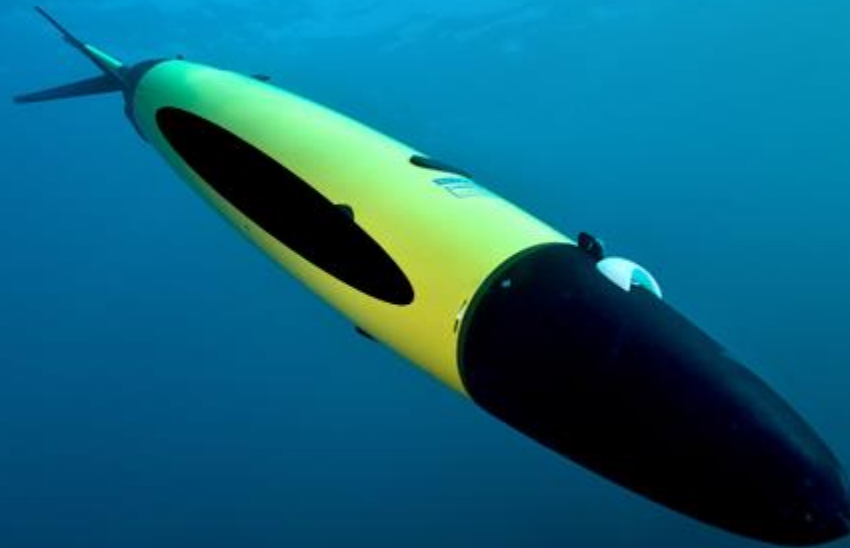


# DriftLess™

## Technology to improve inertial sensors



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Marcel Ruizenaar, TNO

marcel.ruizenaar@tno.nl

## Topics

- › Problem,
  - Drift in INS due to bias
- › DriftLess technology
  - What is it
  - How it works
  - History
- › INS integrated navigation
- › Field tests/examples
  - Accelerometer bias estimation
  - Airborne test, gyro bias estimation
  - Indoor AGV test, gyro bias estimation
- › Conclusions

## Drift problem (1/3)

INS based systems use inertial sensors

- Accelerometers measure linear acceleration
- Gyroscopes measure angular velocity
- Inertial sensors have small unknown offsets (biases)

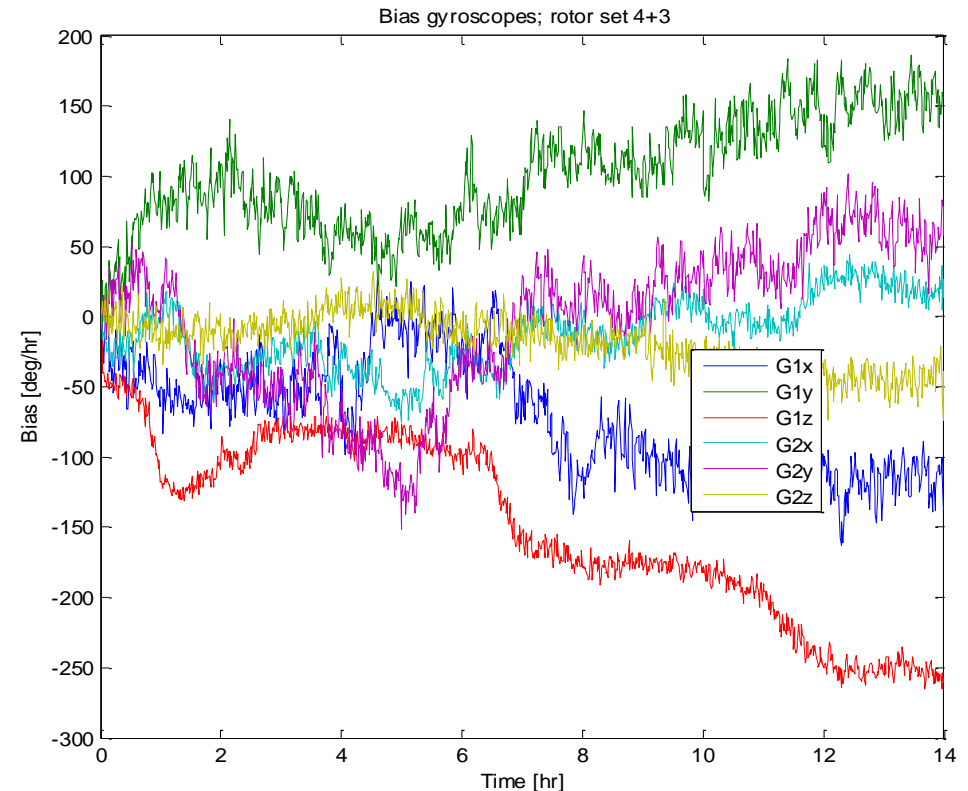
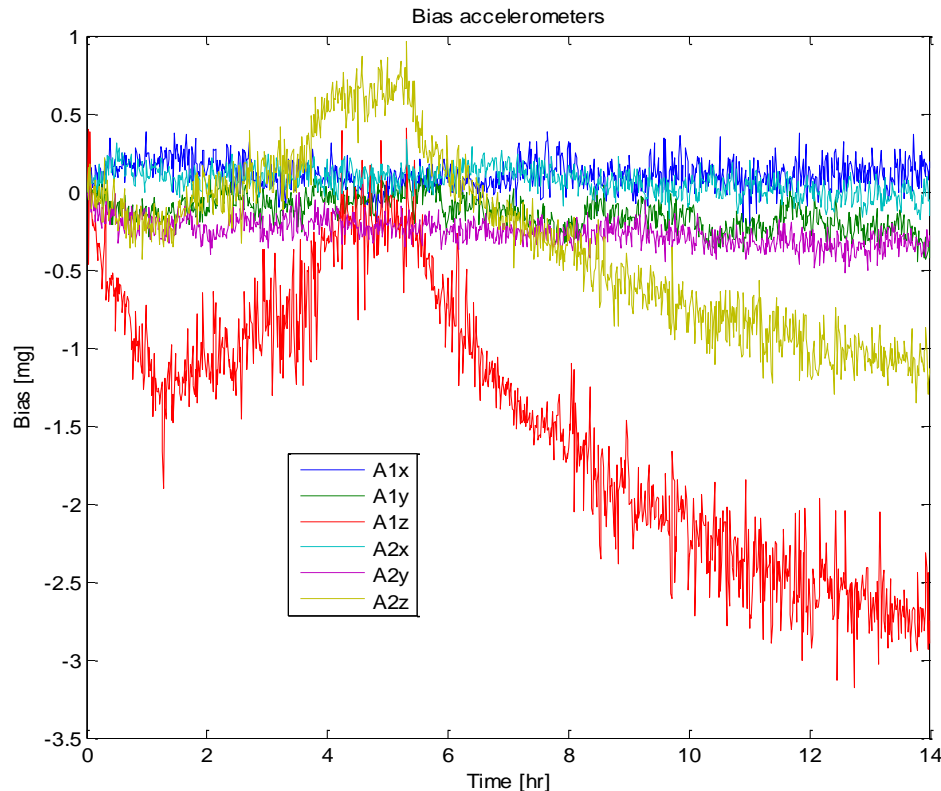
Due to numerical integration, bias results in ever growing error (drift)

- Drift in attitude estimation.
- Drift in velocity estimation.
- Drift in position estimation.

