

### Seaweeds on the high sea

Seaweed farming in and seaweed biorefinery around the North-Sea





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Jaap W. van Hal, Anouk Florentinus, W.J. (Jip) Lenstra, and J.H. (Hans) Reith

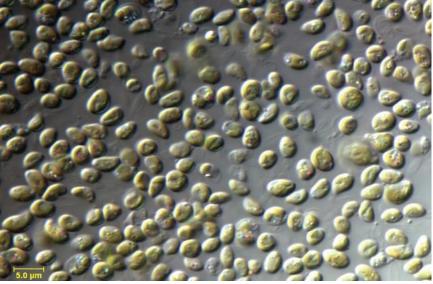
Denver September 26<sup>th</sup>, 2012



# **Aquatic Biomass**









# Parts of seaweed plant





Blade

Stipe

Holdfast

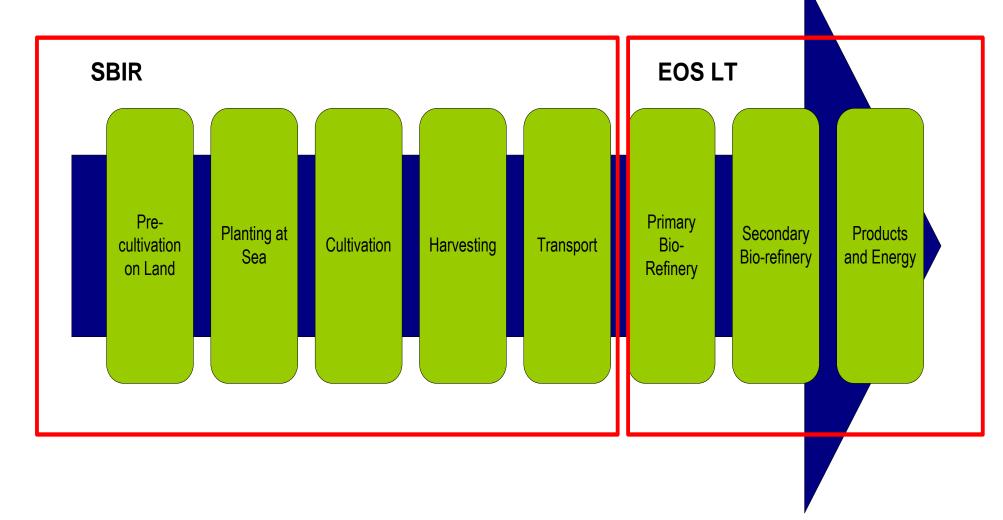


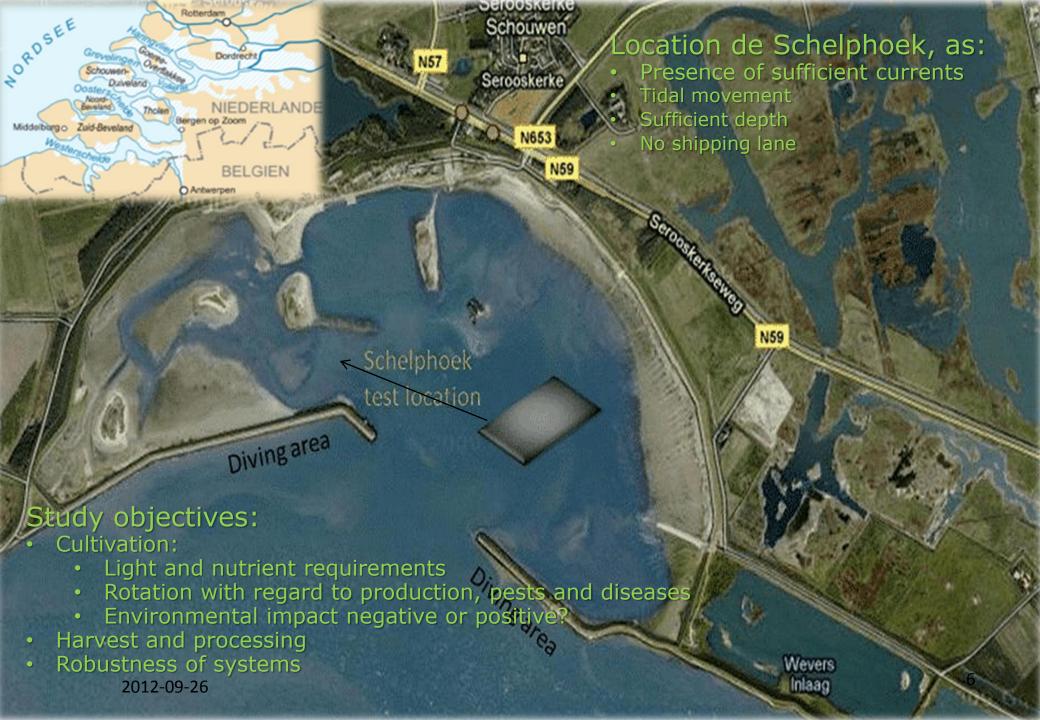
#### **Bio-Offshore**

- Seaweed cultivation area 5.000 km<sup>2</sup> (<10 % of the NL area of the North Sea @ 57.000 km<sup>2</sup>)
