



ANALYTICAL MODEL DEVELOPMENT RELATED TO MECHANICAL DEFORMATION AND INITIATION OF PBXs

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Introduction

- › Goal: understanding of mechanical deformation and initiation of PBXs below shock initiation threshold
- › Secondary goal: understanding the role of crystal quality

- › Example of mechanical deformation test
- › Intra- and/or intergranular sliding friction
 - › Intra → model with shear rate dependence
 - › Inter → model with pressure, shear rate and duration dependence
 - › Analytical model for thermo-chemical decomposition due to local heat flux is needed
 - › Experiment and model of laser heating of metal covered materials



Deformation in energetic materials

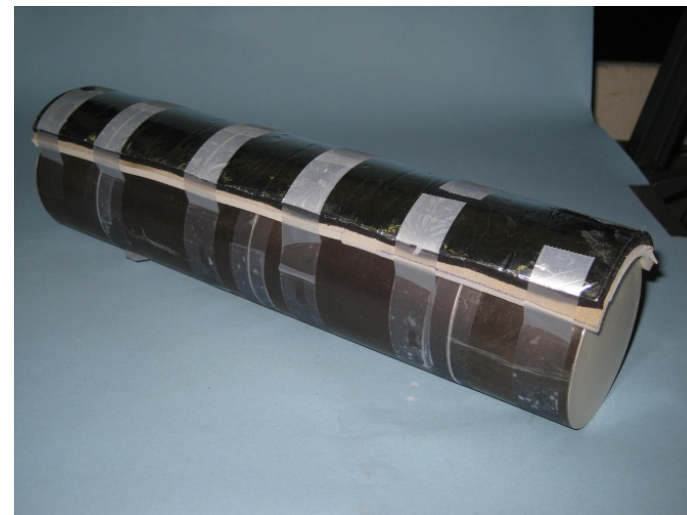
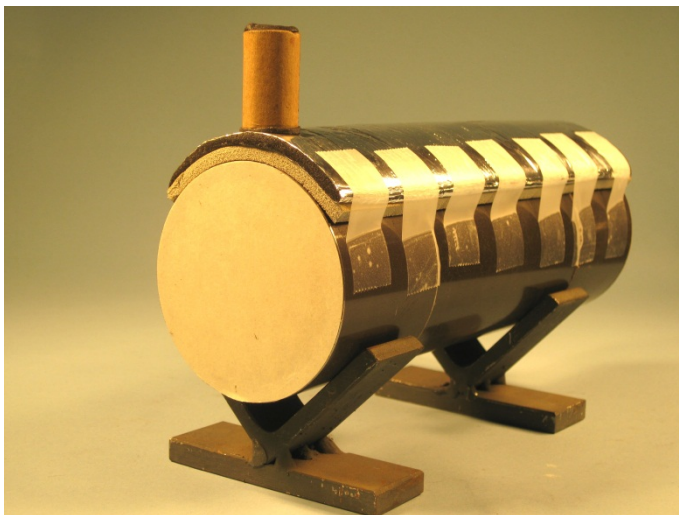
- › Examples of deformation of energetic materials in munitions
 - › Accidental deformation
 - › Imposed deformation during functioning
 - › Deformation required before functioning
 - › Deformation-induced functioning

- › Scales of deformation processes
 - › Macro >> meso >> micro
 - › Munition with energetic material >> plastic bonded explosive with particulate features >> crystal



Explosion-driven deformation

- › From left to right:
 - › 5 cm steel tube filled with sand
 - › 10 cm steel tube filled with PBX
 - › 5 cm steel tube filled with sand
 - › Rubber + plastic explosive layer on full length to create deformation
 - › Thickness plastic explosive layer is varied