## Drift problem (2/3): how large is the bias?

Example bias of low-cost MEMS gyroscopes/accelerometers (MPU6050)

- 14 hour of measurement data
- At constant temperature
- Turn-on bias already removed → In-run bias variations



## Drift problem (3/3)

How big is the problem, using typical low-cost MEMS sensors?

	Integration time 10 seconds	Integration time 30 seconds
5 mg accelerometer bias	2.5 m	23 m
200 deg/hr gyro bias (~1 mrad/s) *	10 mrad/0.6 deg 1.7 m	30 mrad/1.7 deg 45 m

$$P_{drift} = \frac{1}{2} b_a t^2$$

$$P_{drift} = \frac{1}{6} b_g g_0 t^3$$

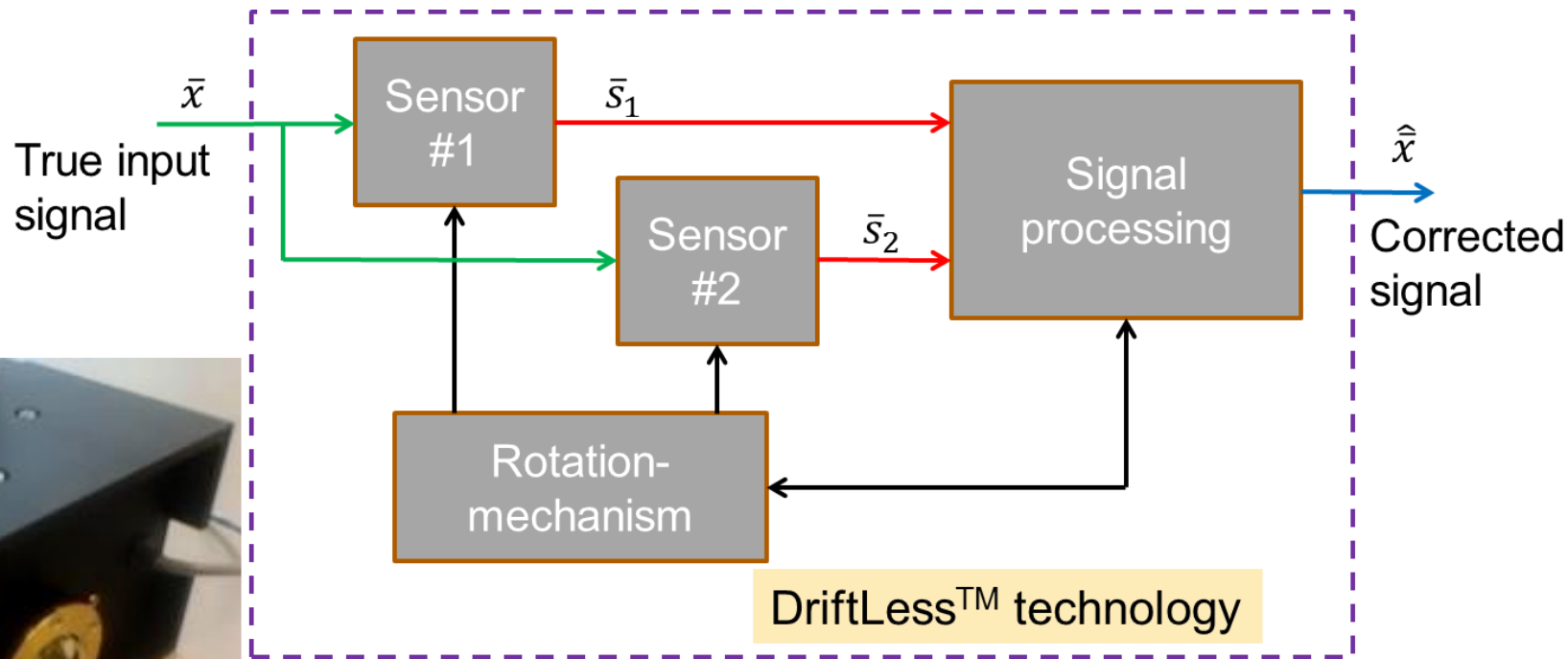
\* 1 mrad (~0.05 deg) attitude error → 1 mg acceleration error.

- Correcting the bias of the gyros has major priority!!!
- Very limited use of MEMS based INS-only systems

## DriftLess technology (1/3)

- › Estimates biases of sensors that measure a vector quantity
  - Inertial sensors (accelerometers & gyroscopes)
  - Magnetometers
  - Other sensors
- › 1D, 2D or full 3D
- › Almost independent of temperature
- › Bias estimation and compensation continuously during use/operation.
- › All fixed and varying biases removed, leaving only white noise (theoretically).
- › Bias compensation of all sensors can be combined in a single set-up.
- › Patent pending TNO-technology