- Integration with off-shore wind parks & (other) aquaculture operations
- Energy potential up to 350 PJth (25 Mton dry biomass per year)
- ECN-C-05-008



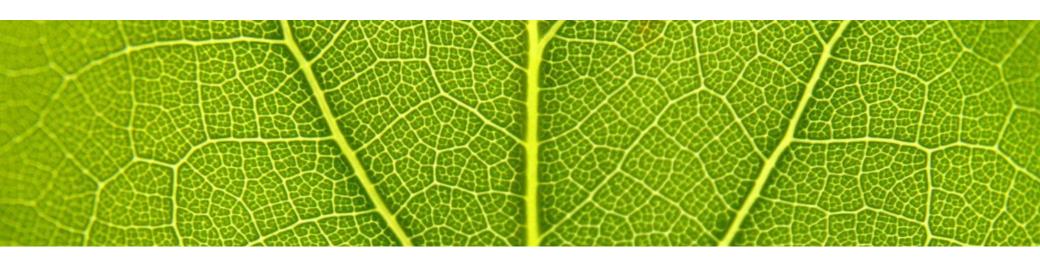










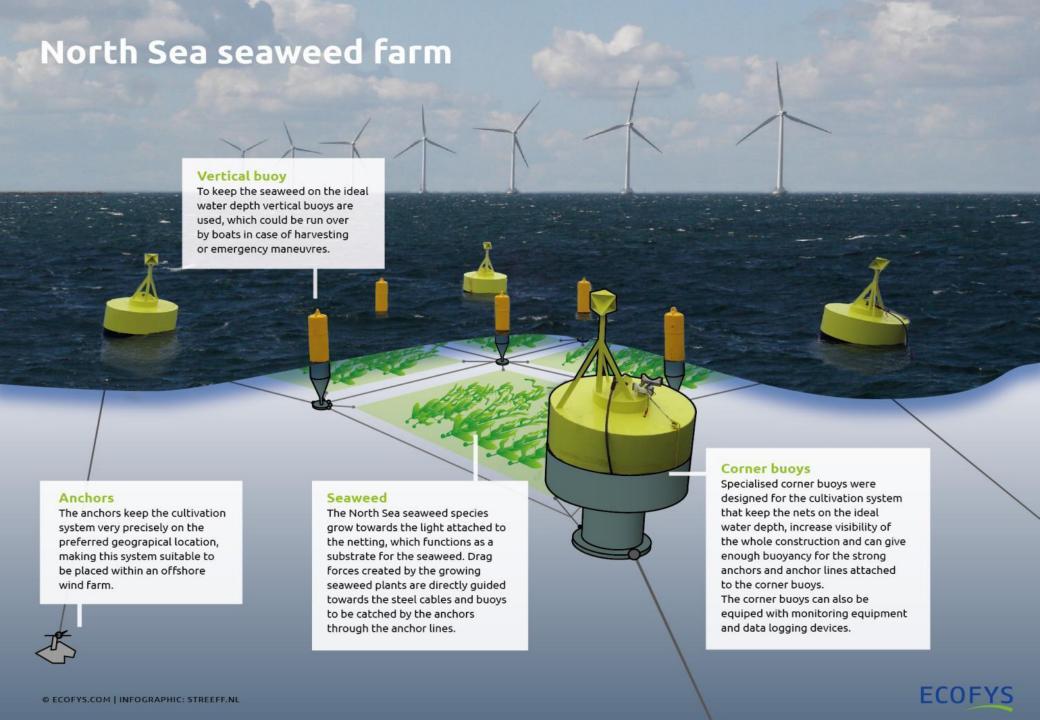


#### Offshore Seaweed Cultivation Project

**The Ecofys Test Module** 

2012-09-26

Denver ABS 2012 ECN





# Outlook & opportunities – short term



#### Current test module project

- Complete monitoring phase with successful harvest
- Analyse strength and weakness of design

