### MTF MEASUREMENTS OF A FRAME TRANSFER CCD OPERATING IN TDI MODE

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#### ABSTRACT

A simulation set-up, radiometrically representative of a high resolution Earth observation condition from a geosynchronous spinning spacecraft has been built. This simulation set-up is used to verify the performance of a commercially matrix CCD (THOMSON-CSF type TH7864) when operating in time delay and integration (TDI) mode. MTF measurements results of this TDI operating CCD are presented in this paper and are compared with MTF values of the same CCD operating in a conventional staring mode.

#### **1. INTRODUCTION**

In the frame of the Earth Observation Preparatory Programme of the European Space Agency (ESA), various assessment studies of candidate instruments for the next generation of meteorological satellites have been conducted. One of the proposed concepts for a high resolution visible imager (HRVIS) identified the TDI mode as potentially valuable operation mode for CCDs operating on board a spinning spacecraft.

An important constraint for the selection of the detectors for the HRVIS instrument came from the high spinrate (100 RPM) of the spacecraft in combination with the high performance requirements in terms of spatial resolution and signal-tonoise ratio. Indeed the combination of high spinrate and high spatial resolution lead to an integration time per pixel in the order of 1.3 µs.

In order to maintain at a reasonable imager aperture diameter and in order to meet the S/N requirements properly for earth landmark detection the effective integration time needs to be in the order of 0.4 ms.

Indeed in a TDI mode, the charges which are generated in a CCD pixel are transferred in the column direction at exactly the same speed as the image speed. This results in a 'still image' with a larger effective integration time equal to the number of TDI stages i.e. the number of pixel-to-pixel transfers and integrations.

In the HRVIS instrument the TDI mode leads to a number of TDI stages of about 300 at a TDI clockspeed at approximately 750 kHz. This high number of TDI stages and the high clockspeed excluded the use of commercially available TDI detectors. On the other hand the use of a standard matrix CCD in a TDI mode is limited by the clockspeed of the horizontal register. We overcome this problem by the use of a frame-transfer CCD, providing the proper clockspeed in the column transfer direction, but in which the image can be stored and read-out later at a moderate speed (see figure 1). In the case of the HRVIS instrument during one spacecraft revolution the successive detector viewing conditions are the earth scene crossing, the dark sky crossing and eventually solar passage (see figure 2). Therefore the image lines as obtained in a TDI mode of the earth scene can be read-out much more slowly when the instrument is viewing dark space.

A drawback of a frame transfer CCD comes from the fact that continuous read-out of the detector is not possible as in the case of commercially available TDI detectors. Therefore a large amount of charge can build up in the detector when crossing bright scenes where no detection is required as e.g. passage of earth scenes where no imaging is requested and possibly solar passage in the case of HRVIS.

To avoid oversaturation an electronic shutter within the detector is required.

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The combination of HRVIS performance requirements, frame transfer and electronic shutter capability leads to the selection of a THOMSON-CSF CCD type TH7864. This detector has 550 (H) x 576 (V) pixels, thus enabling 288 TDI integration steps and storage of 288 integrated lines. This detector has a per pixel effective anti-blooming/exposure control facility, which can be used as electronic shutter.

In order to demonstrate the technical practicability and the performance feasibility of the TDI operation mode for a THOMSON-CSF TH7864 frame transfer CCD we built a simulation set-up. This simulation set-up is optically and radiometrically representative of the earth observation condition from the HRVIS instrument onboard a geostationary spinning spacecraft. A related testprogramme has been defined which objective is as follows:

- to assess the imaging capabilities of the CCD by the execution of MTF measurements in both staring- and TDI mode of operation. They will be performed for several spatial frequencies up to the detector Nyquist freq.  $f_n$  for both low (15000 el./pixel) and high (100.000 el./pixel) signal levels representing earth- and cloud scene radiances. The measurements will be performed in small spectral bands between 600 and 900 nm in order to assess charge diffusion effects as well as in a wide spectral band (700 900 nm).
- to assess the detection capability of small (2-5%) contrast variation with high spatial frequencies at high illumination levels (100.000 e/pixel) in small and wide spectral bands.
- to verify the operation and effectiveness of the exposure control facility as electronic shutter.
- to simulate a solar passage and validate the additional detector clearing clockcycles which are necessary since there is no exposure control in the storage zone of the CCD and since the Al-mask covering this zone has a finite optical density.

The execution of this test program is in progress at the present time. The aim of this paper is to describe the simulation set-up, to present first MTF results obtained with the CCD operating in a TDI mode and to compare these results by measurement results with the CCD in a staring reference mode.