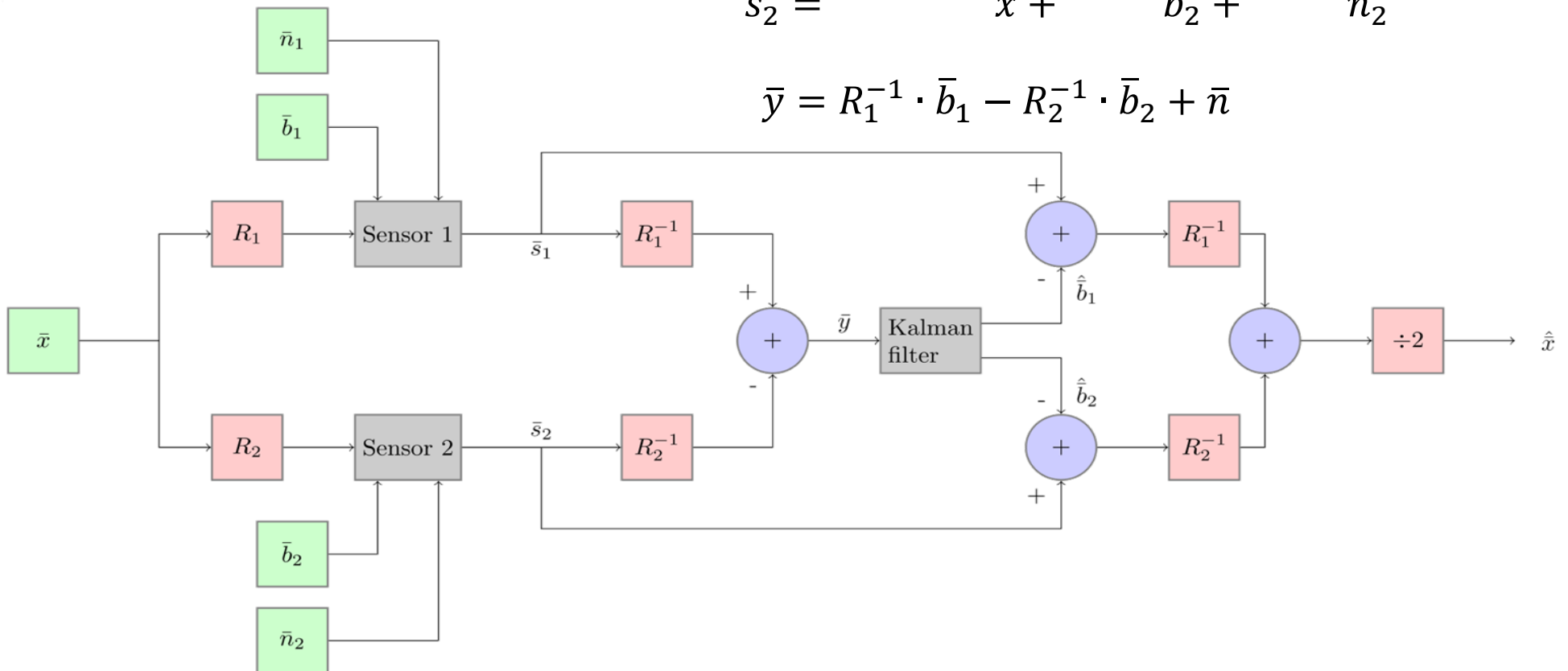
## DriftLess technology (2/3): basic principle



# DriftLess™, how does it work (3/3)

$$\begin{aligned} \bar{s}_1 &= \bar{x} + \bar{b}_1 + \bar{n}_1 \\ \bar{s}_2 &= \bar{x} + \bar{b}_2 + \bar{n}_2 \end{aligned}$$

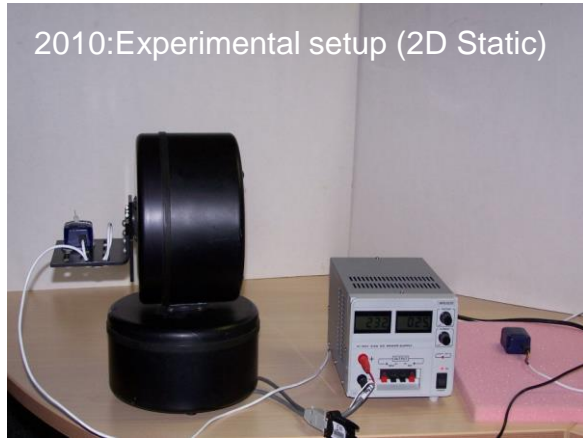
$$\bar{y} = R_1^{-1} \cdot \bar{b}_1 - R_2^{-1} \cdot \bar{b}_2 + \bar{n}$$



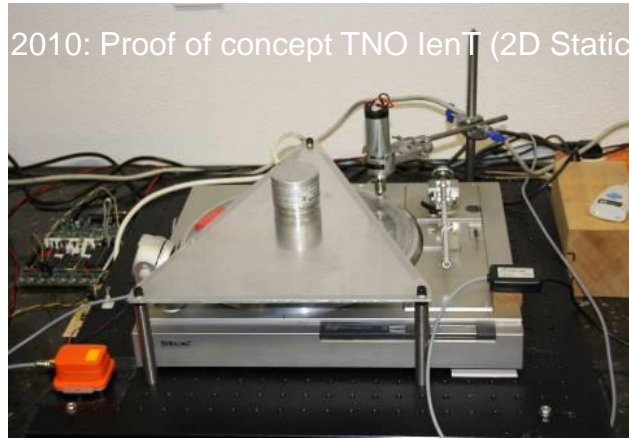


# Historic development of DriftLess™

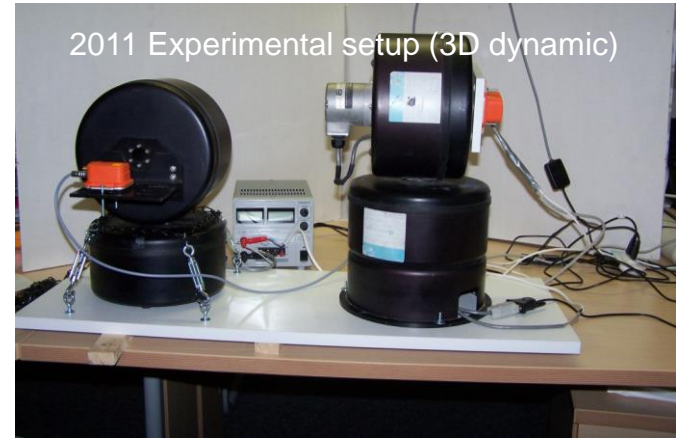
2010: Experimental setup (2D Static)



2010: Proof of concept TNO lens (2D Static)



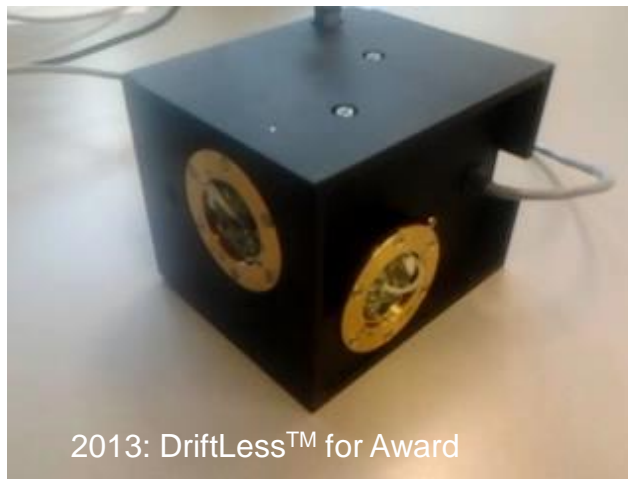
2011 Experimental setup (3D dynamic)



