

TGA Thermogravimetric analysis for torrefaction

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October 2012 ECN-L--12-085



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WP8 - 1st technical meeting

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Vienna, Austria October 25th, 2012

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TGA Experimental validation of TGA method

In order to verify the effect of heating rates on mass yields in TGA several experiments have been performed with <u>10-20 mg ground chips</u> (pine).

In all these experiments a *residence time of 60 minutes* was chosen. A 60 minutes TGA allows interpretation for shorter residence times as well.

The temperature profile applied in these TGA experiments consists of:

 Start of experiment: Heating to drying temperature: Drying: Heating to torrefaction temperature: Torrefaction: 	30°C for 1 mi 15°C/min 105°C for 15 χ°C/min T°C for 60 m
- Iorrefaction:	T°C for 60 m

- Cooling with nitrogen:

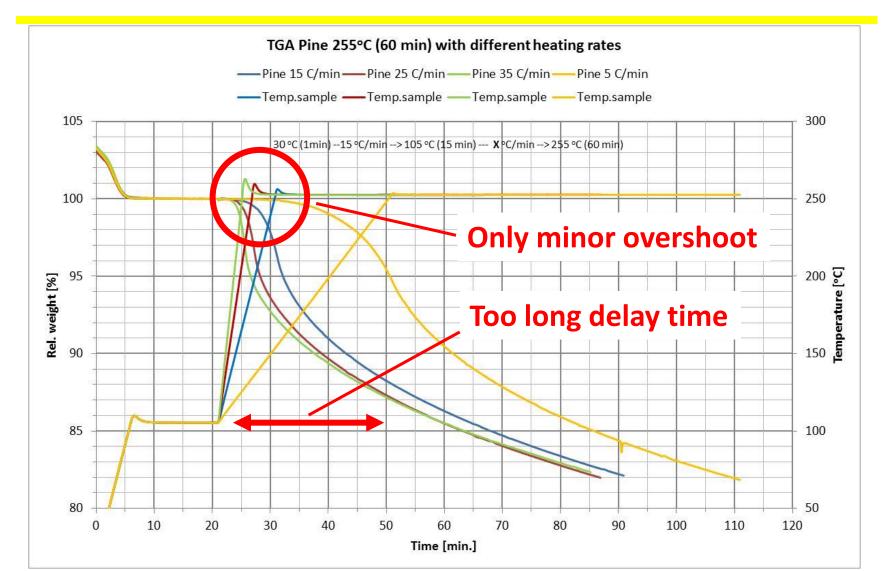
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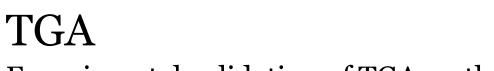
<30°C

Summarised in an equation this results in the following temperature profile: $30^{\circ}C$ (1 min) \rightarrow 15°C/min \rightarrow 105°C (15 min) $\rightarrow \chi^{\circ}C/min \rightarrow T^{\circ}C$ (60 min) \rightarrow 30°C (stop)



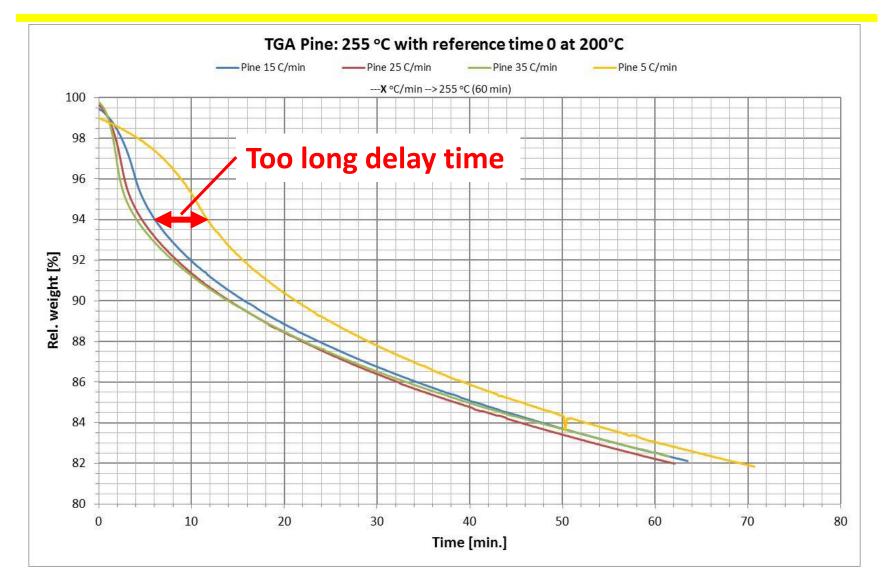
TGA Experimental validation of TGA method (255°C)







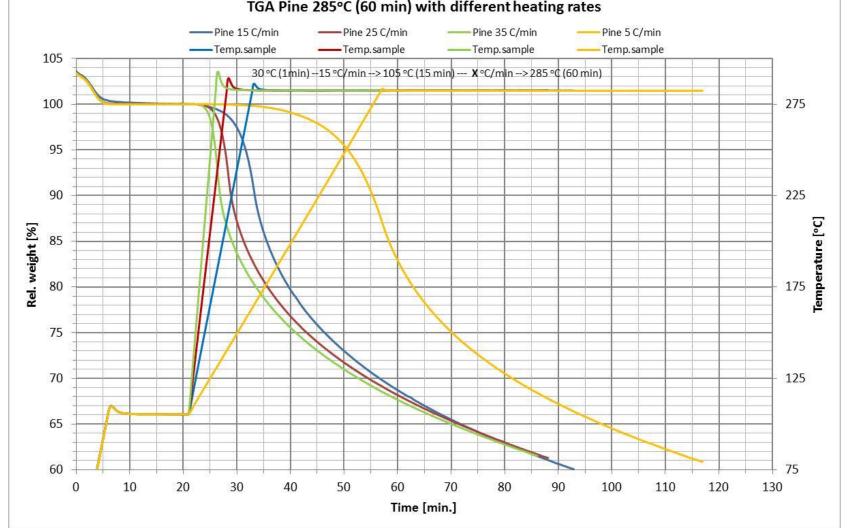
Experimental validation of TGA method (255°C)



