

Power-to-Gas coupling to biomethane production

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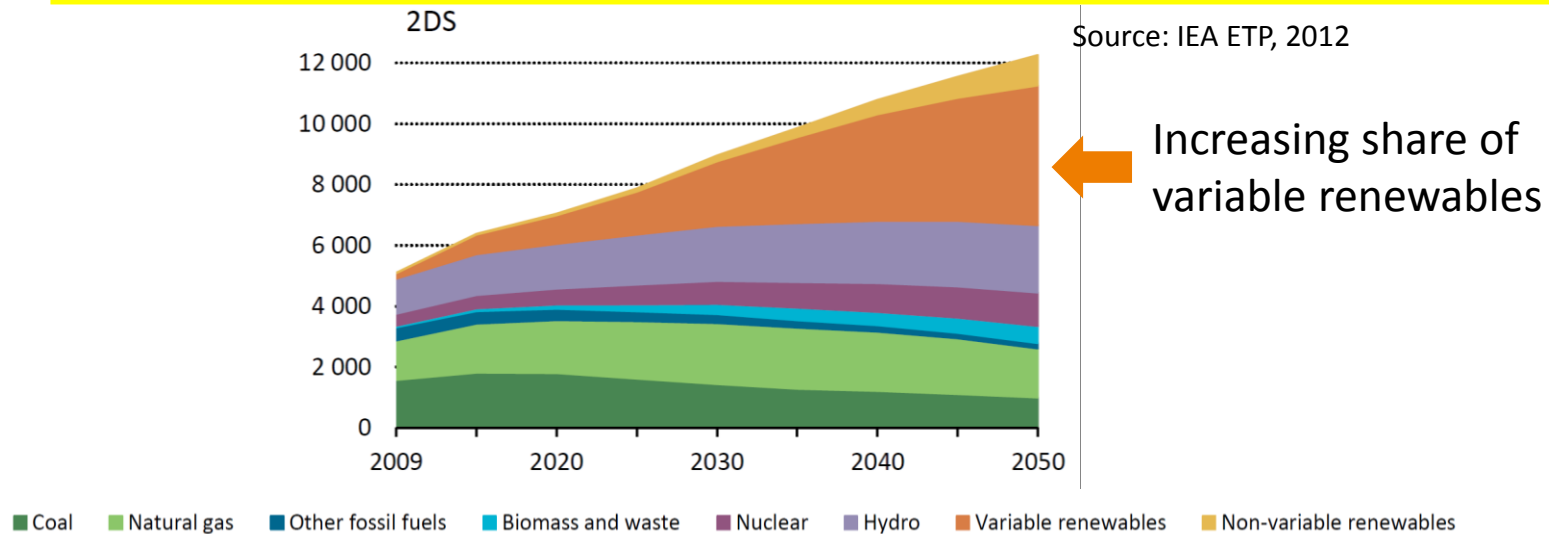
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Marija Sarić, Jan Wilco Dijkstra, Luc Rabou, Stéphane Walspurger

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The future global electricity mix



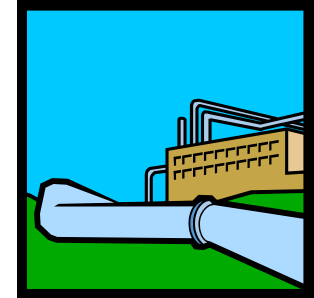
➔ Not all green power can be fed into the electricity grid

- Mismatch in time
 - Mismatch in location (transport limitations)
- } Excess renewable electricity

