PIGGY BACKING ON SUPPLY CHAIN VISIBILITY TO IMPROVE RISK ANALYSIS PROGRESS REPORT OF TWO CASES

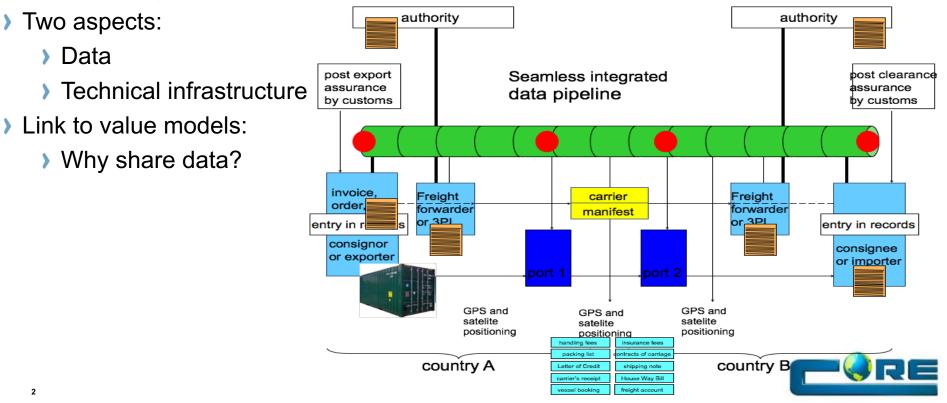
innovation

for life

Wout Hofman (<mark>Joris Hulstijn</mark>) VMB02016, TRENTO, MARCH 2016

THIS PRESENTATION ...

Describe two cases for piggy backing on supply chain visibility for implementing the so-called data pipeline.



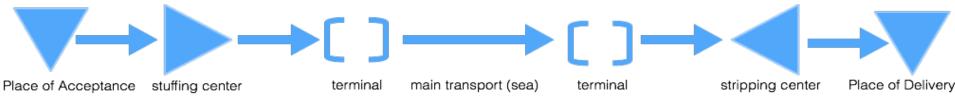
innovation for life

WHY SUPPLY CHAIN VISIBILITY?

- Efficiency: synchronization of physical processes in a chain to plan resources (people, facilities, assets, etc.)
 - > ETA (Estimated Time of Arrival) prediction
 - Required action (cargo handling)

> Examples:

- > Place of Delivery: know which goods are coming at what time (ETA)
- > Terminal: know ETA for loading and discharging containers
- Stripping center: know which goods are stuffed in containers, when the containers arrive, and where the goods have to be shipped to





innovatior

DIFFERENT APPROACHES TO SUPPLY CHAIN VISIBILITY

- > Descriptive
 - 'knowing where the goods are'
 - sensor data (Internet of Things)



- > Visualization of location and transport means (speed and direction) by overlays on maps
- > Diagnostic
 - 'knowing what happened to the goods'
 - > Traceability: compare sensor data with transaction data (place, time)
 - Visualization of past behavior on maps, compared with expected behavior and potential causes for delays
- > Predictive
 - 'knowing what will happen with the goods'
 - > Evaluating the diagnostics for future state of the goods (delays, etc.)
 - Might include accidents and incidents (supply chain resilience)
 - > Visualization of any foreseen delays and calculating trace for goods flows



CUSTOMS REQUIREMENTS OF RISK ANALYSIS

- > Parties involved:
 - buyer/seller' or 'original shipper/consignee' and 'manufacturer'
 - 'consolidator' and 'stuffing location' ('who packed the box')
 - 'declarant' or 'importer'
- Consignment(s) 'what is in the box'
 - Shipper/consignee (may differ from above mentioned)
 - Individual items: HS-code, value, packaging
- > Equipment (containers) used ('the box')
 - Relation with individual consignments
- Vessel(s)
 - > 24 hours prior to loading (ENS)
 - After departure ('actual boxes loaded')
 - > Before arrival ('transshipment of boxes')

Sources:

- EU FP7 SEC Cassandra
- Importer Security Filing
- Union Customs Code/Import Control System