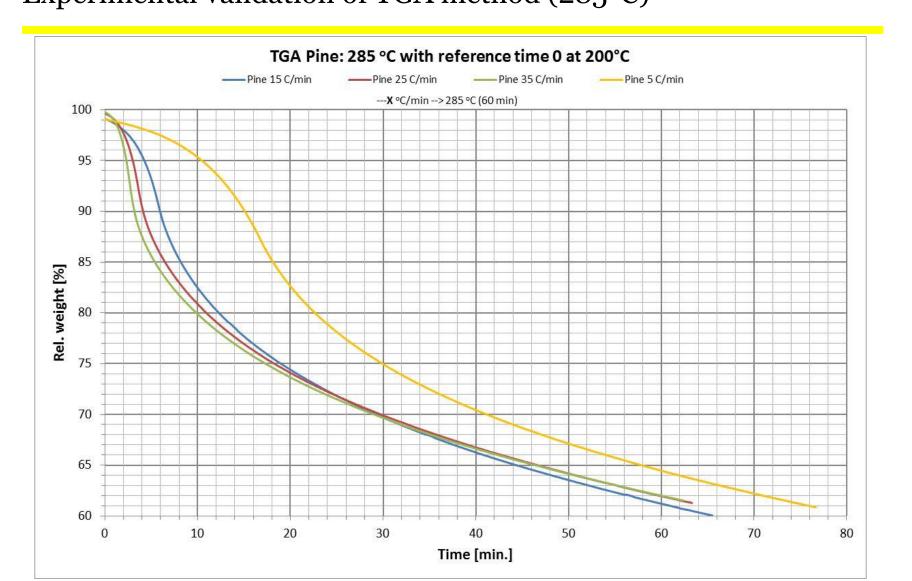
TGA Experimental validation of TGA mot



Experimental validation of TGA method (285°C) TGA Pine 285°C (60 min) with different heating rates



TGA Experimental validation of TGA method (285°C)





TGA Standardised TGA method

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Initial amount of biomass 10-20 mg ground chips (pine).

Residence time of 60 minutes at the torrefaction temperature.

The temperature profile applied in these TGA experiments consists of:

- Start of experiment:
- Heating to drying temperature:
- Drying:
- Heating to torrefaction temperature:
- Torrefaction:

- Cooling with nitrogen:

30°C for 1 minute 15°C/min 105°C for 15 minutes 25°C/min T°C for 60 minutes

<30°C

Summarised in an equation this results in the following temperature profile: $30^{\circ}C (1 \text{ min}) \rightarrow 15^{\circ}C/\text{min} \rightarrow 105^{\circ}C (15 \text{ min}) \rightarrow 25^{\circ}C/\text{min} \rightarrow T^{\circ}C (60 \text{ min}) \rightarrow 30^{\circ}C (\text{stop})$

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TGA Comparison with batch and pilot scale tests

Amounts of biomass used for the tests:

- TGA: 10-20 mg ground chips
- Batch: 3-4.5 kg chips
- Patrig (pilot scale): 50 kg/hr chips

Temperature gradient during tests:

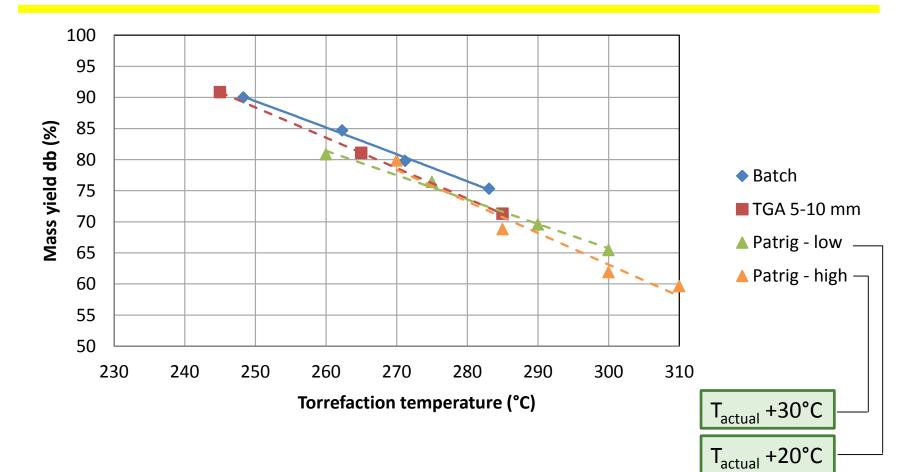
- TGA: ++
- Batch: +
- Patrig (pilot scale): o

Time determination during tests:

- TGA: ++
- Batch: +
- Patrig (pilot scale): -



TGA Comparison with batch and pilot scale tests



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TGA Conclusions



TGA measurements:

- are relatively fast
- use only a very small amount of material
- deliver accurate results.

In comparison with other torrefaction reactors:

- the right sample size has to be used
- highly valuable in predicting the behaviour of the feedstock.



Thank you for your attention!

This presentation was prepared within the framework of the EU FP7 project:



Production of **S**olid Sustainable Energy Carriers from Biomass by Means of **TOR**refaction

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