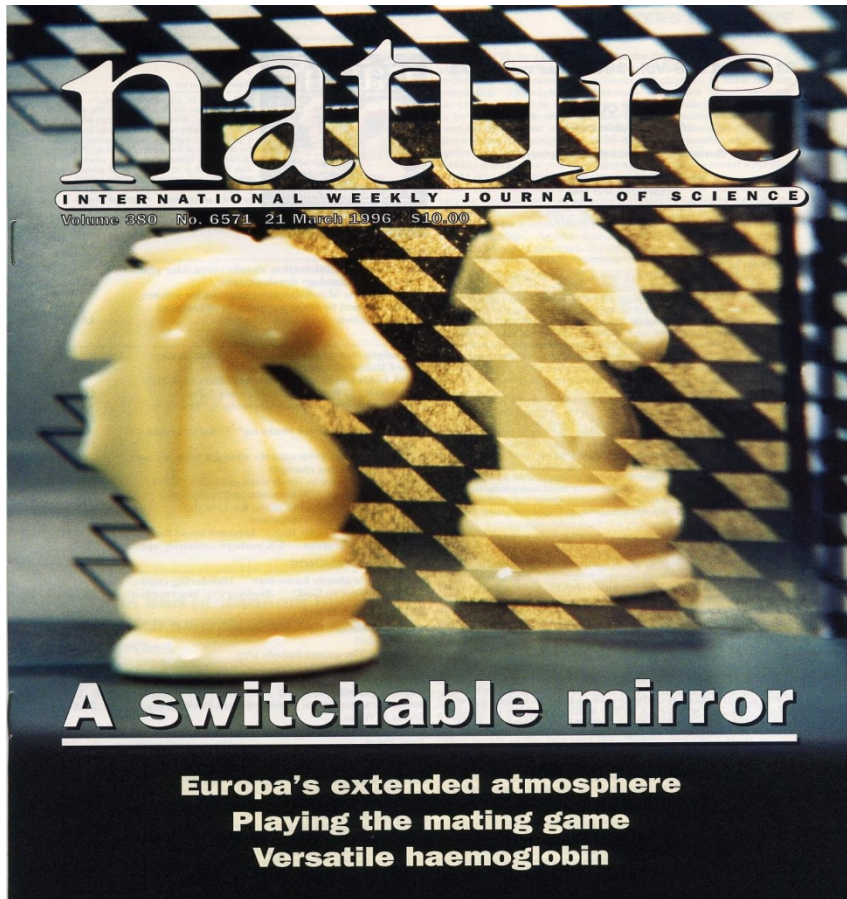
Results CVM calculations  $\text{PdMo}_x\text{Cu}_{(1-x)}$



M.I. Pekelharing, D.E. Nanu

$\alpha + \beta$

# High throughput screening of $H_2$ membrane alloys: basics



Y: Metal

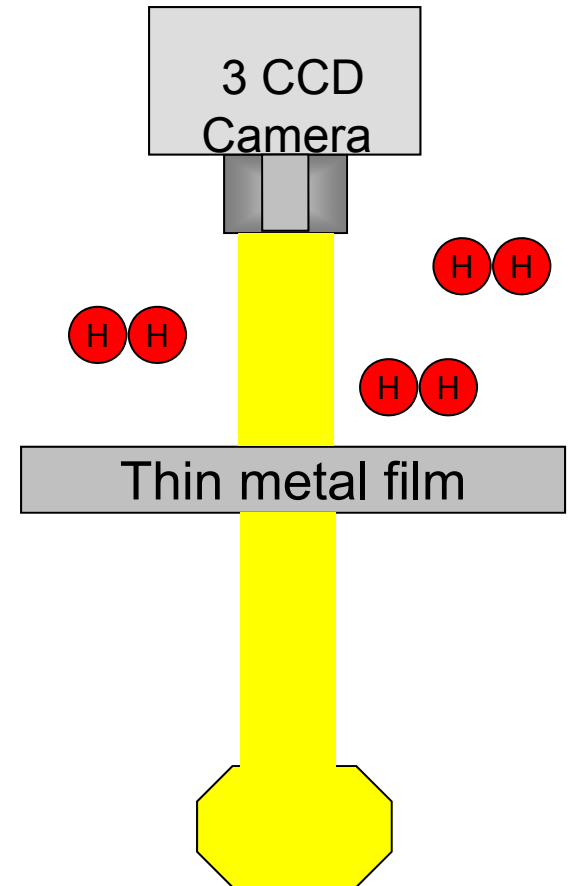
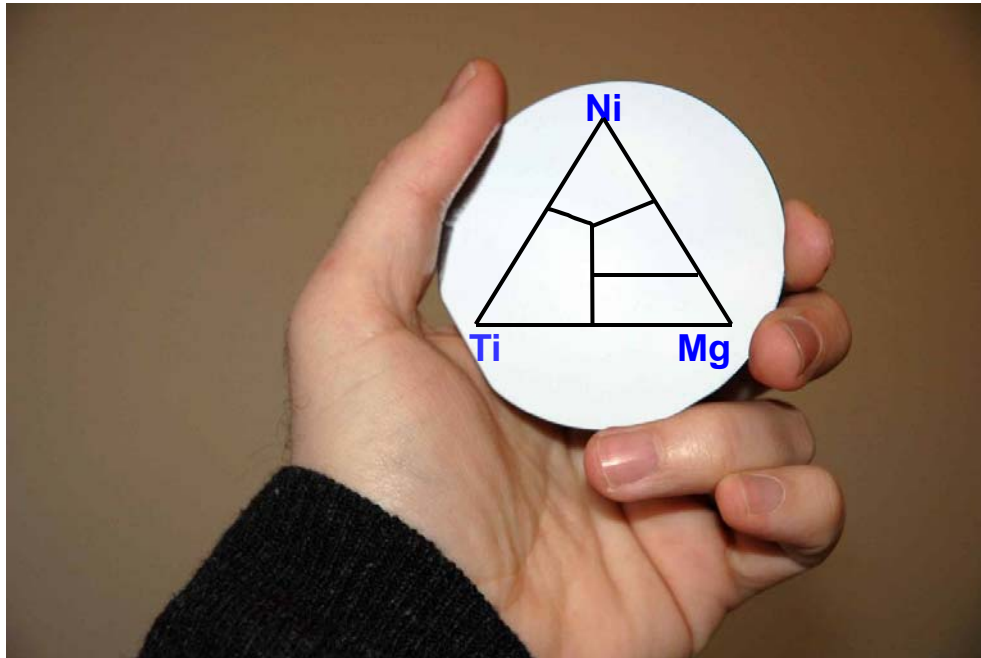