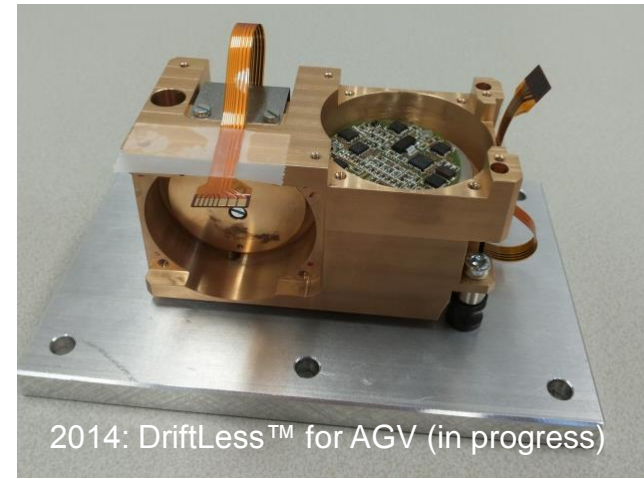
2012: NTP DriftLess™



2013: DriftLess™ for Award



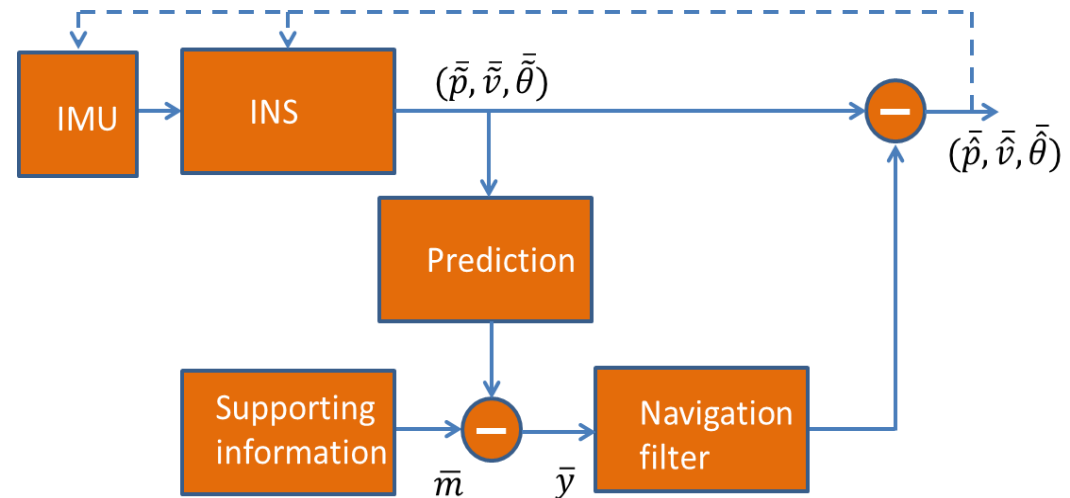
2014: DriftLess™ for AGV (in progress)



# Integrated navigation systems

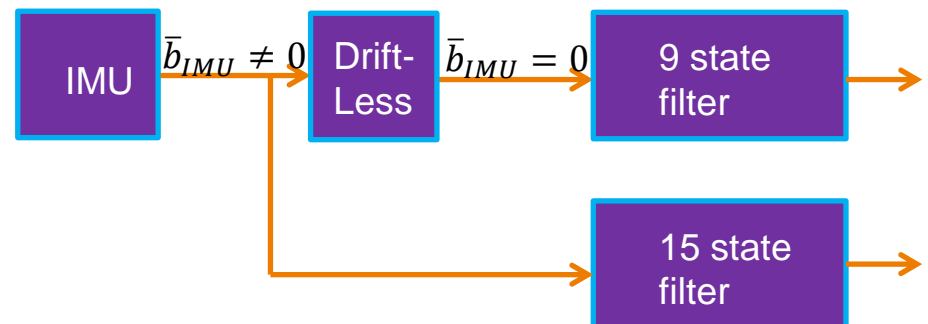
Gyro biases only indirectly observable

- › Attitude errors equivalent with accelerometer biases
- › Accuracy bias estimation depends on
  - IMU noise
  - Bias stability
  - Measurement noise
- › MEMS gyros: long estimation time



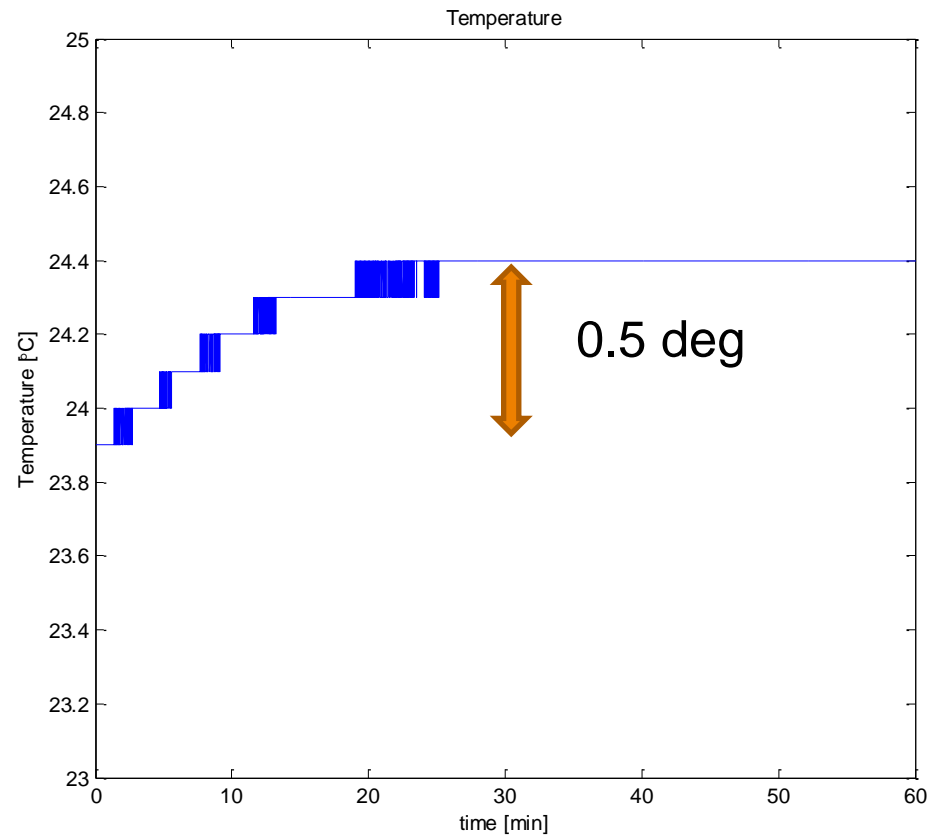
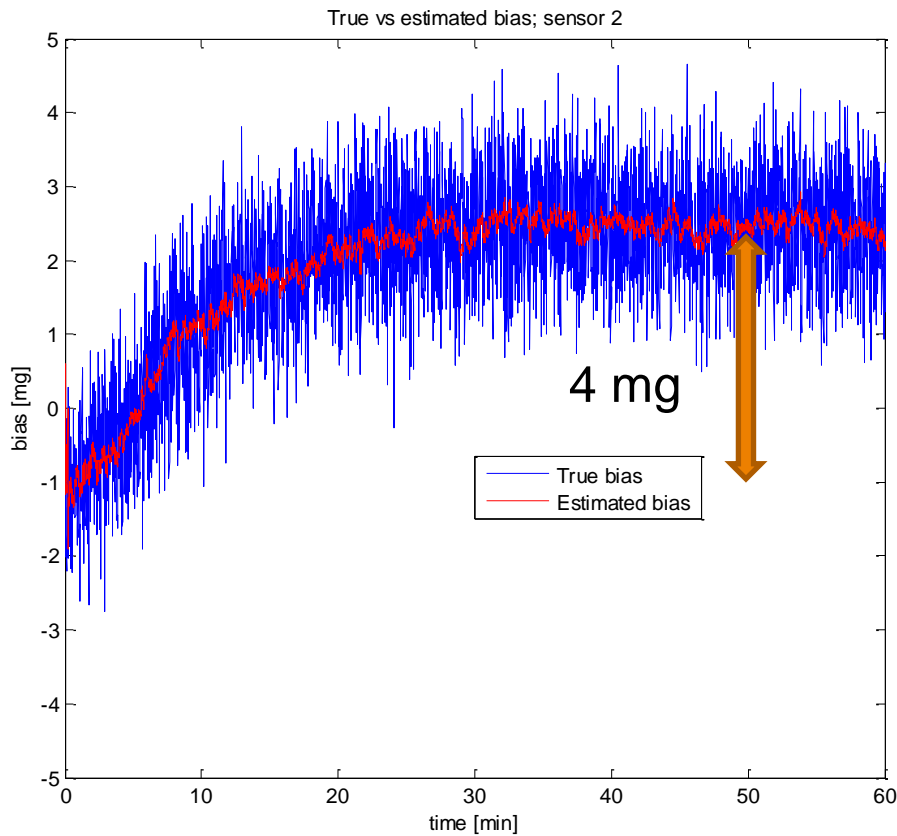
Combine with DriftLess