Part of the solution

Use the gas grid as a storage medium for excess electricity

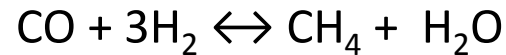
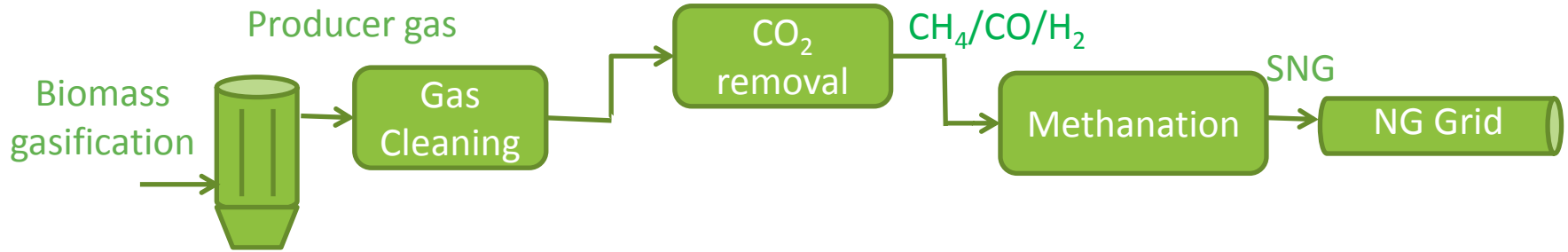
- existing infrastructure
- high storage capacity



How?

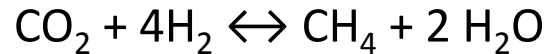
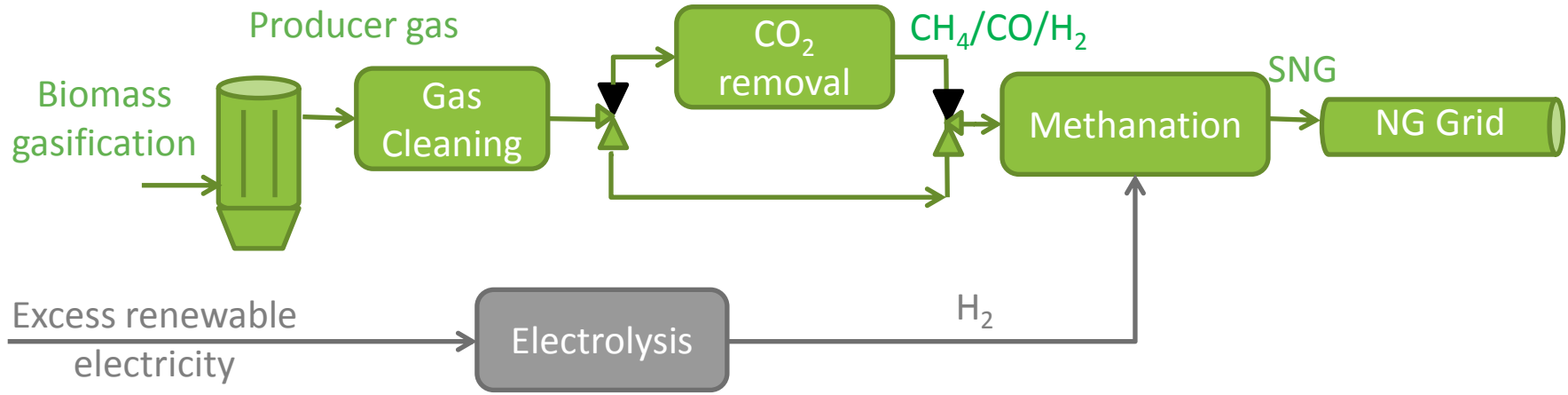
- Convert excess electricity to H_2 → limitations in allowable H_2 level
 - **Convert excess electricity into SNG** → less limitations
- Combine with biomass to SNG process