$YH_2$  : Metal



$YH_3$  : Insulator

# High throughput screening: hydrogenography

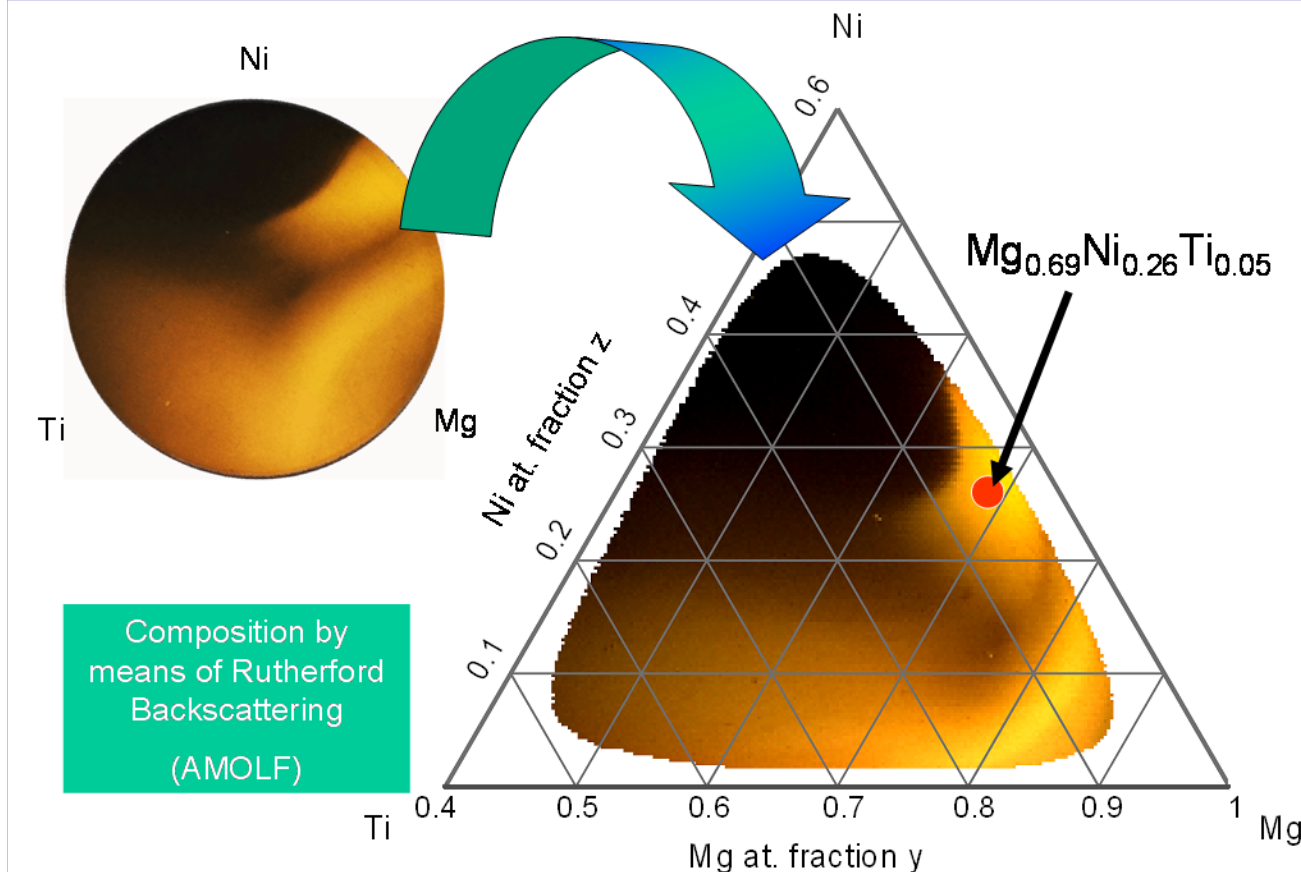


Source: Adv. Mater. 2007, 19, 2813-2817  