- › Biases already estimated
- › Less filter states  
(computationally more attractive)
- › Allows for longer unaided periods



## Example 1: accelerometer bias estimation

- › Output of 1 accelerometer
- › 1 hour, corrected with DriftLess™ technology
- › 4 mg bias change due to temperature rise of 0.5 degree
- › With DriftLess™, residual bias < 0.1 mg

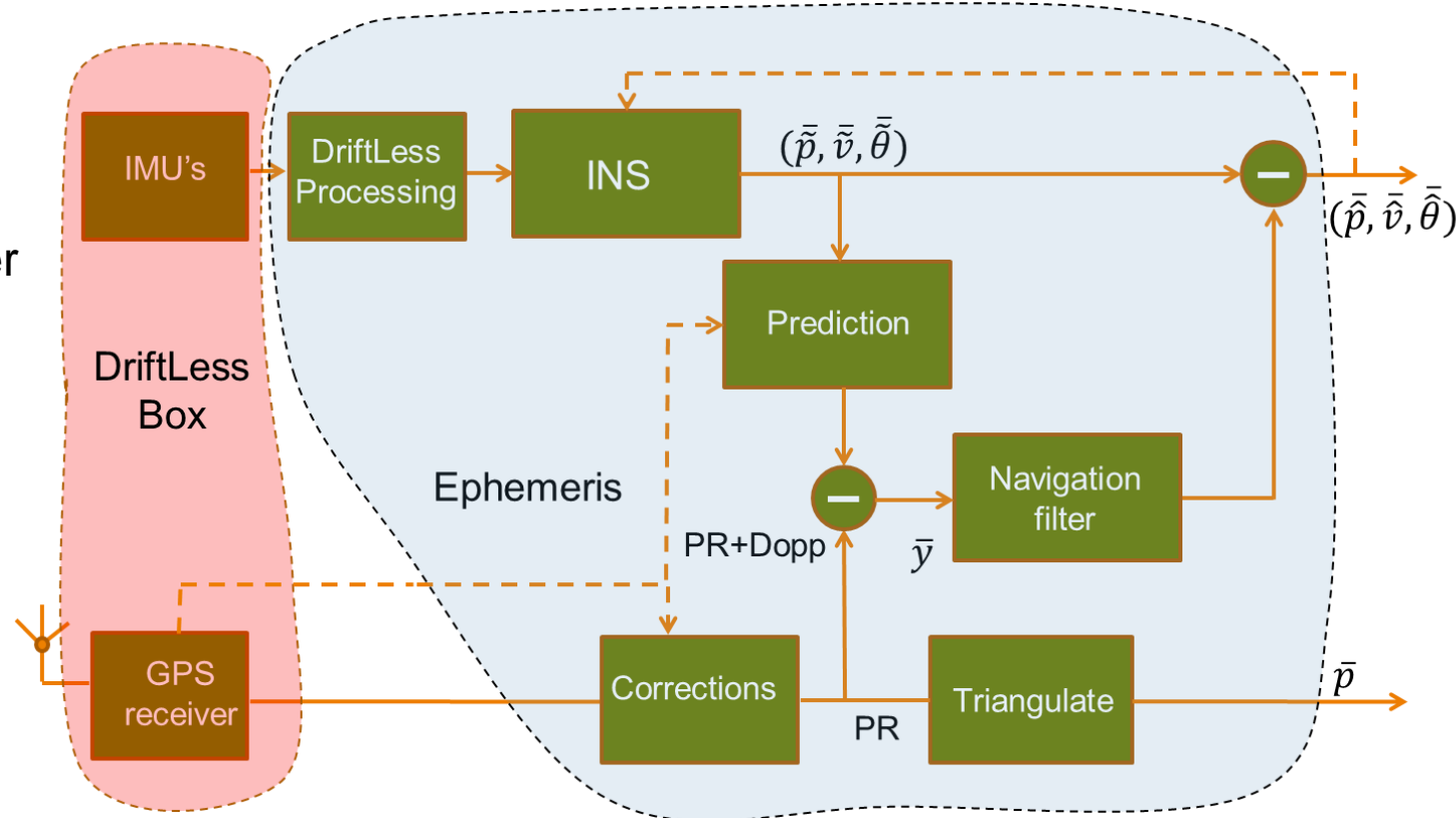


## Example 2: Field test with DriftLess (1/3) INS/GNSS/DriftLess processing



- › IMU's & GPS receiver inside box
- › Processing afterwards in the lab

- › Triangulate PR to get position
- › Process PR + Doppler to get blended INS/GPS solution