PBXN-109

- › 3, 4 and 5 mm deformation charge

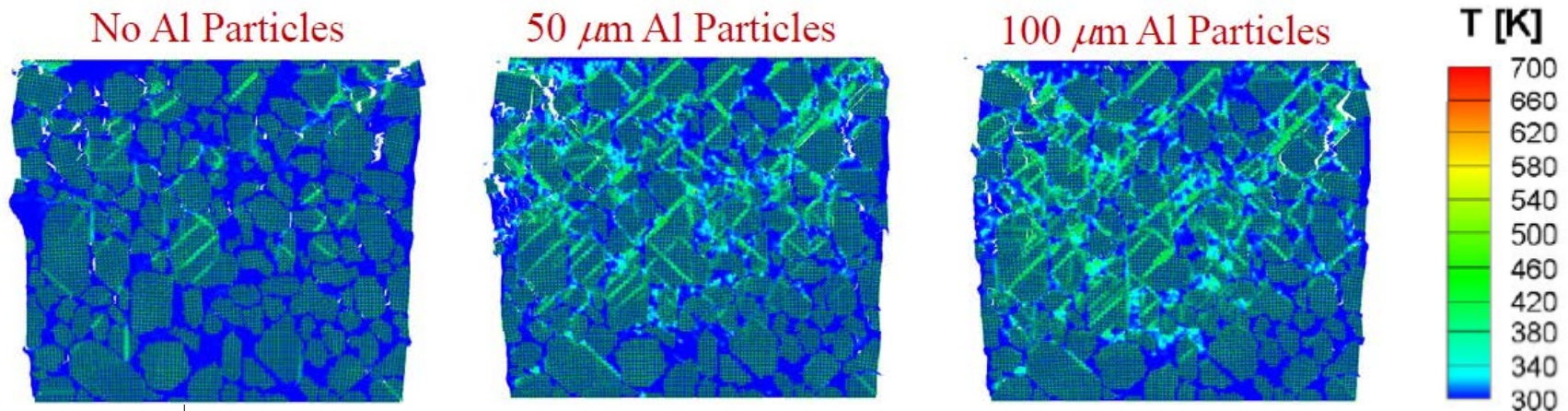


Meuken *et al.*, shear initiated reactions in energetic and reactive materials, 2006



Modeling of energetic materials at the meso-scale

- › 1) fit continuum model with particle-specific features to experimental data
- › 2) simulate representative volume element and determine collective mechanical behaviour
- › 3) simulate the mechanical behaviour with spatially resolved explosive grains and binder

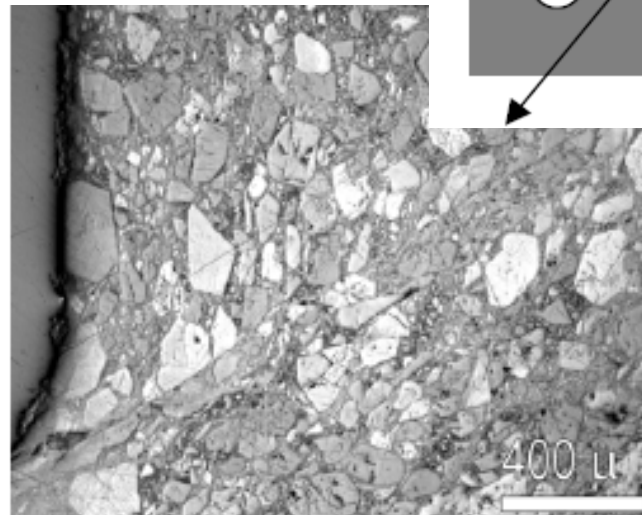
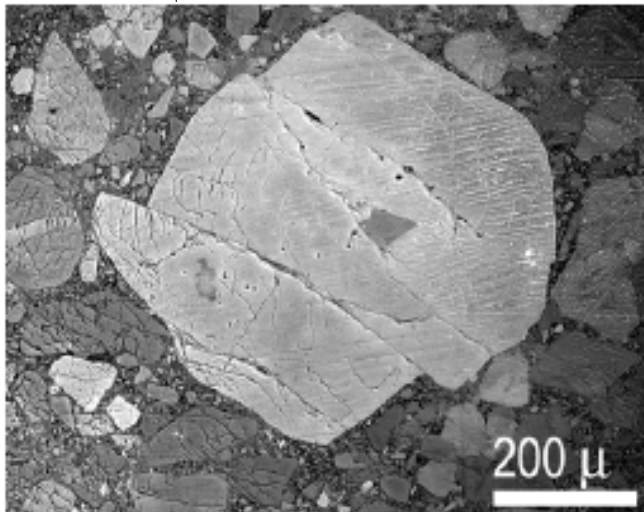
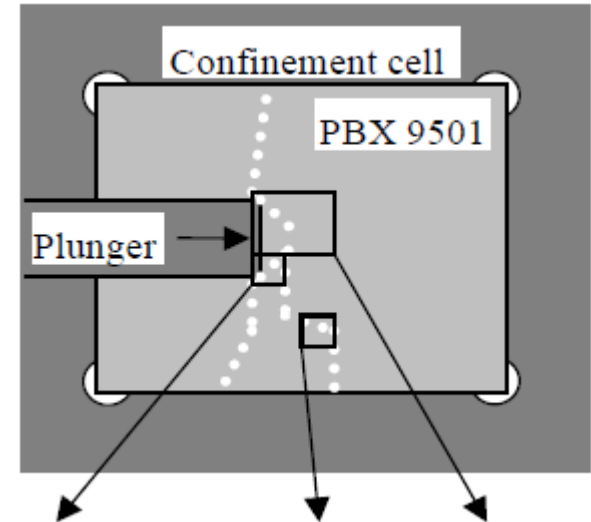


$$(\eta_{\text{Al}} = 0.1, \eta_{\text{HMX}} = 0.64, T_i = 300 \text{ K}, v = 150 \text{ m/s}, \varepsilon = 0.1, \dot{\varepsilon} = 50 \times 10^3 \text{ s}^{-1})$$