Scripta Materialia 56 (2007) 853-858

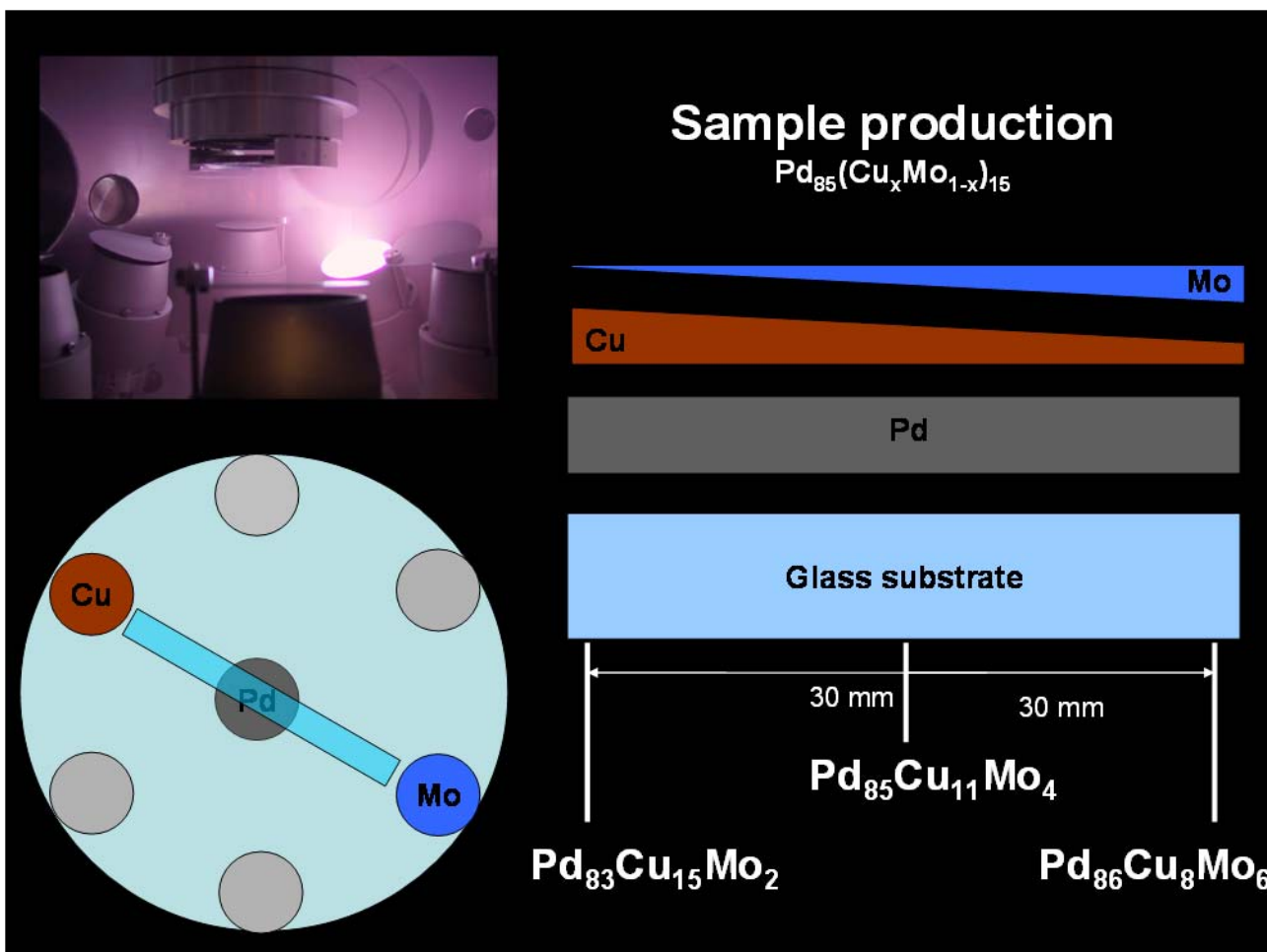
# Optical response



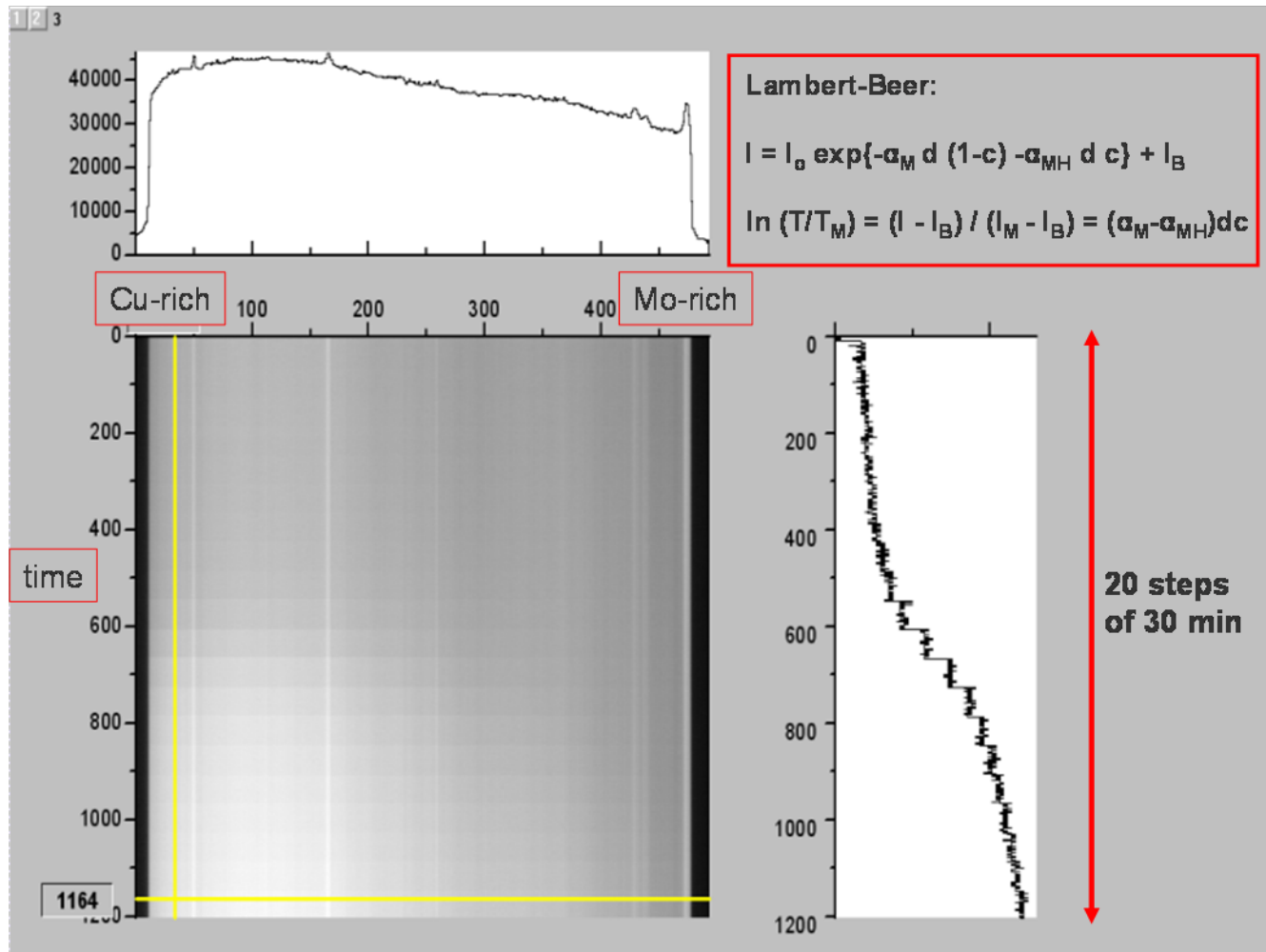
## Optical transmission in ternary diagram