# 2. OPTO-MECHANICAL LAYOUT OF THE SIMULATION SET-UP

The simulation set-up consists mainly of a black and white test pattern with a sinusoidal transmission modulation which is imaged in a reduced way onto the imaging area of the frame transfer CCD. An image motion of the test pattern is generated by a flat rotating mirror whose speed is controlled by a close loop electronics. The mirror rotation velocity is monitored by an

angular encoder which also generates the TDI transport clock at the proper speed. An opto-mechanical layout of the simulation set-up is given in figure 3. It consists of the following elements which are supported on a stable optical bench:

- a test pattern
- a test pattern illumination source
- a background illumination source
- a shutter and a beam splitter
- spectral filters
- an image reduction objective
- a "target" rotating mirror assembly
- the CCD and its proximity electronics
- a solar simulator and a collimating lens
- a "sun" rotating mirror assembly

The test patterns are photographic filmsheets which are glued between two glassplates using optical epoxy. This way of mounting provides a flat image area and enables target change without refocussing. The test targets are mounted on a manipulator with two adjustment capabilities:

- a translation in the direction of the optical axis for fine adjustment of the target image reduction factor.
- a rotation around the test target centre for alignment of the stripe pattern with the CCD rows or columns. In practice, a small 0.5 degree misalignment is required by the MTF measurements method [1].

The test pattern and background illumination is provided by a Köhler type of illumination using 50 Watts halogen lamps. The illumination is proven to be uniform at detector level on the 2 to 30 pixel distance over which MTF computations are performed.

The test target and the background illuminations can be combined by an optical beamsplitter for contrast measurements. A shutter is placed in front of the background illumination source and used for scene crossing simulations.

Spectral bandfilters of 40 nanometres bandwidth are available at centrewavelengths of 600, 700, 800, 900 nanometres. Short and long cut-off filters are used with cut-off wavelengths of 495, 695 and 900 nanometres respectively. Filter combinations allow MTF measurements for a large variety of spectral bandwidths.

Image reduction of the test pattern is performed by a two mirrors telescope which provides a high on-axis MTF at all spatial frequencies of interest. Furthermore, the inherent achromatism of the system allows spectral band changing without refocusing.

The target rotating mirror provides the motion of the image of the test pattern. This flat mirror is driven by a DC-motor and controlled with an accurate rotation encoder which also generates the TDI clock frequency. The stability of the mirror rotation velocity is better than 0.2% over the TDI imaging period. The dimensioning of the set-up leads to a mirror rotation of 620 revolutions per minutes which simulates the imaging condition of a 1.6 meter focal length imager operating on a geostationary 100 RPM spinning spacecraft.

The solar passage simulation requires the passage of a 14 mm diameter intense lightspot over the detector. A trade-off for possible lightsources lead to a solution in which the arc of a 400 Watts HTI lamp is focused on the detector via an ellipsoid mirror and a re-imaging lens.

The dimensioning of the solar simulator and the test set-up did not allow imaging on the CCD via the same rotating mirror. An additional "sun" rotating mirror has been implemented to image the simulated sun on the detector. This mirror is of course synchronized with the "target" rotating mirror.

## 3. DESCRIPTION OF THE SIMULATION SET-UP ELECTRONICS

The functional blockdiagram of the test set-up electronics is shown in figure 4. The figure shows the electronics as intended for the TDI related measurements. For staring mode measurements the same electronics is used, but the only function of the TDI synchronization electronics module then is the generation of a continuous masterclock for the universal clockpattern generator.

Physically close to the CCD is the proximity electronics, consisting of DC-bias supplies/filters, clockbuffer circuits and video-amplifier.

The clockpulses for the various detector read-out modes are generated using the universal clockpattern generator of the CCD testfacility. Via basic software, running on a Hewlett Packard 9920 computer system, virtually every desired clocksequence can be made. For the execution of the clockcycles only an external masterclock of the highest elementary frequency is required. For the general detector tests a fixed clockfrequency is used, generated by the TDI synchronization module. For the TDI measurements, during TDI imaging the angular encoder of rotating mirror '1' is used as a synchronization/lock of the masterclock while during the rest of the cycle the fixed clockfrequency is applied.

Besides the clockpulses for all CCD clocks, the universal clockpattern generator also provides synchronized clocksignals for data-acquisition and amplifier DC-restore.