Biomass to SNG



$$\Delta H = -217 \text{ kJ/mol}$$

Biomass to SNG: use CO₂

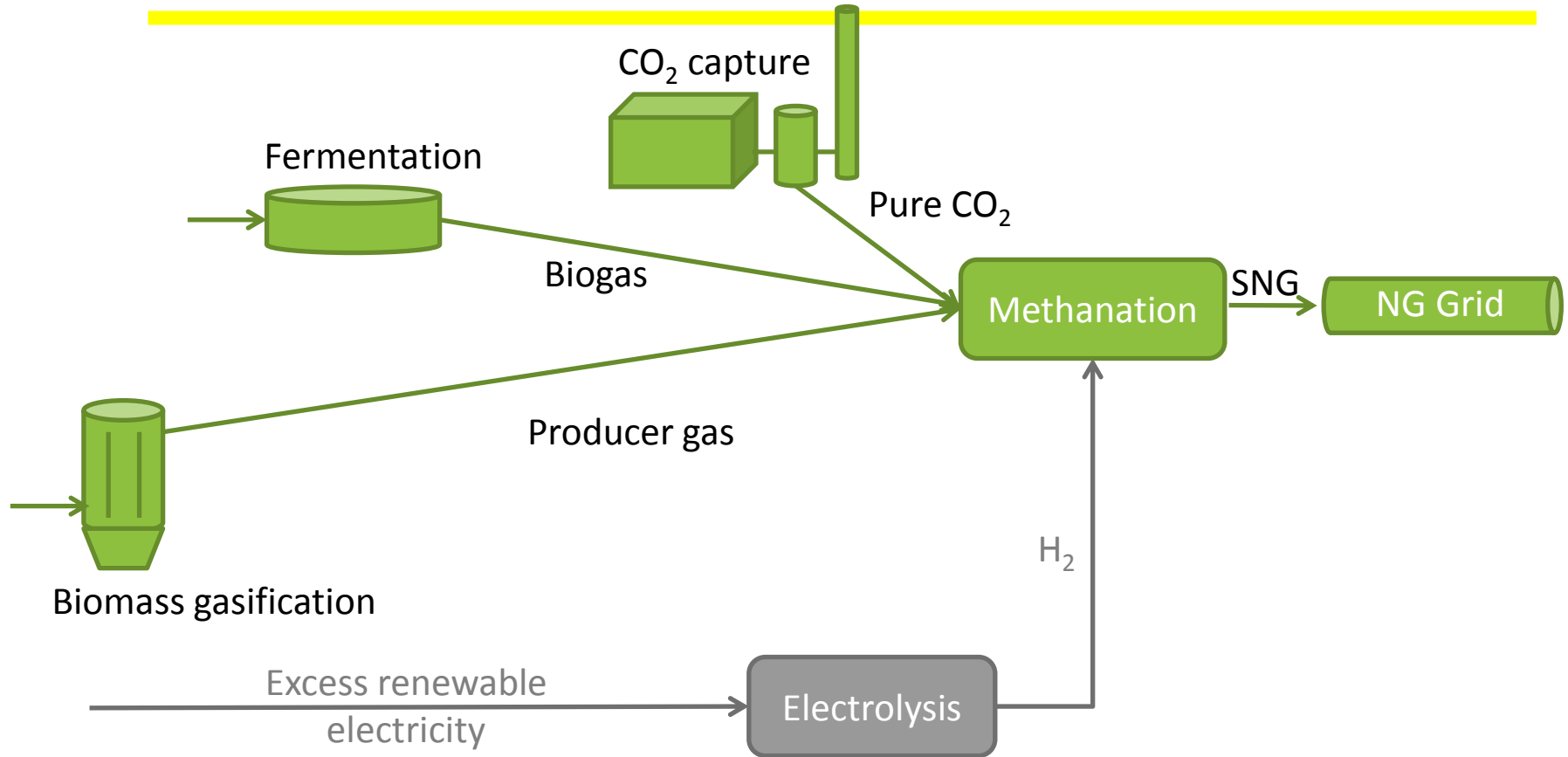


$$\Delta H = -164 \text{ kJ/mol}$$

2 operating modes

CO ₂ removal	No excess renewable electricity	CO ₂ removal in operation, no electrolysis
H ₂ addition	Excess renewable electricity	CO ₂ removal, electrolysis in operation

Power to gas (P2G)



Objective

- Assessment of a flexible process for biogas
 - Conceptual process design
 - Configurations and process conditions
- Impact of H₂ addition on gas quality
- Comparison between H₂ addition and CO₂ removal

System starting points

ECN biomass gasification technology

- MILENA indirect gasifier
- OLGA tar removal

Gas cleaning

- Water scrubbing
- H₂S removal by ZnO
- Pre-reforming
- Pre-compression

CO₂ removal (MEA) [with bypass]