# Hydrogenography for Pd alloy research



# Hydrogenography for Pd alloy research

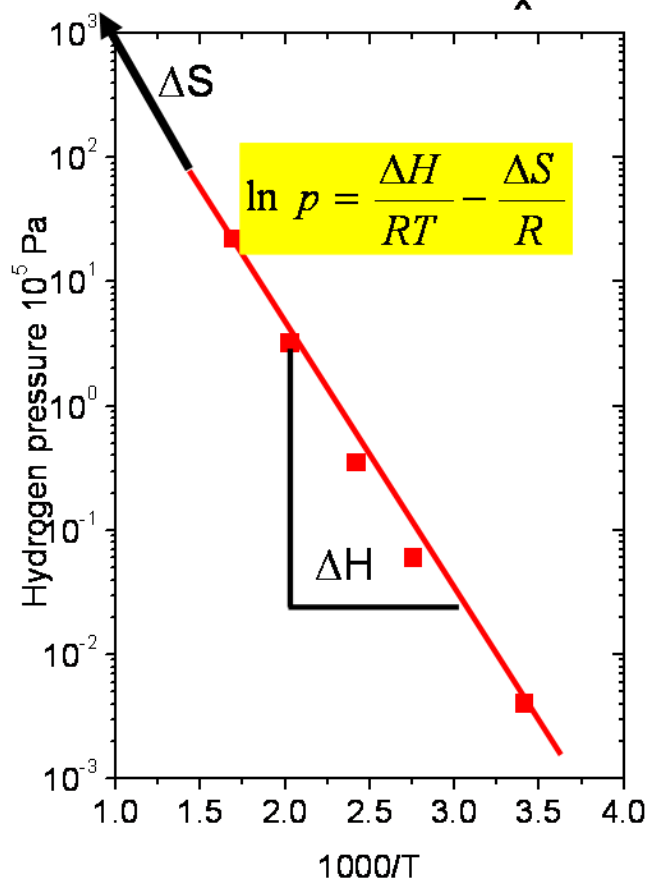
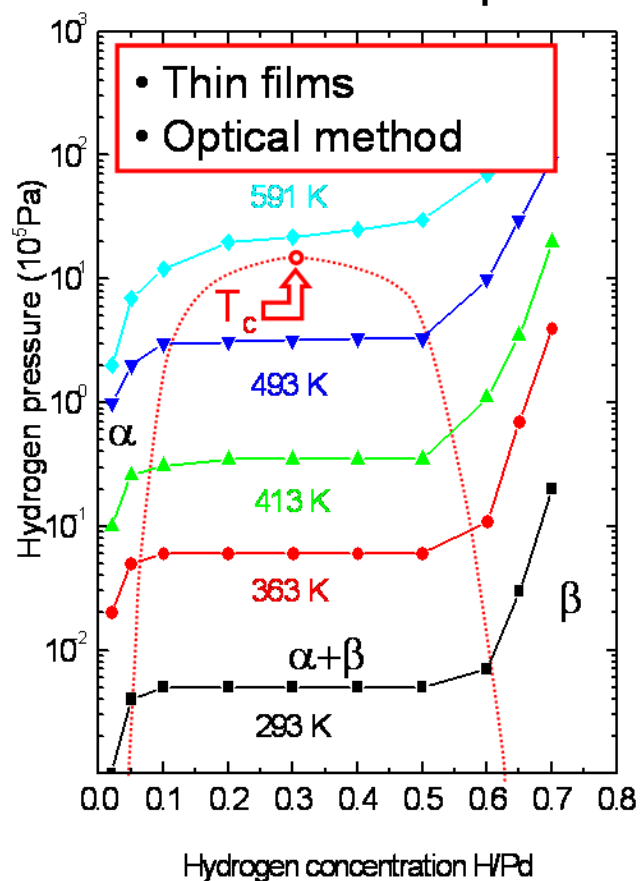