#### **Opportunity**

- Noordzeeboerderij North Sea Test Farm
  - Ecofys, NIOZ, Hortimare, ECN
  - Extend design life of test module
  - Facilitate 3<sup>rd</sup> party research initiatives
  - Investigate further sustainability of seaweed farming

## Outlook & opportunities – mid term



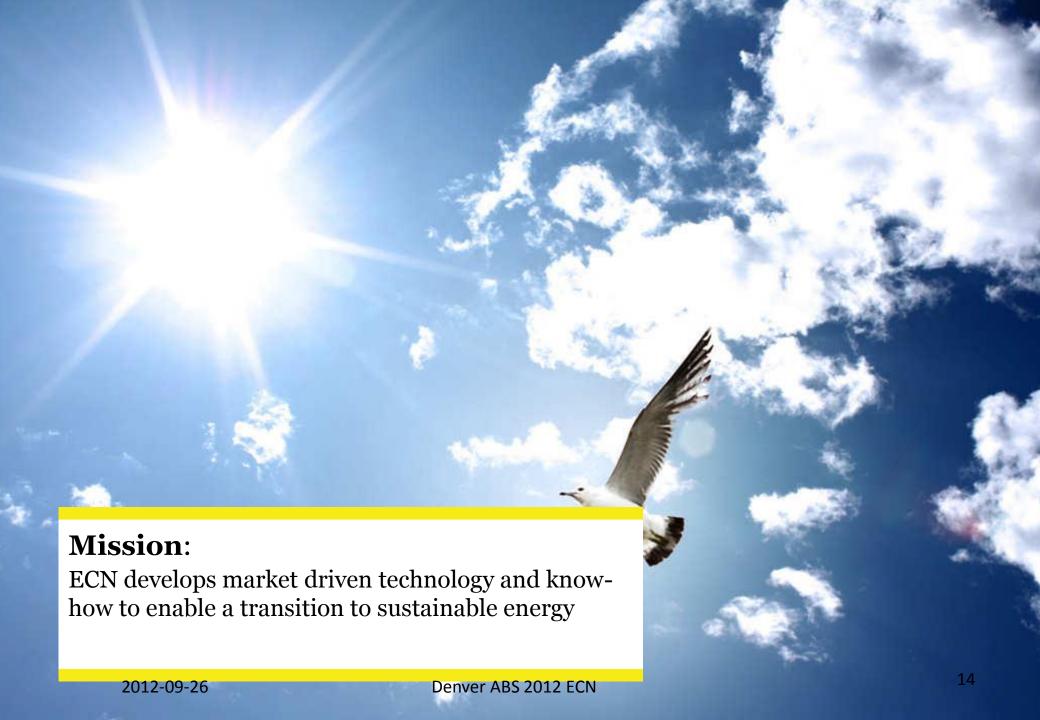
#### **Opportunities**

- Follow-up demonstration project => new investors
- Test module 2.0 in wind farm
- Increase scale and ROI
- Cooperation with bio based clients
- Identify offshore farmers