The data-acquisition is performed via a Keithley DAS-50 12-bit AD interface, placed in a slot of a PC. For the commanding of the interface and for further storage and processing of the data, software routines written in 'TCL-IMAGE', Technical Command Language For Image Processing (a TPD, TNO Institute of Applied Physics development) is used.

Note that during actual data-acquisition the read-out clockspeed is reduced to a value acceptable to the analog amplifier and AD-interface combination. This is necessary from accuracy point of view. It means however that not the entire CCD area can

be processed in one CCD read-out cycle but only a limited area (e.g. 150 x 150 pixels).

The TDI synchronization electronics in principle masters a TDI image cycle. At a certain moment when the target image sweeps over the CCD (fixed moment w.r.t. the angular encoder reference pulse) it starts the TDI clock, which runs for a selectable number of cycles. Then the image has arrived in the storage section of the detector and the clock is switched to the read-out clock and the storage section is read-out via the programmed read-out cycle. After read-out the clock is stopped until the next TDI image action.

# 4. MTF CALIBRATION OF THE SIMULATION SET-UP

In order to determine the detector MTF, the contribution of the simulation set-up to the overall MTF has to be calibrated. This includes the MTF contribution from:

- the test pattern illumination
- the transmission modulation of the test pattern
- the image reduction objective
- the target rotation mirror
- the read-out electronics

In order to verify the source uniformity, the illumination profile at the location of the CCD has been scanned using a photodiode with a 20 µm pinhole in front. The scanmotion was provided by a translation stage with a micrometer screw. Due to the uniformity of the Köhler type illumination using a diffusor between the halogen lamp and the aspheric condenser, an intensity variation lower than 1% was found over the reduced field over which the MTF is performed. The degradation of the simulation set-up MTF due to the test pattern illumination is therefore negligible.

All films out of which the test targets were cut have been measured in term of transmission modulation by extensive microdensitometer scanning, in term of spatial frequencies by microscope and in term of harmonic distortion by intensity measurements of the diffracted orders of an He-Ne Laser source. The measurements results are summarized in table 1. For all targets, a general modulation value of 85% +/- 2% was found.

A Foucault knife edge measurement of the image reduction objective has been performed with an He-Ne laser at three locations within the field of view, i.e. on-axis, at +2.5 degree and -3.2 degree in cross-scan direction. The resulting profiles of the line spread function were converted via curve fitting and Fourier transform to an MTF figure. These measured MTF figures were compared with predicted MTF figure as obtained from the Super OSLO ray tracing programme. On axis and in the spatial frequency range of interest, the predicted MTF values well-matched the measured ones. Therefore the MTF calibration value of the image reduction objective have been calculated for the different wavelengths and spectral bands of interest from the Super OSLO programme. The MTF calibration data are summarized in table 2. These MTF values are those computed for the sagittal direction which corresponds to the TDI direction. The uncertainty margin on these calibration values is +/-5%.

Target type	Modulation	Frequency	Distortion
1 cycle/mm	85 ± 2%	$1.000 \pm 0.004$ cycles/mm	-
2 cycles/mm	84 ± 2%	$2.000 \pm 0.006$ cycles/mm	7.0%
3 cycles/mm	85 ± 3%	$3.000 \pm 0.006$ cycles/mm	6.9%
4 cycles/mm	85 ± 3%	$4.001 \pm 0.007$ cycles/mm	8.1%
5 cycles/mm	86 ± 2%	$5.000 \pm 0.010$ cycles/mm	8.9%

Table 1

Results of testtarget verification/calibration.

Spatial frequency		MTF per spectral band (≈ 40 nm wide)			
Normalized	linepairs/mm	600 nm	700 nm	800 nm	900 nm
0.2	4.35	97%	97%	96%	96%
0.4	8.70	95%	94%	93%	92%
0.6	13.04	92%	91%	89%	88%
0.8	17.39	88%	88%	85%	85%
1.0	21.74	86%	85%	82%	80%

## Table 2MTF calibration data

Two verifications of the rotating mirror '1' were performed. The first verification was part of the integration process. To avoid image distortions by mirror misalignments and wobble, the mirror and its support structure were matched to a peak-to-peak error as small as  $\pm$  5µm over the entire mirror surface, measured w.r.t. the mirror rotation axis (measurement by Heidenhain translation probe).

The second verification concerns the rotation speed stability. The entire mirror unit demonstrated an image speed variation which was much less: < 0.06% (maximum speed deviation). To obtain this value a (balanced) mass had to be mounted on the encoder axis. This mass suppresses the effects of the motor poles adequately. Because of the above mentioned verification, the MTF degradation from the rotating mirror is assumed to be negligible.