# Results

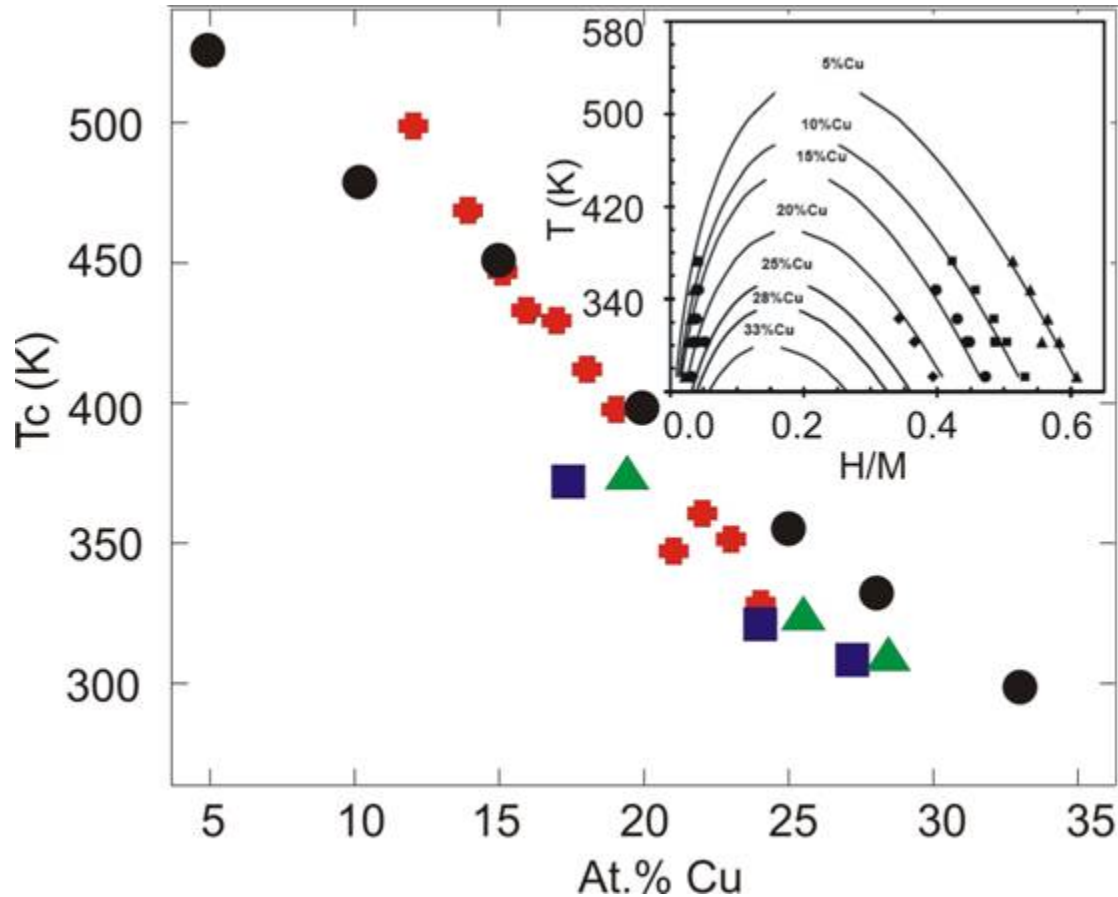


R. Gremaud

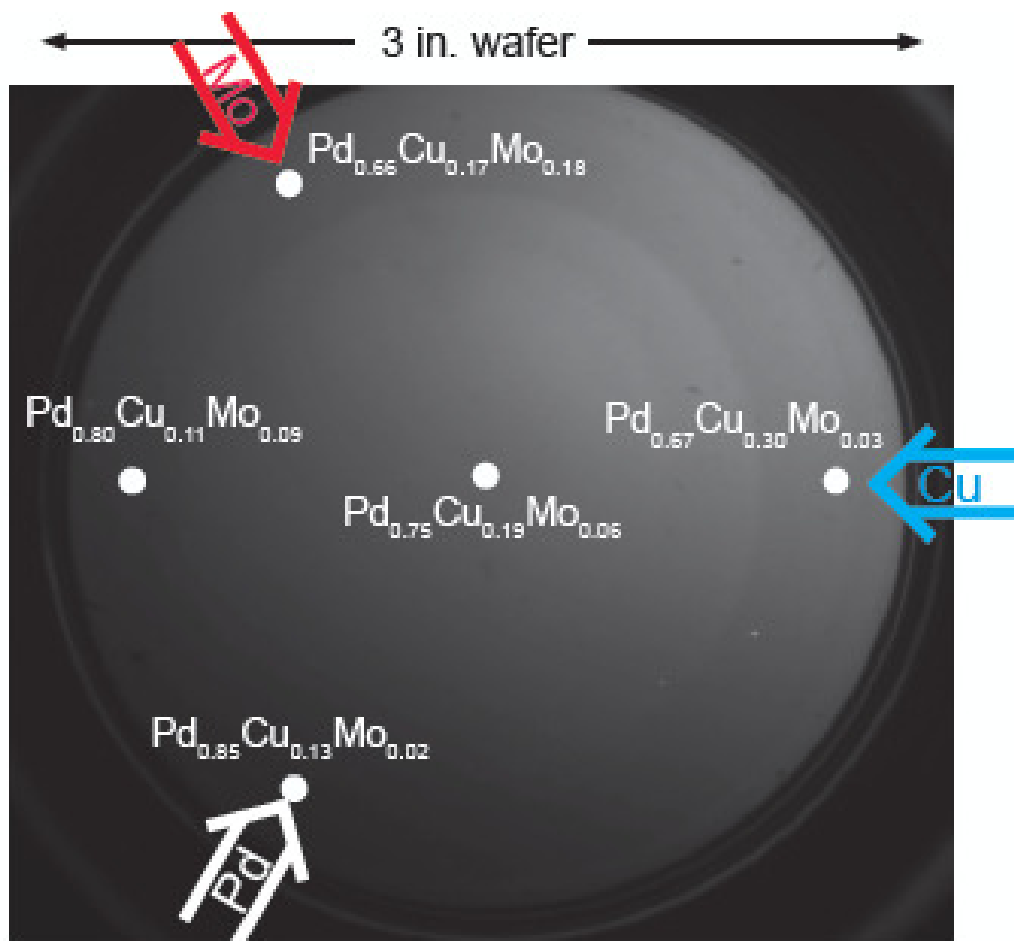
## Pressure-composition isotherms of PdH<sub>x</sub>