Methanation

- Pure H₂ available at required pressure

SNG upgrade

- Water removal
 - Final compression to grid pressure [60 bar]
-

Battery limits

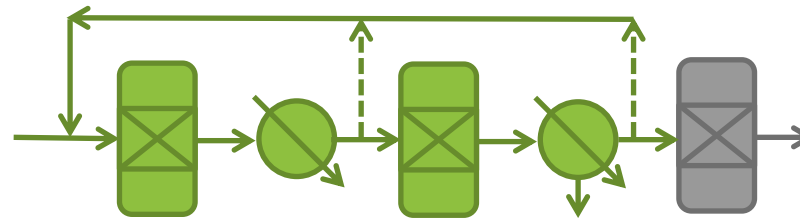


Design variables

Methanation configuration

Variation in number or stages and location of recycle

- 1st: high temperature $T_{\max}=650^{\circ}\text{C}$, 3 stage, recycle after 1st stage
 - 2nd: high temperature $T_{\max}=650^{\circ}\text{C}$, 3 stage, recycle after 2nd stage
 - 3rd: low temperature $T_{\max}=450^{\circ}\text{C}$, 2-stage recycle after 1st stage
- } Lurgi HT
 } Great plains



Methanation section pressure

- 20-60 bar

Criteria

Wobbe index

$$W = \frac{HHV}{\sqrt{(\rho_g / \rho_{air})}}$$

$W > 43.5 \text{ MJ/m}^3_n$ Dutch gas grid standard

SNG molar H₂ Content

- Max1 < 0.5% H₂
- Max2 < 10% H₂

Dutch gas grid standard

Possible future limit

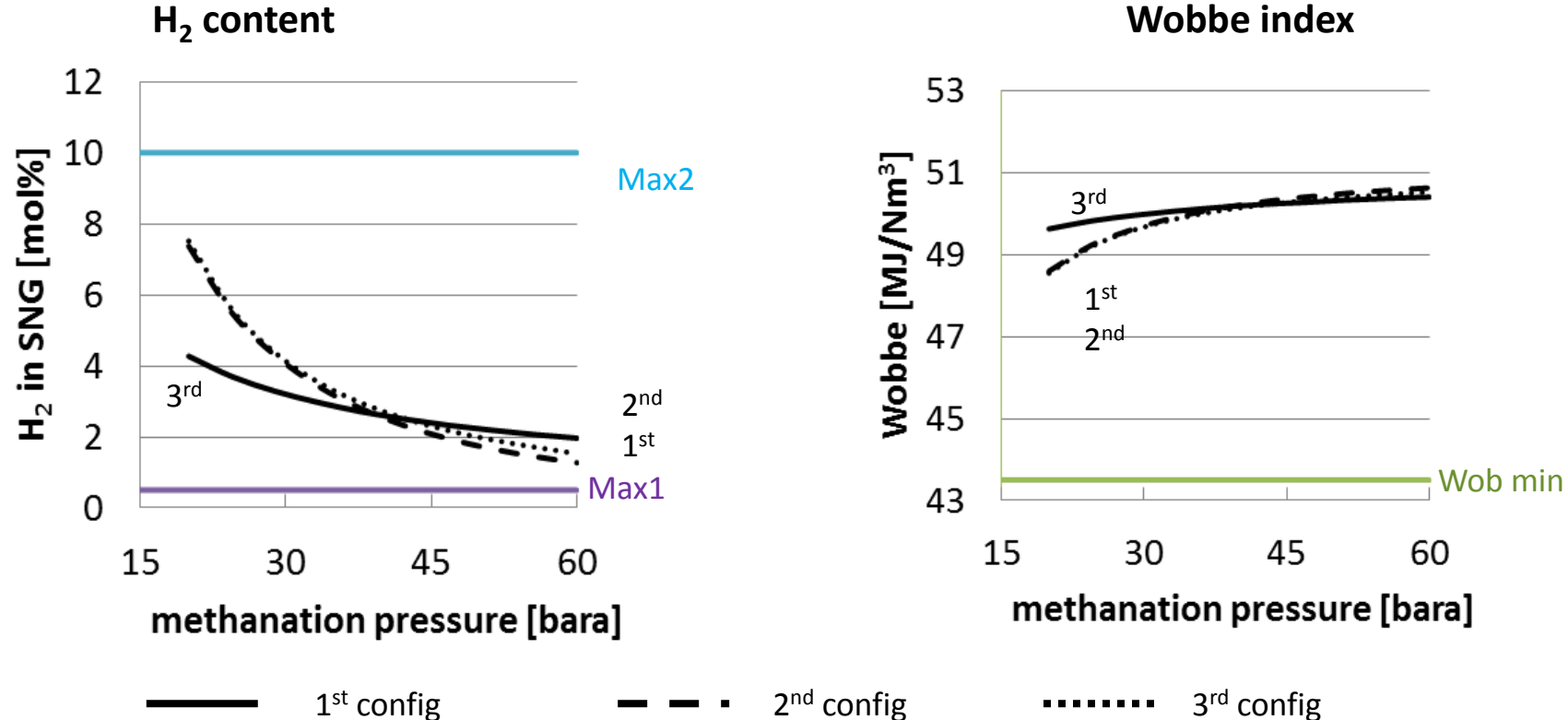
Energy balance

- Steam balance
- Total power use

Cold gas efficiency

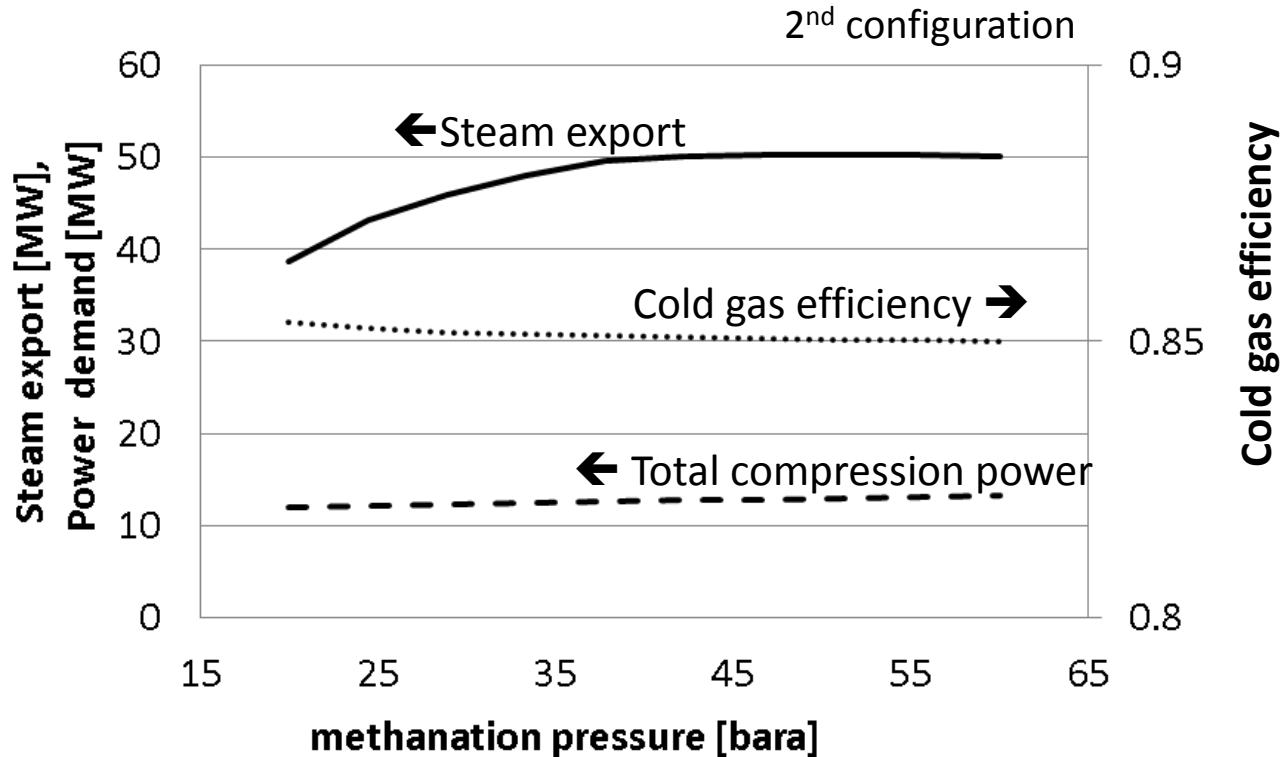
- Based on gas inlet/outlet combustion values