PHYSICAL CHAIN GENERATES THE SENSOR DATA

innovatior

Each physical activity generates data

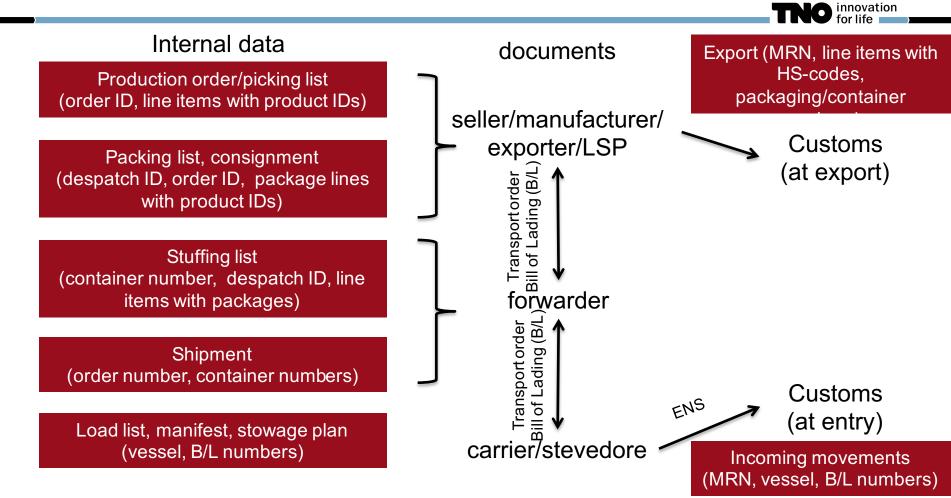
- > Place of acceptance consignments of packed and shipped products
- > Stuffing center packages of one or more consignments stuffed in containers
- Terminal containers loaded on vessel
- Terminal containers discharged
- Stripping center retrieving packages from containers for dispatching as consignments to final place of delivery
- Place of Delivery reception of packages and products

Roles

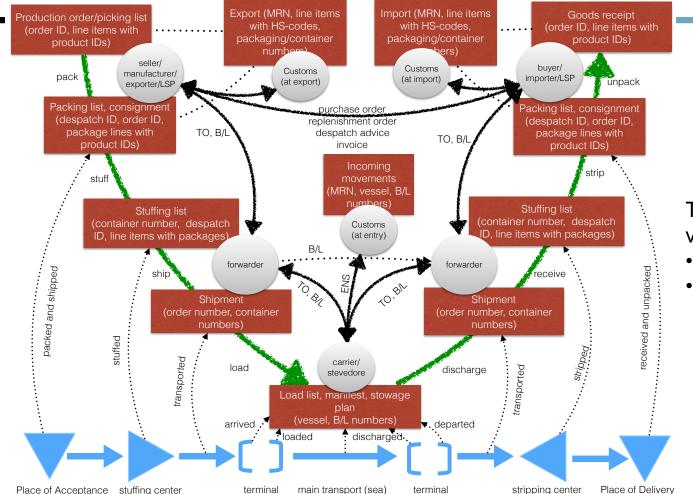
- Place of acceptance: warehouse, production plant
- Place of delivery: retail store, DC (distribution center), production plant



DOCUMENTS CONTAIN RISK RELEVANT DATA



WE CAN DISTINGUISH AN EXPORT AND IMPORT SIDE - OVERVIEW innovation



Two issues cause lack of visibility

for life

- Lack of stuffing data
- Intermediate • transshipment of containers



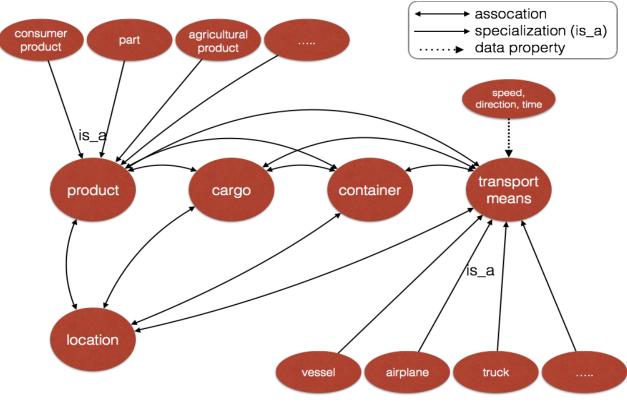
SUPPLY CHAIN VISIBILITY - CONCEPTUAL

- Conceptual data structure
- > Technical implementation
 - Event Driven Architecture a visibility dashboard subscribes to events indicating a change of a logistics system
 - > Trader End Point: the URL where the data can be retrieved
 - Sensor data: streaming data stored at a Trader End Point (e.g. AIS data for vessels, truck data generated by On-board Units of for instance Transics or Astrata, train position known to Rail Net Europe)



innovation

CONCEPTUAL DATA STRUCTURE FOR VISIBILITY



ontology.tno.nl/logico

Each trader provides part of the data:

for life

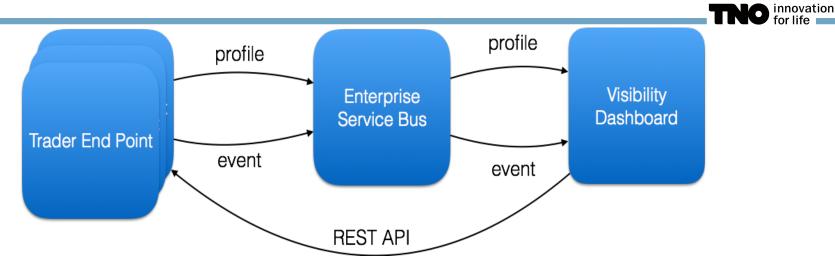
- seller/buyer product and packaging
- Stuffing/stripping center cargo packed in containers
- Terminals containers on transport means (vessel, truck, train, airplane, barge)
- > Action is always at a location

> Times

- > Expected customer
- > Estimated provider, carrier
- Actual when the action took place (sensor) – provider, carrier.



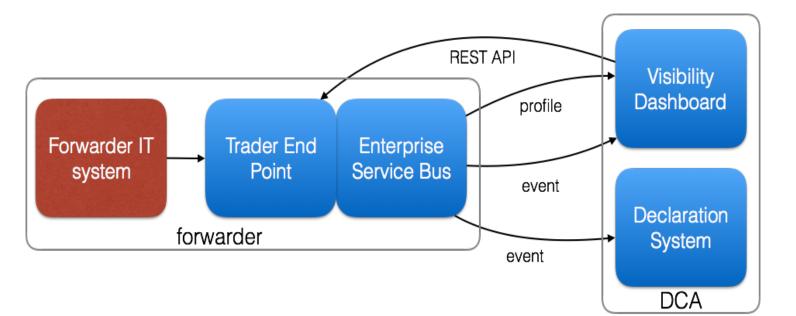
TECHNICAL IMPLEMENTATION – EVENT DRIVEN



- > A visibility dashboard subscribes to data from different sources
- > Sources are represented as Trader End Points representing traders, sensors, ...
- > A trader authorizes a subscription
- > Three options to implement the functionality
 - In the private domain
 - > Trader
 - > Value Added Service Provider
 - Public domain Single Window with customs dashboard



1. FORWARDER CASE

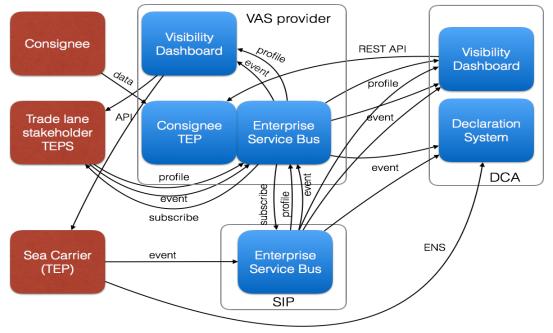


- Forwarder provides visibility to his customers
- Forwarder implements stores all relevant data on behalf of its customers (documents, sensor data)
- Customers authorize forwarder to make data available to customs
- Customs implements visibility dashboard additional to the declaration system for ENS data



innovation for life

2. CONSIGNEE CASE



- > Consignee uses Value Added Service provider to create visibility
- > Visibility requires data/events of all tradelane partners
- > Two tradelanes of the consignee
 - > Air via the VAS provider
- ¹³ Sea via the ESB called Shipping Information Pipeline of carriers



innovation for life

CONCLUDING

- > 'Piggy backing' of customs on commercially motivated supply chain visibility depends on:
 - > Availability of a federated infrastructure with open standards (events, profile, APIs)
 - Federated: trader, commercial solutions (VAS provider), and community (carrier) solutions
 - > Willingness of traders to collaborate for optimizing processes by sharing (access to) data
- > Completeness of data for risk analysis to be validated
 - > Basically all data is available in supply chains
 - > Deal with different data sets and formats (XML, PDF, EDI, CSV, ...)
 - > Data extraction from data sets provided by one or more TEPs to construct UCC/ICS data set
 - Data extraction is a service of a trader (e.g. forwarder) or is performed in the public domain (piggy backing)
- > Data completeness an option is to prescribe the way data is provided (HMRC CORE demo)
 - Four way points: stuffing center, after departure of a vessel from the last port of call, before arrival prior to the first port of call in the EU, stripping center
 - > Push: predefined message structures



innovatior



CONSTRUCT A FEDERATED INFRASTRUCTURE WITH OPEN STANDARDS FOR LARGE SCALE IMPLEMENTATION

VALIDATE PIGGY BACKING ON SUPPLY CHAIN VISIBILITY

COMBINE DIFFERENT APPROACHES (PREDEFINED MESSAGE FORMATS AND EVENTS GENERATED BY TRADERS)