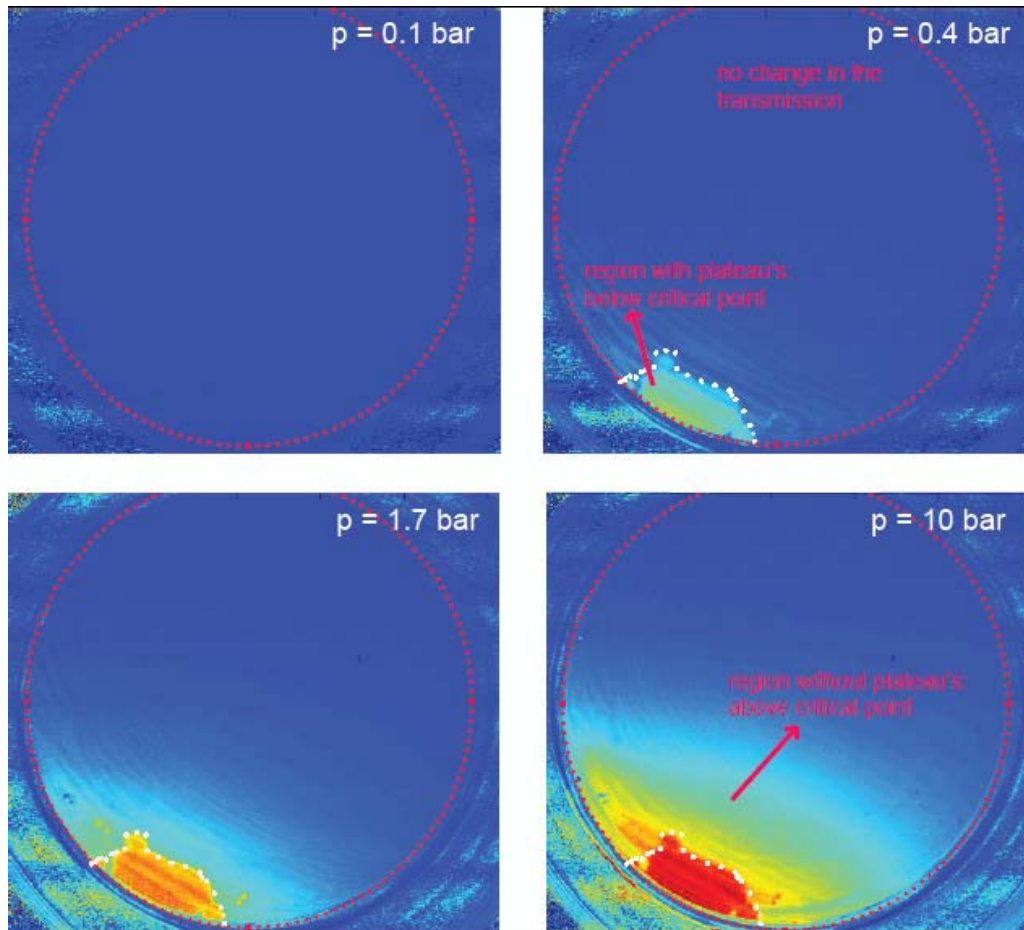
Pd-Cu: CVM (•) meets hydro-  
genography (▲) and bulk