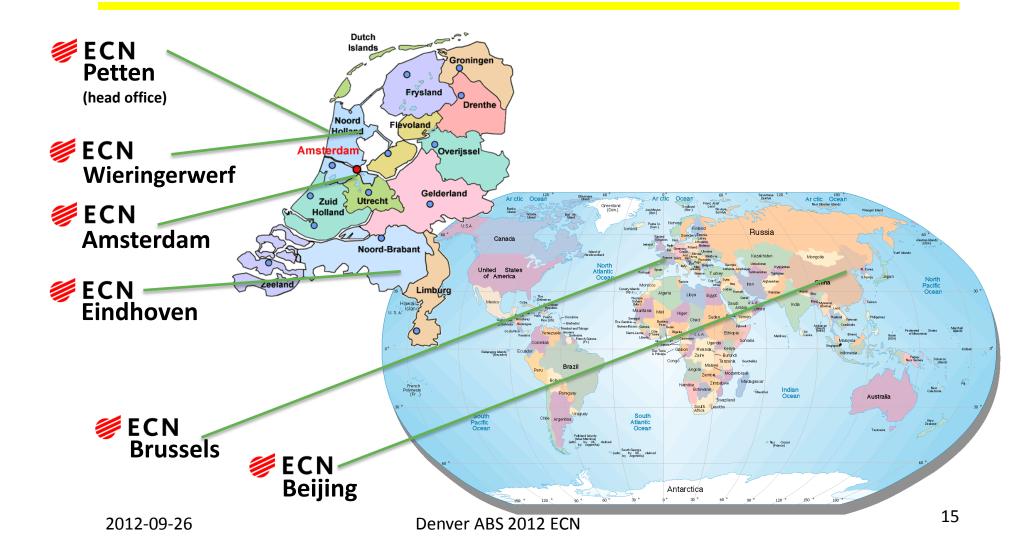
### Why seaweeds

- Does not compete with food
- Does not compete with any other land use
- Grows in cold seawater
- The fastest growing biomass at our latitude
  - The Netherlands is as far north as New Foundland
- Biochemical composition: complementary (for fuel/chemicals production) to micro-algae
  - Comprised of carbohydrates, protein and ash





#### Locations





## Biomass – a diverse energy source

 Biomass = all organic material of non-fossil origin meant for energy or chemicals/materials

production









(agricultural) residues

energy corps

aquatic biomass



# Biorefinery and processing

- Organosolv: fractionation technology
  - Conversion of lignocellulosic biomass into cellulose and pure lignin
  - Cellulose conversion to bio-ethanol
  - Lignin: base materials for bio-chemicals
- Seaweed (macroalgae) as a bio-feedstock
  - Conversions to chemical intermediates
  - Source of protein: alleviates land-use issues
- Synthesis processes
  - Catalytic conversion
  - Separation processes