H₂ addition : Impact of configuration and pressure



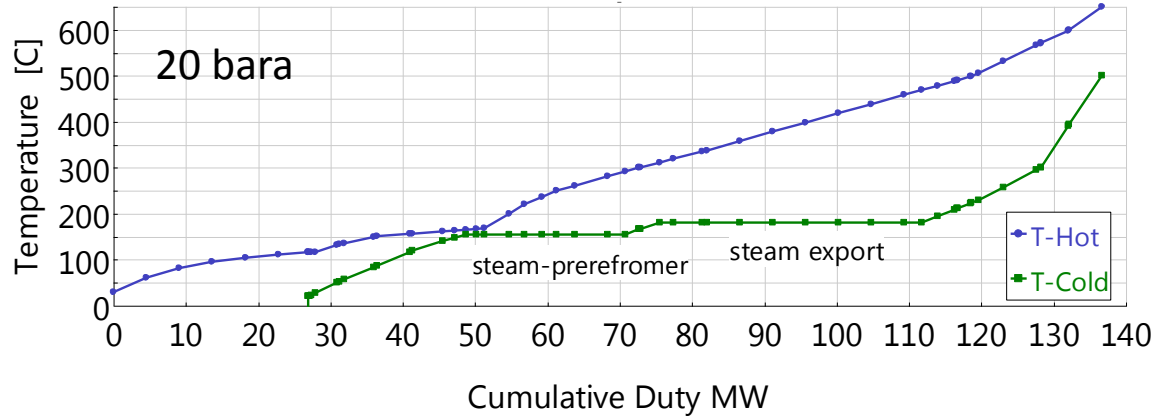
3 configurations give similar gas quality