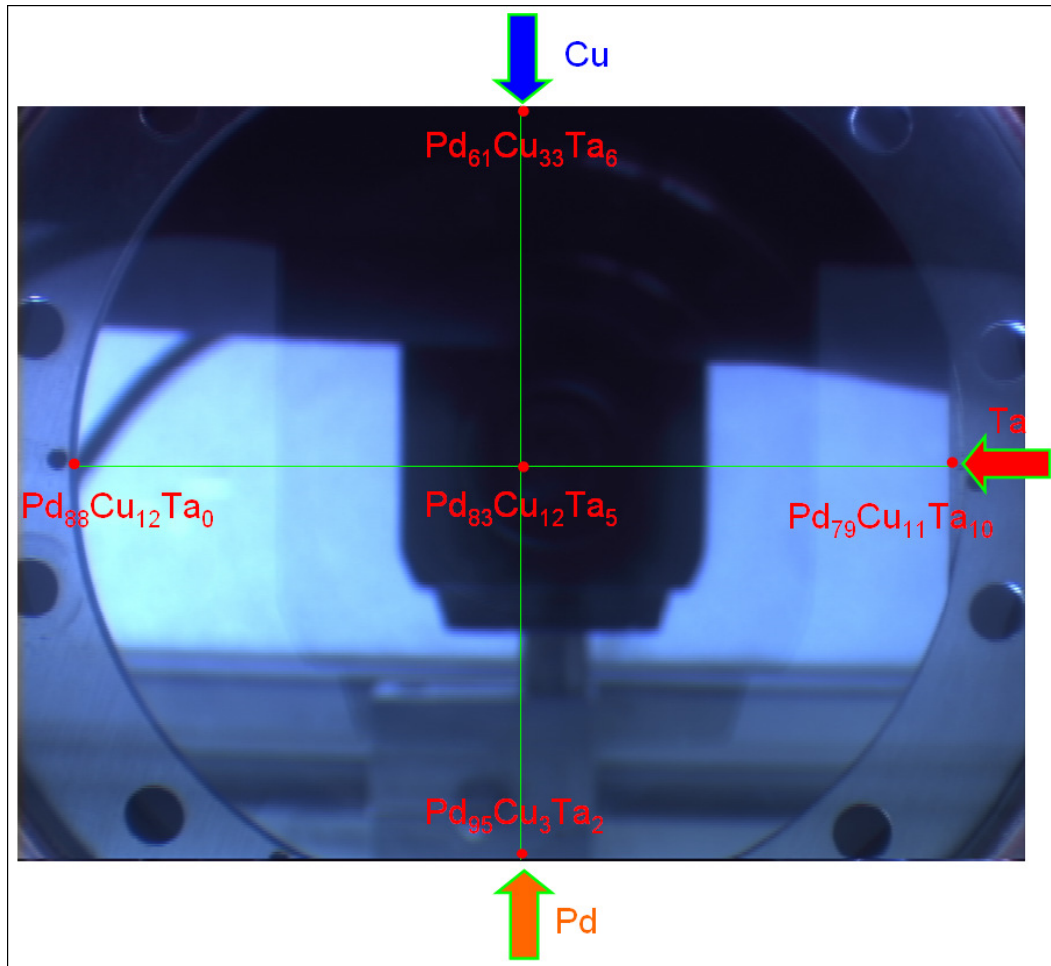
# Compositional lay-out: Mo



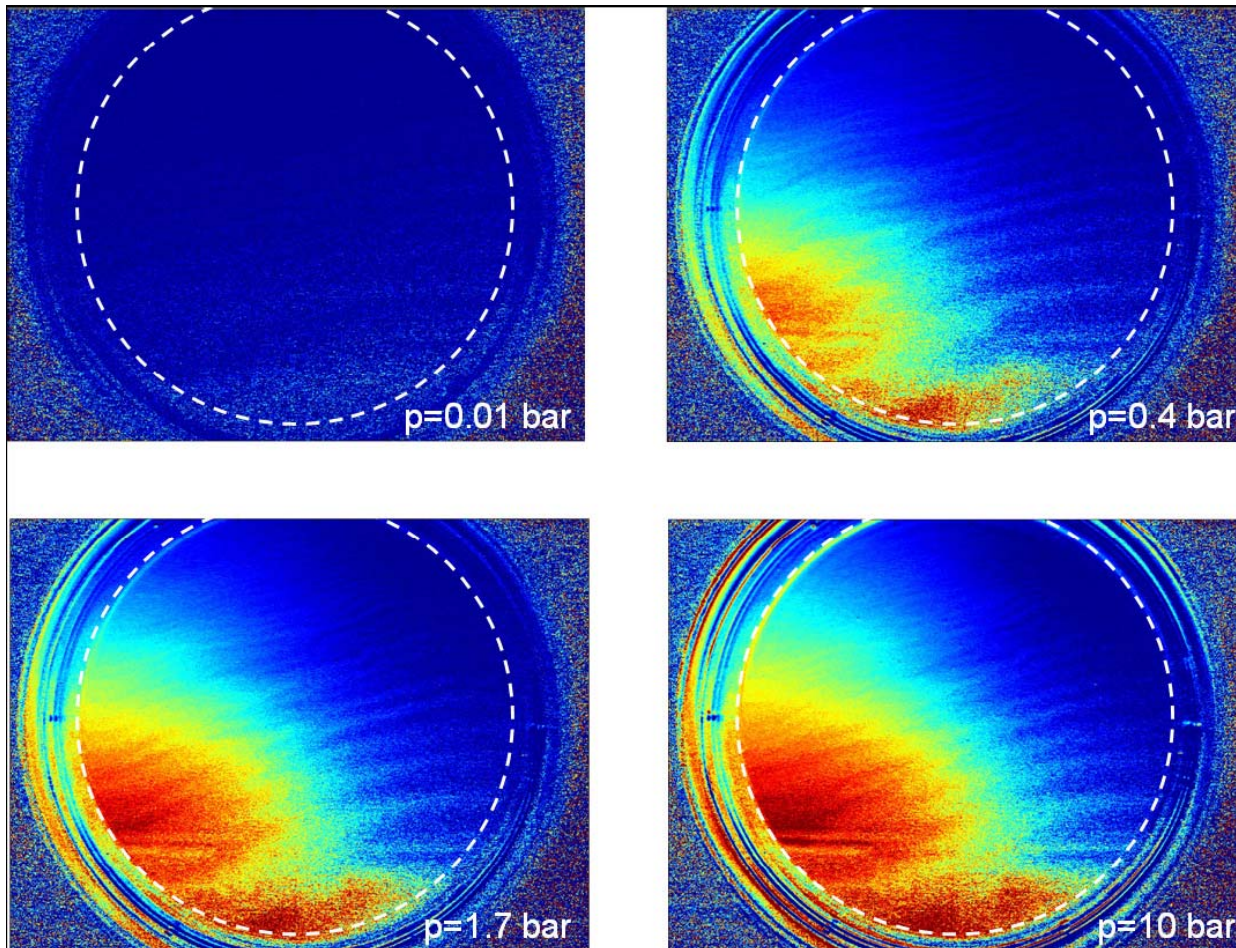
# Pd-Cu-Mo

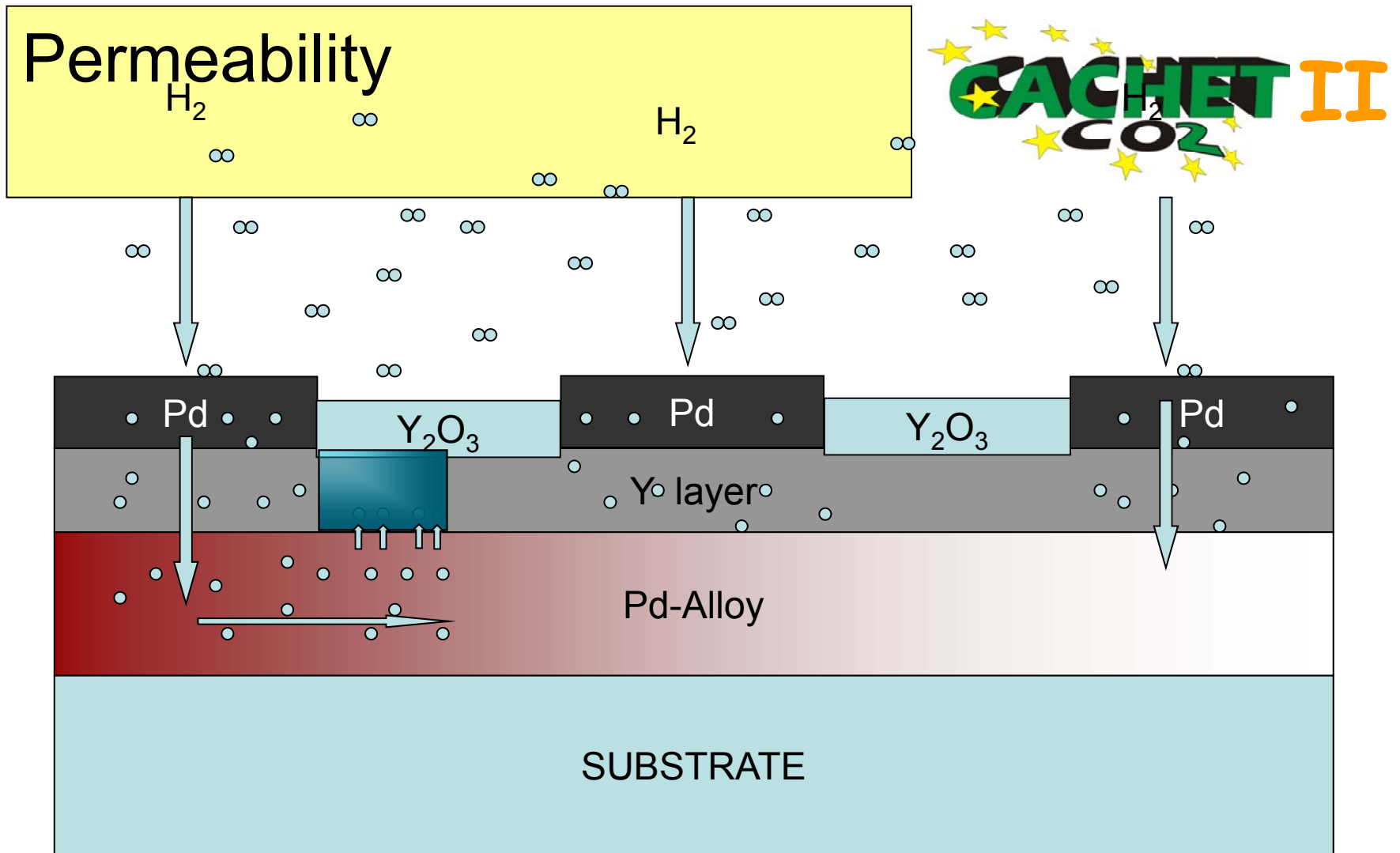


# Compositional lay-out: Ta



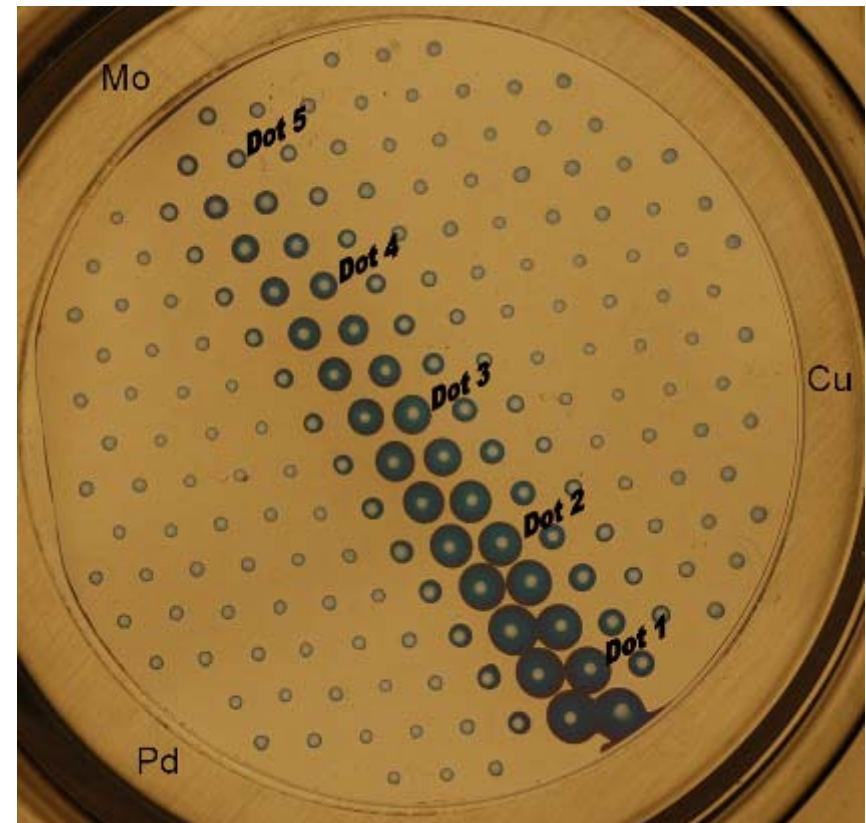
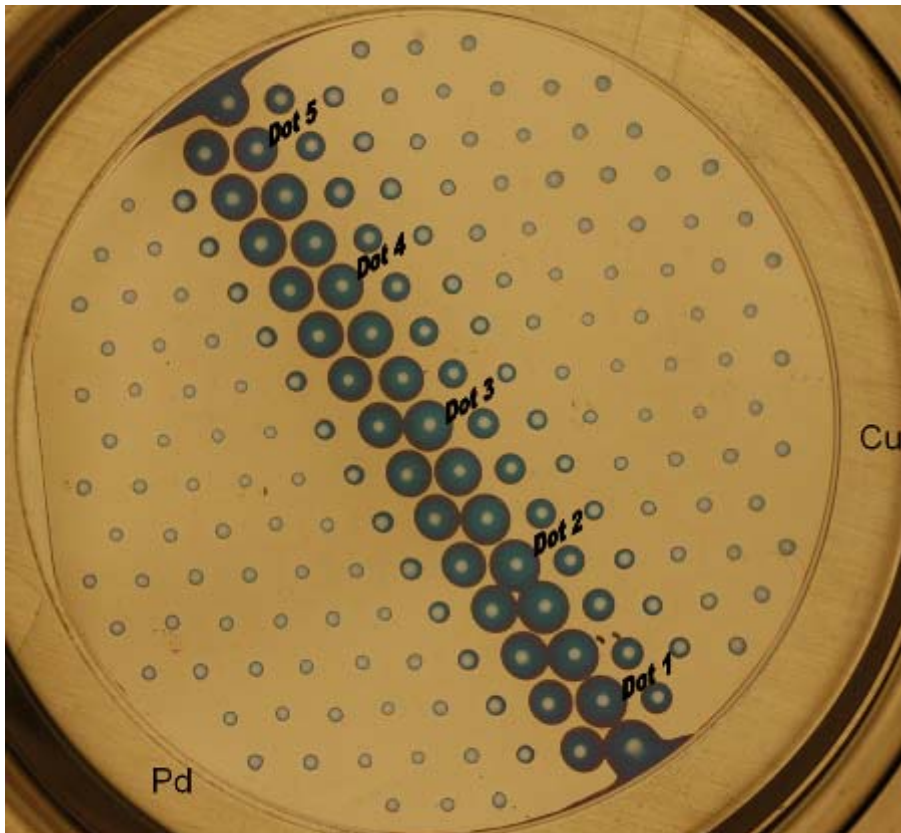
# Pd-Cu-Ta





Since lateral diffusion in Y is much smaller than in the alloy, the image of the loading of the alloy is reflected by the coloration of the Y layer being loaded via the alloy layer: this is a measure for the intrinsic permeability of the alloy.

# Permeation dots for Pd-Cu & Pd-Cu-Mo



## Final remark



This high throughput technique in  
combination with CVM is the way  
to go!!

# CVM-Hydrogenography & Permeability Team



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