## Example 2: Field tests with DriftLess (2/3)

- › Main goal to improve SAR imaging
  - › Tightly coupled INS/GNSS configuration
  - › 9+2 states (pos, vel, att + clock bias/drift)
  - › No ground truth available
- 
- › Simulated GPS outages
  - › Calculated equivalent gyro bias
    - Stationary
    - During flight

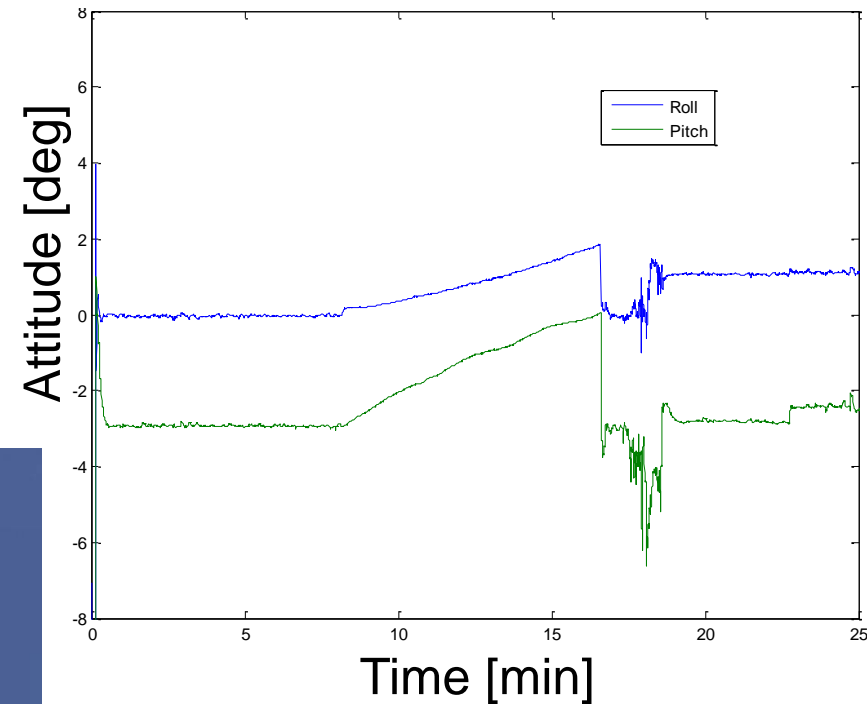
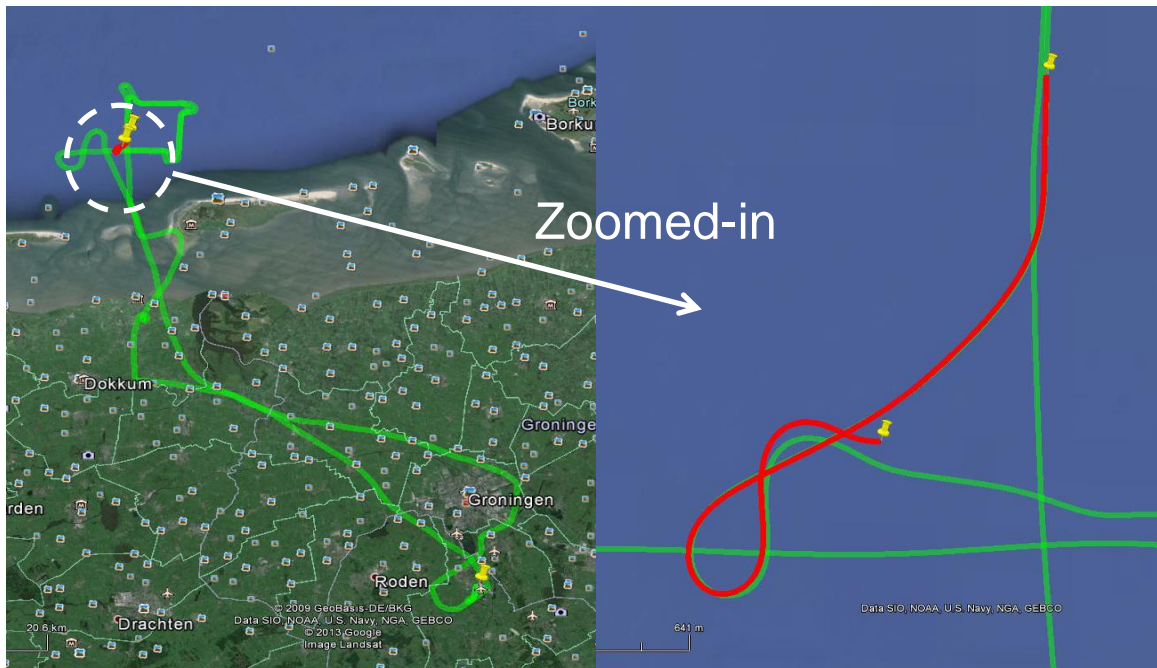
$$P_{drift} = \frac{1}{6} b_g g_0 t^3$$