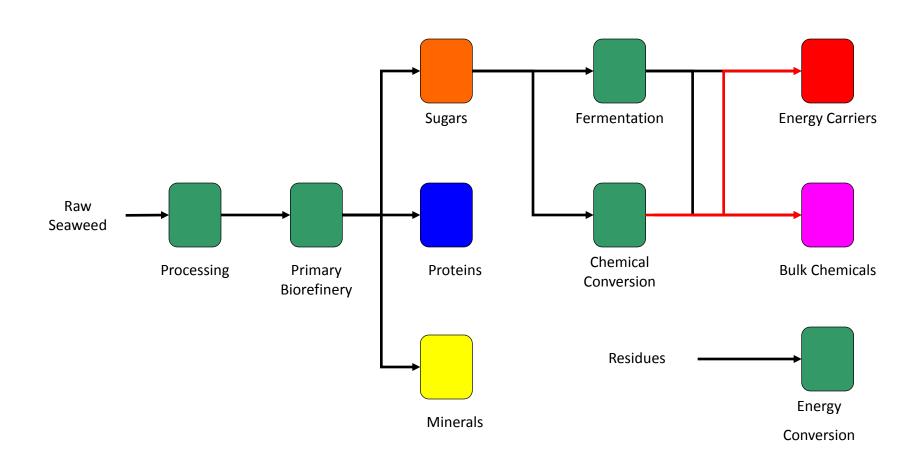








# Seaweed biorefinery process concept



2012-09-26 Denver ABS 2012 ECN 18

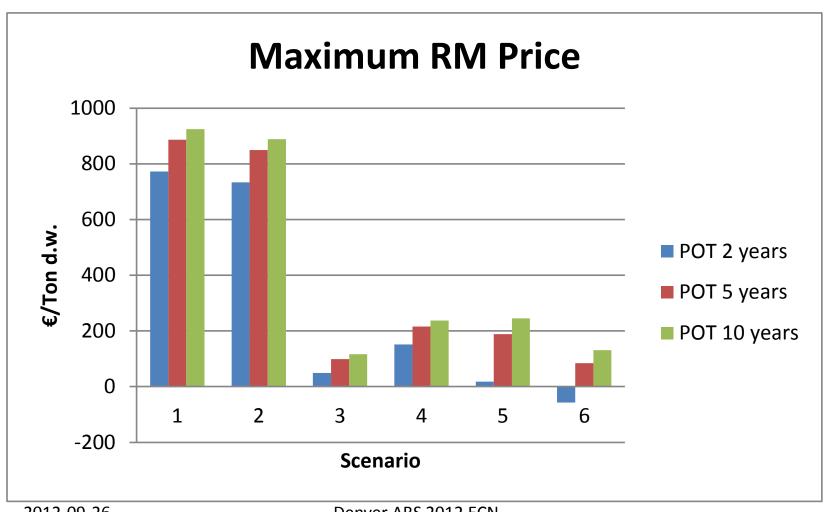


#### Three Cases Estimated

- Full biorefinery
- Alginate only
- Simplified biorefinery



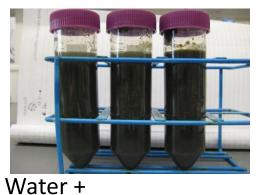
#### Economic model



20



#### Fractionation



Seaweed



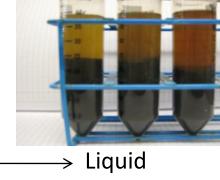
Optional Catalyst

T: 120-160 °C

t: 1-4 h

Liquid:Solid=1:10

Cat: 0-1 M H<sub>2</sub>SO<sub>4</sub>



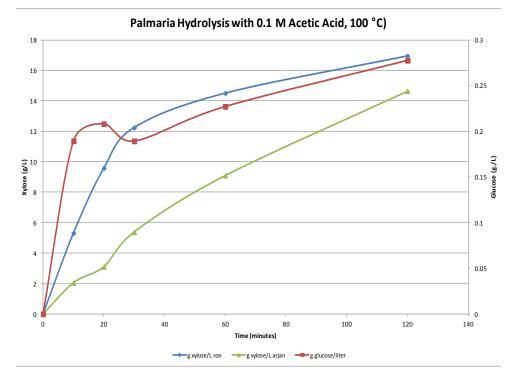
→ Solid

• After reaction, separation by centrifugation (10 min, 4000 rpm) and separation of the phases.

# Simultaneous extraction and hydrolysis of *Palmaria*



- Tests with freeze-dried Palmaria at 2.5 and 25 gr dw scale.
- Hydrolysis of Palmaria to xylose proven.
- Optimum conditions: 0.1M acetic acid, 100C, 2hrs.
- Xylose concentration is dependent on the [H]<sup>+</sup> concentration not on acid
- → Scale up and with fresh seaweeds.



# Fresh Palmaria tests (July 2012)



- Two tests in 20L autoclave (1 kg dw seaweed).
- >10 kg received, 5 kg wet per test.





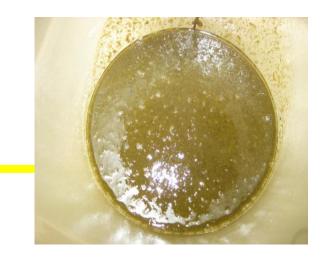
#### Test 1

- 0.1M acetic acid, 100C, 2h, 9 L/kg dw seaweed.
- Red seaweed turned into green 'soup'.
- After centrifugation, ~6L viscous liquid, ~ 4kg solid product.
- pH ND, solids recovery 51.6% dw.





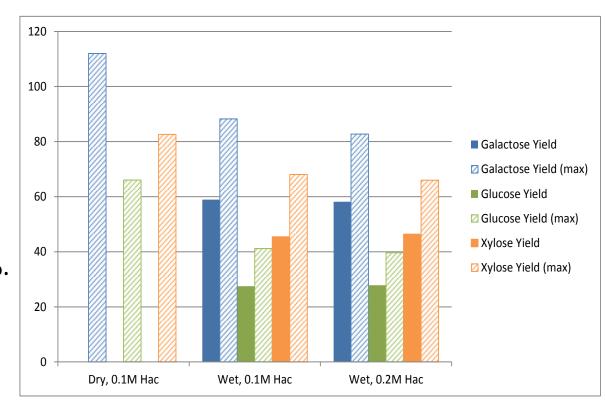






### Yields sugars

- Yields based on amount of extract.
- Max. achievable yield based on liquor starting amount.
- Yield xylose: ~45%.
- Optimization of separation extracted *Palmaria* / extract might increase yield to max ~65%.
- Future work: optimisation of process conditions.



# Question? Further information



Jaap W. van Hal

The Energy Research Center of the Netherlands (ECN)

Biomass, Bio-Refinery and Processing

P.O. Box 1, 1755 ZG Petten

+31-(0)224-564297

vanhal@ecn.nl

http://seaweed.biorefinery.nl

http://www.noordzeeboerderij.nl

http://www.mermaidproject.eu

http://www.atsea-project.eu