Intra- and intergranular sliding friction sensitivity

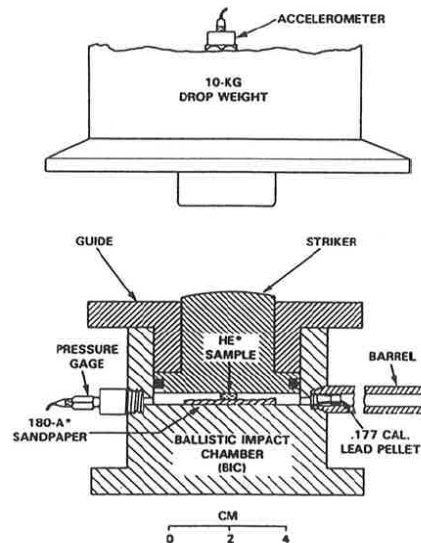
Skidmore *et al.*, Microstructural effects in PBX9501 damaged by shear impact, 1999





Intragranular sliding friction Ballistic Impact Chamber

- Background is 1) relation between rate of energy dissipation and rate of plastic deformation of **deforming crystal**, and 2) determined deformation rates at initiation.
- Experiment is attempt to measure plastic deformation rate at initiation site at moment of initiation of polymer and explosive crystal compound.
- Namkung *et al.*, Plastic deformation rate and initiation of crystalline explosives, 2002



*NOT TO SCALE - SAMPLE: 1 mm x 5 mm. PAPER: .25 mm x 30 mm

HMX(125 μ)	.7 x 10 ⁴
HMX(5 μ)	.8 x 10 ⁴
HMX(5 μ, calculated)	1 x 10 ⁴
RDX(calculated)	1 x 10 ⁴
IH-H7-D	2 x 10 ⁴
IH-H7-D2	2 x 10 ⁴
IH-H7-F	7 x 10 ⁴
Comp B	7 x 10 ⁴
TNT	> 2 x 10 ⁵
TNT(calculated)	2 x 10 ⁵
PBXN-109(heated)	1.4 x 10 ⁵
PBXN-109	1.7 x 10 ⁵
PBXW-128	2 x 10 ⁵
TATB(calculated)	> 2 x 10 ⁵
PBX-9502	> 3 x 10 ⁵
Detonation (All Materials, calculated)	a few times 10 ⁶



PBXN-109

- › 3, 4 and 5 mm deformation charge



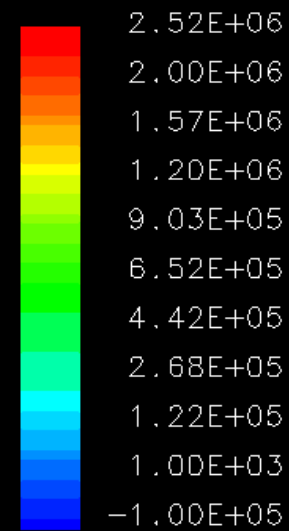
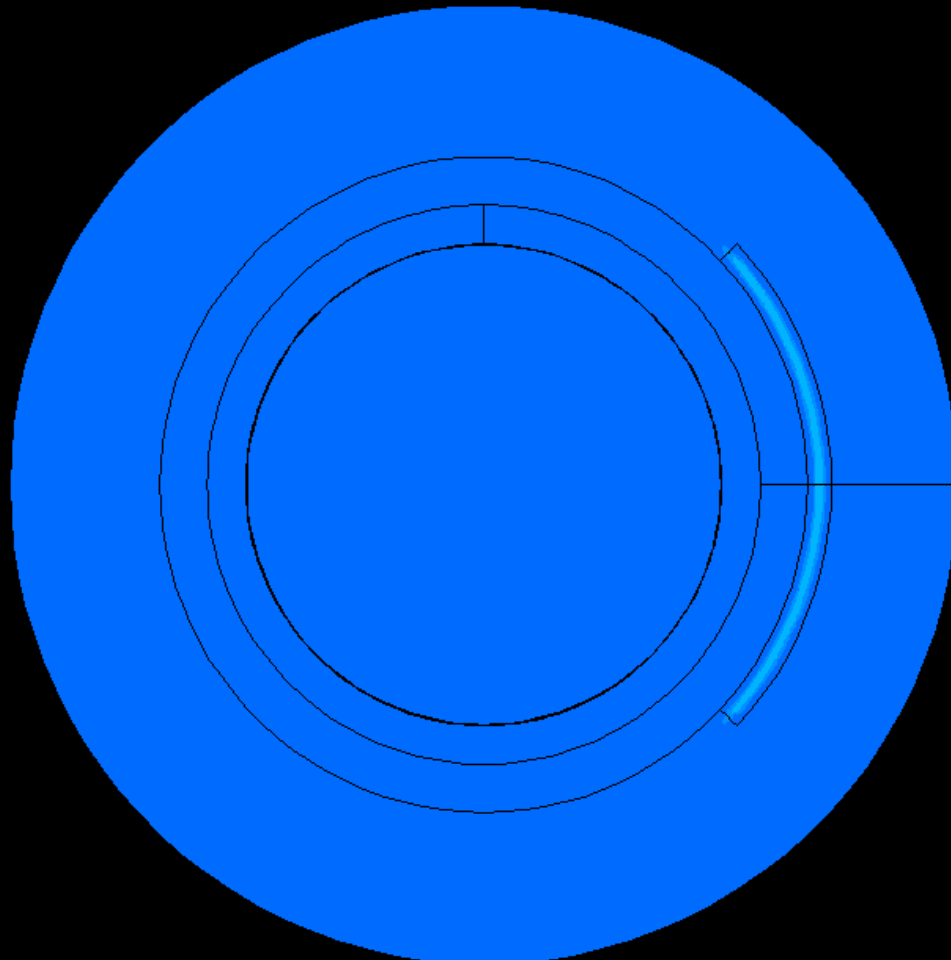