The video amplifier and the AD interface are potential sources of MTF degradation. Because of the 500 kHz sampling which is amply below the limits of the AD interface and because of the optimized amplifier bandwidth the actual MTF degradation is already initially low.

MTF is in principle defined for sinusoidal modulations. Rectangular pulses provide better results than sinusoidal waves at the same frequency. This effect is demonstrated by the comparison of the responses of the video amplifier and the AD interface card on sinusoidal waves and rectangular pulses.

The results of these measurements indicated that the MTF degradation from the CCD read out electronics was negligible.

### **5. MTF MEASUREMENTS**

The MTF measurements have been performed using the following CCD operating conditions:

- Spatial frequency: 0.2, 0.4, 0.6, 0.8 and 1.0 x  $f_n$  ( $f_n = 21.7$  linepairs/mm, Nyquist frequency)
- No. of TDI stages: 288 (full image zone height)
- No, of lines used for MTF computation:  $\geq 100$
- Illumination level: approx. 100.000 e/pixel (25% of pixel saturation)
- Wavelength: small bands (40 nm FWHM) with centre frequencies at 600, 700, 800 and 900 nm and wide band 700 900 nm
- Exposure control: always active, only switched off during TDI imaging
- Storage zone clearing: permanent read-out of horizontal output register at a frequency of 8 x the TDI clockfrequency
- TDI clockfrequency: 745 kHz (HRVIS 100 RPM equivalent, image speed approx. 17 m/s)
- Clock voltages and bias levels: typical settings as indicated by the manufacturer.

Execution of the measurements was started by optimization of the focusing of the pattern on the detector via a maximization of the detector line signal amplitude in column direction with the CCD operating in a staring mode. Then the test pattern was rotated over a few pixels (introduction of a phase shift in order to measure minimum, maximum and all intermediate MTF values).

The universal clockpattern generator was loaded with a dedicated TDI clock scheme. The electronics delays were tuned for the right start moment of the TDI imaging as the test image sweeps over the detector. Then MTF measurements were made, gradually optimizing the rotating mirror speed. (Before each measurement, 20 dark measurements were taken and averaged in order to compensate for dark signal and possible straylight).

The data resulting from an MTF measurement is a matrix filled with 150 (H) x 100 (V) pixel data. A detail of this matrix, filled with data for a testpattern with 21.7 linepairs/mm is shown (after a contrast enhancement operation) in figure 5.

Via a Fourier transform in this matrix the period of the image modulation is determined. This period will be used for the actual MTF computation.

In the pixeldata matrix all local maxima are identified. Using the computed modulation period a search range is defined around each local maximum. Within these ranges the local minima are identified. Then, using all max./min combinations the MTF is computed via formula 1.

The results of the MTF computation are presented in the form of an histogram (figure 6), which gives the number of measurements within the  $150 \times 100$  pixel matrix having a given MTF value.

(1)

The results of the MTF measurements performed at the Nyquist frequency with the CCD operating in TDI mode are summarized in table 3.

Wavelength	Measured overall	Test set-up MTF	Measured detector
	MTF	(correction factor)	MTF
600 nm	36%	73%	49%
700 nm	32%	72%	44%
800 nm	29%	70%	41%
900 nm	27%	68%	40%
700 - 900 nm	26%	> 68%	> 38%

Table 3 M	TTF measurements	results with	CCD operati	ng in	TDI mode
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All MTF measurements as performed for the TDI mode have been repeated with the detector in a staring reference mode of operation. Care has been taken that the image transfer time from image zone was short (< 1%) w.r.t. the total integration time in order to avoid image smear.

The results of the MTF measurements, also at the Nyquist frequency with the CCD operating in the staring mode are summarized in table 4.

Wavelength	Measured overall	Test set-up MTF	Measured detector
	MTF	(correction factor)	MTF
600 nm	38%	73%	52%
700 nm	34%	72%	47%
800 nm	31%	70%	43%
900 nm	29%	68%	43%
700 - 900 nm	31%	> 68%	> 45%

Table 4

MTF measurements results with CCD operating in staring mode

A histogram of one of the staring mode MTF measurements is shown in figure 7. In comparing histograms one should note that the histogram for the TDI-MTF measurements is based on a 150 (H) x 100 (V) pixelmatrix while the histograms for the staring-MTF and the simulation are based on a 150 x 150 pixel matrix.

