

sets new standards

in tyre research



The development of the Delft tyre test trailer by Delft Vehicle Research represents a major breakthrough in the vehicle dynamics world. The unit not only allows the horizontal performance characteristics of motorcycle and car tyres to be measured under a range of conditions at any location, but it is also equipped with sophisticated software to analyse the data collected. Use of the tyre test trailer will enable scientists and engineers to improve their understanding of the handling characteristics of cars and motorbikes and, ultimately, to design safer vehicles.





Salient features of the tyre test trailer

The tyre test trailer is designed to be towed by a truck. It comprises:

- · two central measuring towers;
- a control cabin at the front of the trailer housing the instrumentation and control units;
- ancillary equipment such as a pneumatic pressure system, a hydraulic pump etc.

Two measuring hubs are provided. The hub mounted on the left-hand tower is designed to be used with passenger car tyres and can carry loads of between 1000 and 10,000 N; the hub mounted on the right-hand tower is designed for testing motorcycle tyres and can apply vertical loads of between



500 and 5000 N. Both hubs are fully instrumented to measure the forces on tyres in the x, y and z directions, in addition to the selfaligning torque. Each hub is mounted in a special frame, which allows the slip and camber angles to be adjusted as required. A disk brake fitted to the left-hand tower can be used to apply a braking force to the test wheel.

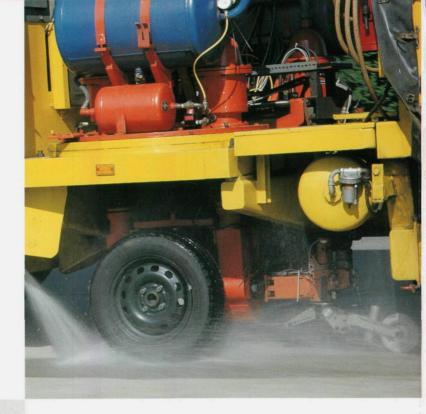
As a further refinement, 3000 litres of water can be carried in the truck for release onto the road surface immediately in front of the test wheel.

Test protocols

In its present configuration, the tyre test trailer can be used for:

- alpha sweeps, in which the slip angle is varied continuously over one complete cycle at a specific vertical load and camber angle. During the test, the lateral and vertical forces and self-aligning torque are recorded automatically. Tests can be repeated at various vertical loads and camber angles, if required;
- kappa sweeps, in which the
 degree of longitudinal slip is continuously varied by applying a braking
 force to the wheel. During such tests, the self-aligning torque and the lateral, longitudinal and vertical forces are recorded automatically. Test runs
 can be conducted at various vertical loads, camber angles and slip angles.

All measurements are normally carried out when the tyre under test is practically in a steady state condition. Special software has been developed to control the measuring and data acquisition systems. The data collected are stored on disk and processed in accordance with individual requirements.



After processing, the data can be displayed in both graphical and tabular form. It is also possible to store the data in files. Vehicle dynamics engineers familiar with using the 'Magic Formula' parameters proposed by Bakker, Pacejka and Lidner* will particularly welcome the fact that the unit's software can display test results in the 'Magic Formula' format. This means that tyre characteristics can be expressed in terms of specific 'Magic Formula' parameters for pure cornering, pure braking, and combined cornering and braking simply at the touch of a key.

Special consideration has been given to ensuring that all the software routines supplied with the new unit are user friendly. Vehicle dynamics simulations are greatly facilitated by the

rapid retrieval of key data.

SLIP ANGLE [DEG]

* Bakker, E., Pacejka, H.B, Lidner, L.; A New Tire Model with an Application in Vehicle Dynamics Studies, SAE 890087.



Technical Specification

| Maximum test velocity | 110 | km/h |
|--------------------------------------|--------------|----------------|
| Minimum test velocity | 20 | km/h |
| Maximum water flow | 10 | l/sec |
| | | |
| Left-hand tower: | | |
| Maximum tyre radius | 450 | mm |
| Minimum loaded tyre radius | 200 | mm |
| Maximum vertical load | 10 000 | N |
| Minimum vertical load | 1 000 | N |
| Maximum lateral force | 10 000 | N |
| Maximum longitudinal force | KAPPA SW8000 | N fv versus fx |
| Slip angles (continuously variable) | ± 20 | 0 |
| Slip angle velocity | 2 | °/sec |
| Camber angle | +10/-5 | 0 |
| | | |
| Right-hand tower: | | |
| Maximum tyre radius | 400 | mm |
| Minimum loaded tyre radius | 300 | mm |
| Maximum vertical load | 5 000 | N |
| Minimum vertical load | 500 | N |
| Maximum lateral force 300 | 5 000 | N |
| Maximum longitudinal force | 1 // - | |
| Slip angles (continuously variable) | ± 20 | o |
| Slip angle velocity 200 - | 2 | °/sec |
| Camber angle (continuously variable) | -5/+45 | 0 |
| | | |
| 100 - | 1 / / | |
| | | |
| | | |
| 0 - | | |

Delft Vehicle Research

Delft Vehicle Research is a soon to be started collaborative venture between the Vehicle Research Laboratory of Delft University of Technology and the Vehicle Dynamics Department of the TNO Road-Vehicles Research Institute. It is particularly concerned with the development of vehicle simulation techniques and models, theoretical and experimental research into tyre behaviour, and the application of micro-electronics in vehicles.



dr. Joop P. Pauwelussen

Head of Vehicle Dynamics Department TNO Road-Vehicles Research Institute P.O. Box 6033 2600 JA Delft The Netherlands

phone: +31 15 696412 fax: +31 15 620766

dr. Hans B. Pacejka

Professor Vehicle System Engineering Vehicle Research Laboratory Delft University of Technology P.O. Box 5034 2600 GA Delft The Netherlands phone: +31 15 781631 fax: +31 15 785602