$$P_{drift} = \frac{1}{2} b_a t^2$$



## Example 2: Field tests with DriftLess (3/3)

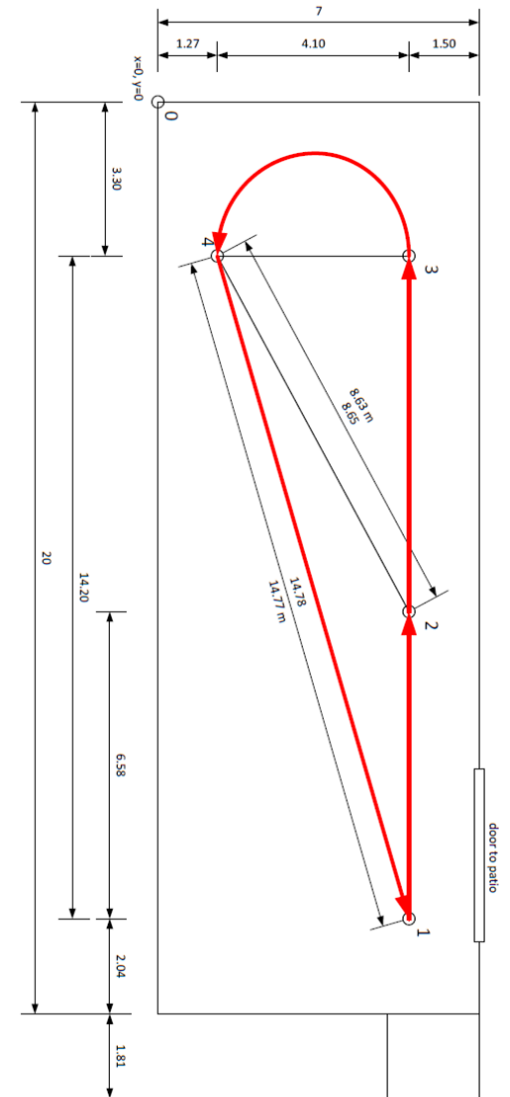
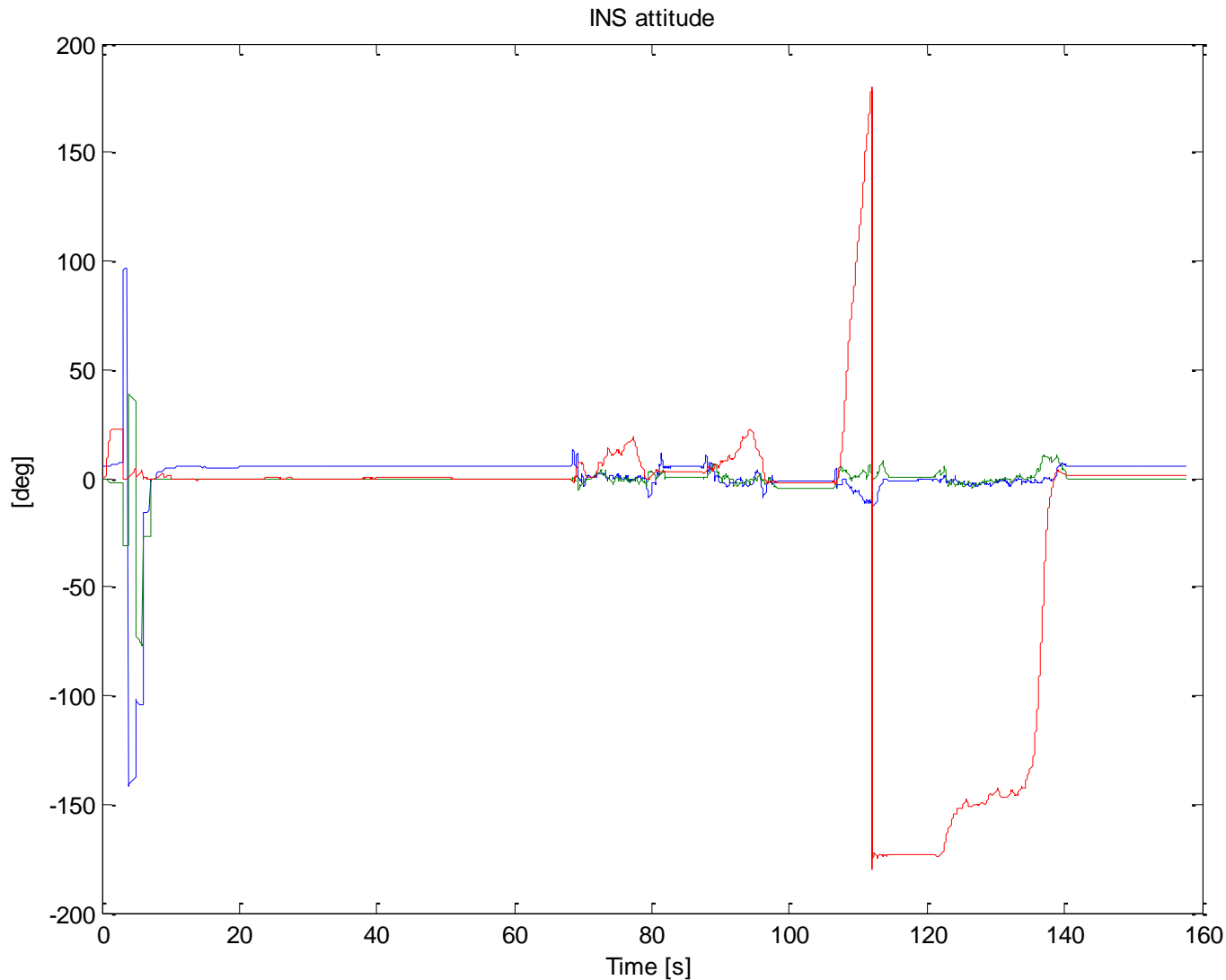
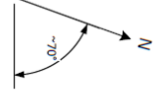
- › Drift observed during:
  - Airplane stationary (~8 min outage)
  - Airplane in flight (~90 sec outage)
- › Equivalent gyro bias ~ 20 deg/hr
- › INS/GNSS 15state: >100 deg/hr