Energy balance

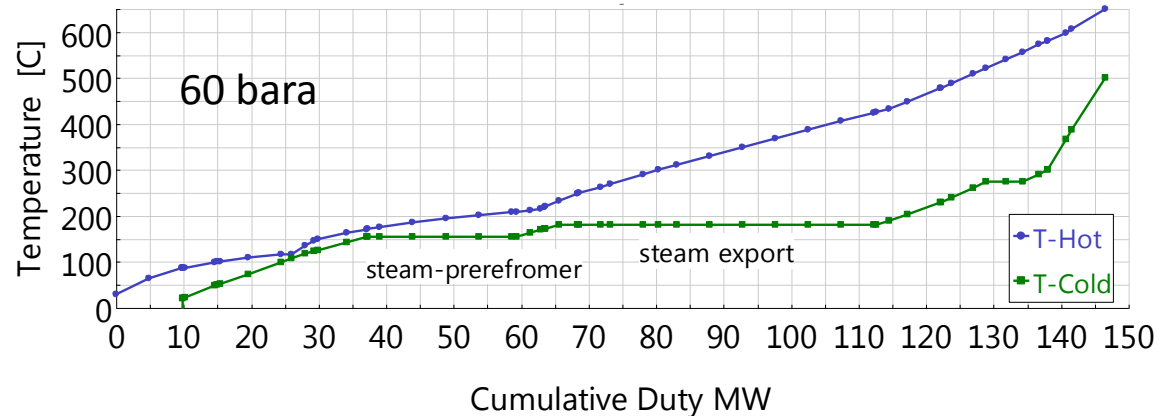


➔ Only steam export significantly affected by pressure

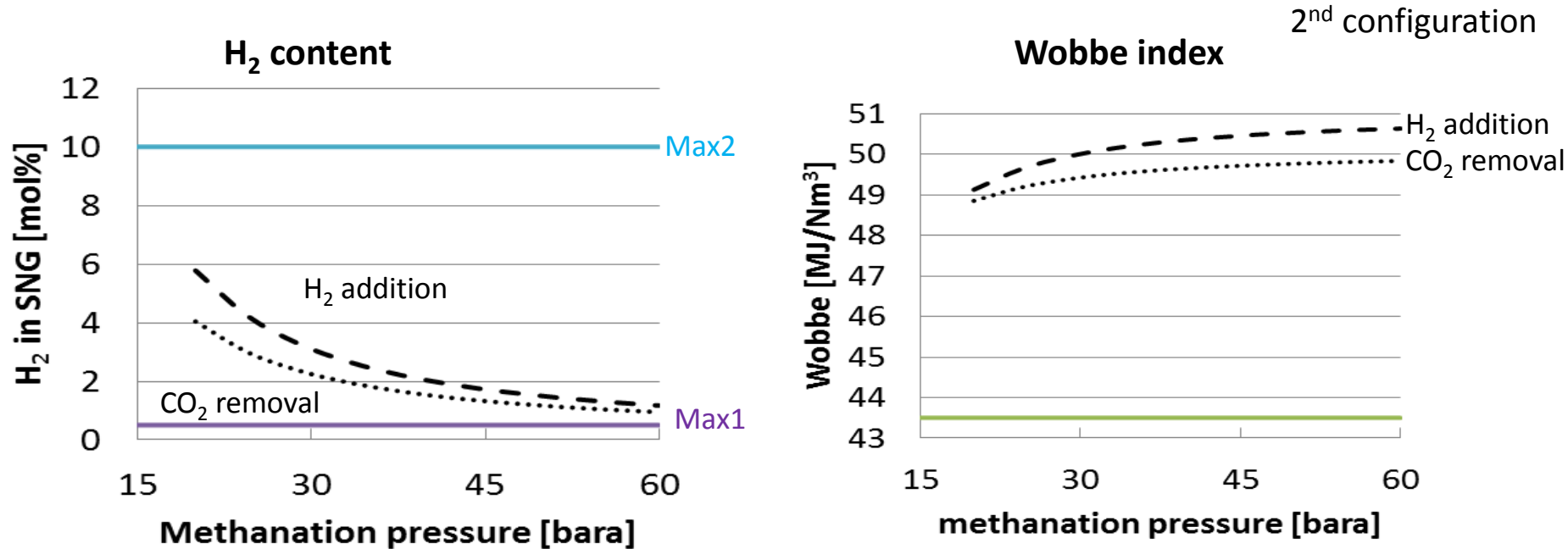
Heat levels



Better alignment of Q-T curves
for the 60 bar case

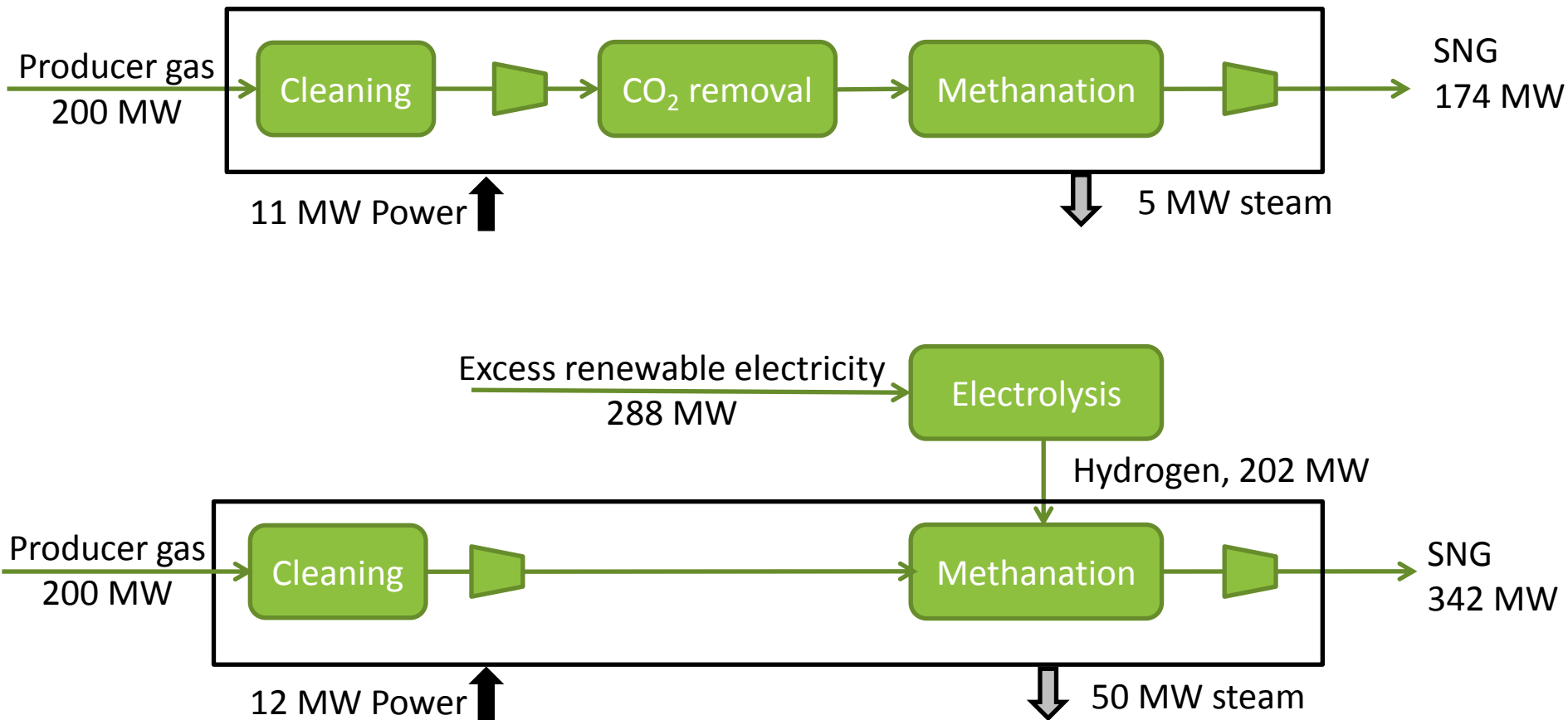


Comparison: H₂ addition vs. CO₂ removal



➔ Similar gas quality for H₂ addition and CO₂ removal (Good news)

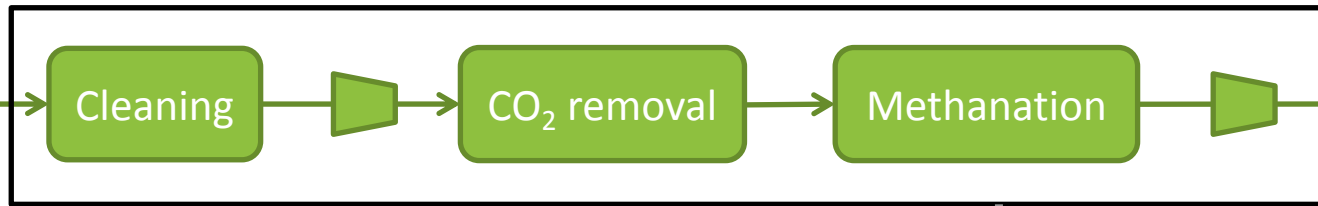
Comparison: H₂ addition vs. CO₂ removal



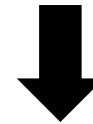
Comparison: H₂ addition vs. CO₂ removal



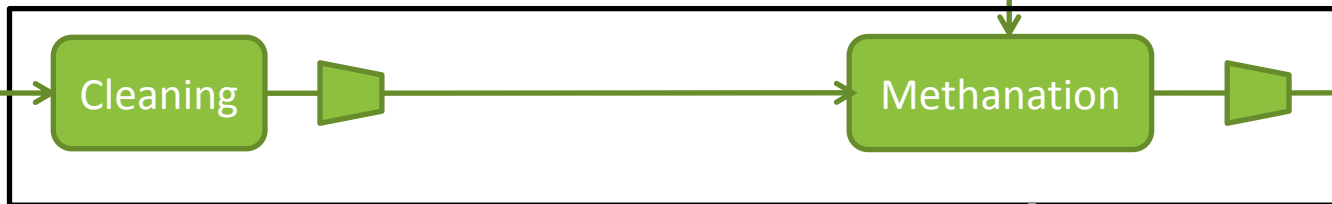
SNG Specs



H₂=1.26%
W=49.7



Volume flow
factor 2 higher



H₂=1.64%
W=50.5



Conclusions and outlook

- Feasible and flexible process
 - Produce 100% green SNG from biomass gasification and intermittent solar/wind
 - Significant flexibility impact: H₂ addition nearly doubles the SNG output
- Only limited gas quality fluctuations when switching to H₂ addition
 - Absolute H₂ content a point of attention, depending of the gas grid requirements
- Outlook:
 - Explore innovative concepts, such as sour methanation
 - Study integration with the high temperature electrolysis
 - Other CO₂ sources: fermentation and captured CO₂

Full conference paper details:

Marija Sarić, Jan Wilco Dijkstra, Stéphane Walspurger, Power-to-Gas coupling to biomethane production: a feasibility study, IPCS13, International Conference on Polygeneration Strategies, September 3-5 2013, Vienna, Austria

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Thank you

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