#### 6. ANALYSIS

The results of the MTF measurements obtained in the TDI- and the staring reference mode of operation were used to compute a degradation factor ( $MTF_{degr}$ ) via formula 2:

 $MTF_{TDI} = MTF_{staring} \times MTF_{degr.}$ 

(2)

Theoretically, assuming an ideal test set-up and detector, the degradation factor should be equal to the MTF contribution due to the non-continuous charge motion within a four-clockphase CCD (see figure 8).

For the Nyquist frequency, the measured MTF contributions in the four spectral bands as well as the computed and theoretical MTF degradation factors are summarized in table 5.

Wavelength	Measured MTF		MTF degradation factor (TDI/Staring)	
	Staring mode	TDI mode	Measured	Theory (4-phase clock)
600 nm 700 nm 800 nm 900 nm	52% 47% 43% 43%	49% 44% 41% 40%	0.94 0.94 0.95 0.93	0.97 0.97 0.97 0.97

 Table 5
 Measured and theoretical MTF degradation factors (for Nyquist frequency)

The MTF degradation factors (MTF<sub>degr.</sub>) have been computed for the four spectral bands over the entire spatial frequency range up to the Nyquist frequency and are shown in figure 10 together with the theoretical MTF degradation factors for both a 4-clockphase and a 2-clockphase detector.

Comparing the results of the MTF measurements as obtained in a TDI and (reference) staring mode we noticed that:

- 1. there is a systematic degradation of the MTF when operating in the TDI mode
- 2. a systematic MTF degradation is no longer visible at the wide band (700 900 nm)

Such a degradation of the MTF in TDI mode is expected from the non-continuous motion of the charge during the transfer through the CCD [2,3]. The MTF degradation caused by this non-continuous motion of the charge can be computed by Fourier transform in one direction on a rectangular profile, representing the image motion during one charge transfer (1/4 pixel in case of a four phase transport clock). The MTF degradation (image blur) can be described by formula 3:

$$\mathsf{MTF}_{\mathsf{TDI}} = \operatorname{sinc} \frac{\alpha}{2} \left( \frac{\mathbf{a}}{\mathbf{n}} \right) \qquad (n \text{ is the nr. of clock phases}) \tag{3}$$

The effect of the non-continuous motion of the charge on the MTF is visualized in figure 8.

The measured MTF degradation is generally a few percent higher than the MTF degradation expected on grounds of the non-continuous motion of charge. However, except for measurement inaccuracies one also should account for two other sources of MTF degradation, which become particularly significant for the higher spatial frequencies. They are:

- 1. Simulation set-up errors: image motion irregularities by motor control effects and remaining wobble in the rotating mirror assembly
- 2. Additional image displacement induced by the detector window (tangential effect for approximately 3° and a 1 mm thick window)

Furthermore one should account for round-off errors, since the presented MTF values are rounded off to integer values.

The significant difference between TDI and staring MTF measurement results for the 700 - 900 nm spectral band arises from a measurement errors. The combination of spectral filters induced at higher spatial frequencies a significant defocussing, while also the optical quality of the filters gave rise to MTF reduction.

The MTF values as they are presented in the tables 3,4 and 5 cannot be considered as absolute MTF figures. We found that the spectral filters which have been used gave a significant contribution (effects > 5% possible) to the measured MTF. This effect however does not have a significant impact on the MTF degradation factor since in both staring- and TDI measurements the same filter with the same degradation (MTF factor) was used.

In order to verify the MTF histogram profile, a simulation has been made with ideal detector dummy data.

In the simulation a small (< 0.5%) magnification error has been taken into account. The spatial frequency of target as imaged on the detector was actually 21.6 lp/mm instead of 21.7 lp/mm. This magnification error accounts for the sloping of the almost vertical grey bands of minimum contrast in figure 5.

In the simulation also the actual rotation of the test target has been taken into account.

The histogram as it results from the simulation is shown in figure 9. It shows a clear maximum MTF with many occurrences.

Comparing the measured MTF histograms with the simulated one, we find not a clear maximum but a peak. This is caused by the photo response non-uniformity (PRNU) which has a complete random distribution and accounts for peak-peak variations in pixel sensitivity between  $\pm 5\%$  and  $\pm 10\%$ .

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Figure 1 TDI operation with a frame transfer CCD



Figure 2 HRVIS viewing conditions





Figure 4 Functional block diagram of test set-up electronics







Figure 6 Histogram presentation of MTF measurement (TDI mode, 600 nm)

21.6 lp/mm (MTF min.= 0%; max= 47%)



MTF values (%)











MTF values (%)





Figure 10 Measured CCD MTF degradation due to TDI mode of operation