$$P_{drift} = \frac{1}{6} b_g g_0 t^3$$

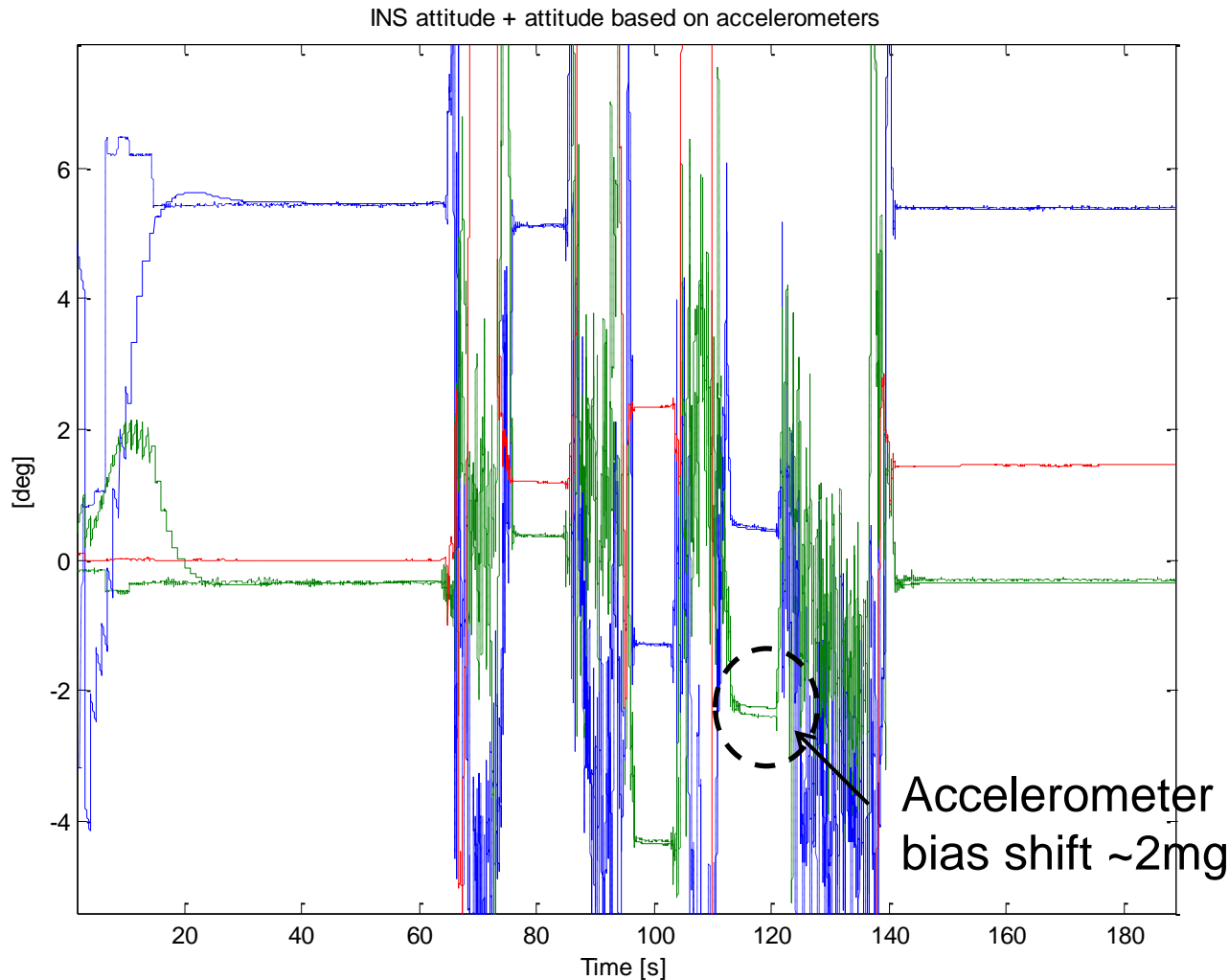
$$P_{drift} = \frac{1}{2} b_a t^2$$

# Example 3: DINS indoor (1/3) INS attitude reconstruction



## Example 3: INS-only indoor (2/3) Tracking attitude

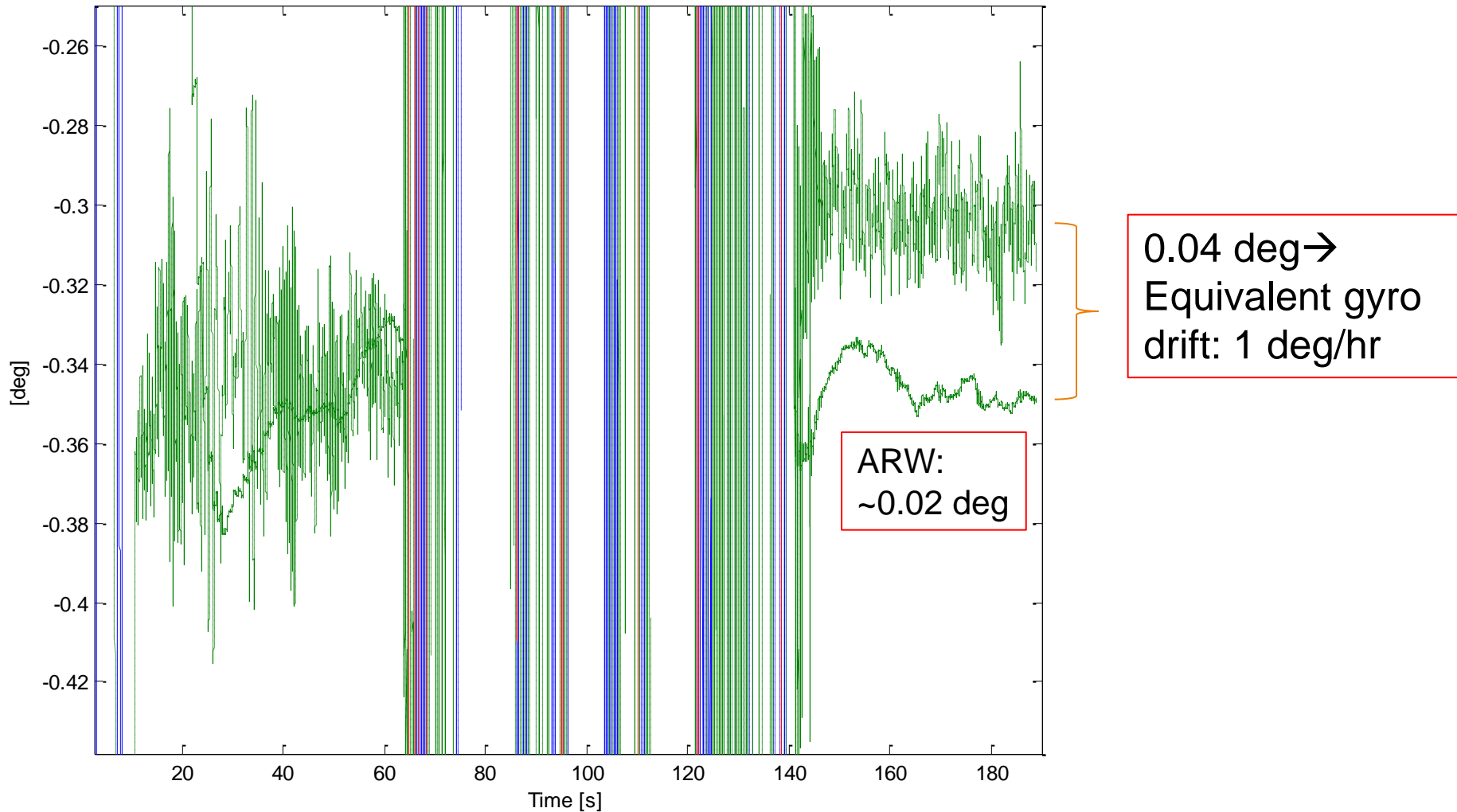
- › Accelerometer biases accurate to 0.1 mg with DriftLess if stationary
- › Accelerometer attitude measurement accurate to 0.01 deg
- › Use as baseline during stationary conditions
- › Observed gyro bias ~ 1 deg/hr





# Example 3: DINS indoor (3/3) INS attitude reconstruction

INS attitude + attitude based on accelerometers



## Conclusions

- › DriftLess capable of correcting nearly all fixed and varying bias in dynamic situations.
- › Residual gyro bias ~1 deg/hr demonstrated
- › Residual accelerometer bias <0.1 mg
- › Integrated systems more accurate when combined with DriftLess

## Further work

- › Miniaturization of the set-up, current size: 10x10x10 cm
- › Upcoming: first miniaturization step: 4x4x4 cm
  - Application in UAV's, ROV's or other small automated platforms
- › Future miniaturization: 1x1x1 cm
  - Application in "Smart Phone" applications (military or civil) or navigation equipment (TomTom, Garmin)
- › Far future: rotation mechanism implemented on chip
  - Civil Smart phone applications

## Drawbacks, limitations and unknowns

- › Due to imperfect calibration, residual bias depends on input signal
- › Currently no experience with mechanical limitations
- › Mechanical: how about life time expectancy
- › Mechanical: shock resistance?