AUTODYN-2D Version 4.2.04a

Century Dynamics Incorporated

PRESSURE

(kPa)



PL (mm.mg.ms)

CYCLE 7

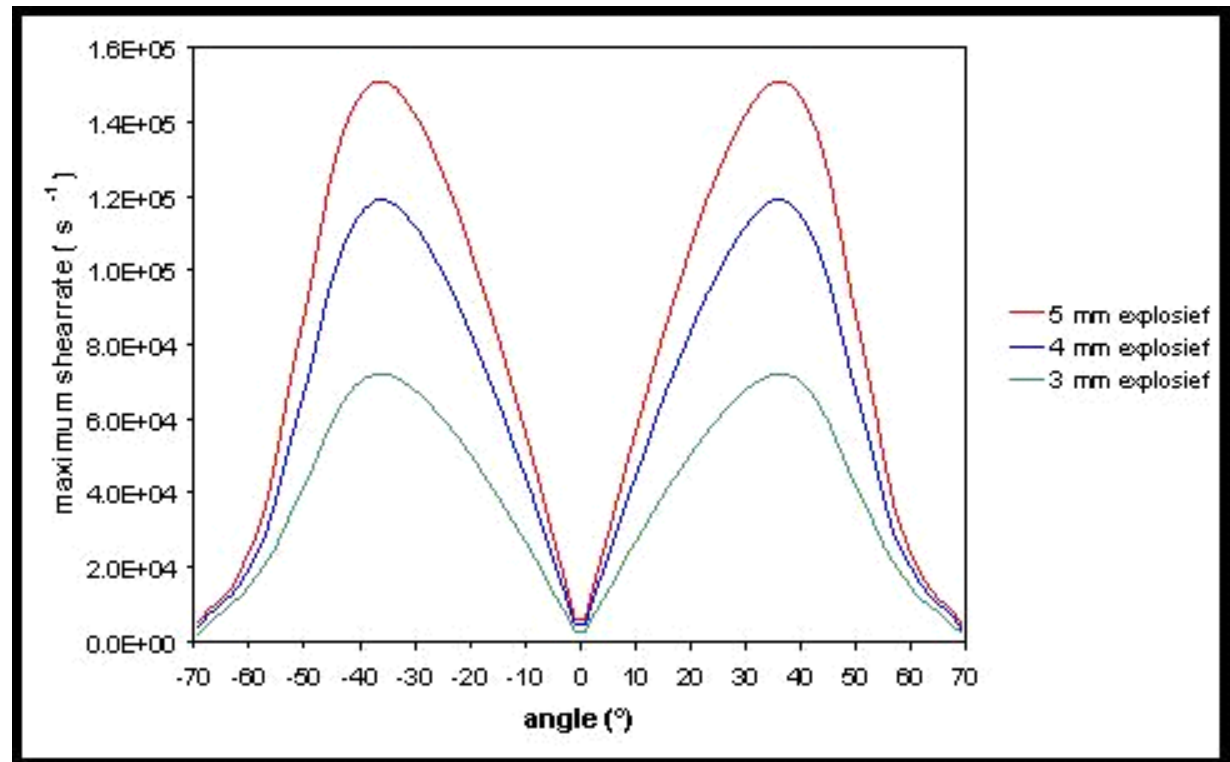
T = 1.044E-06

MVRM18: VERVORMING MUNITIE



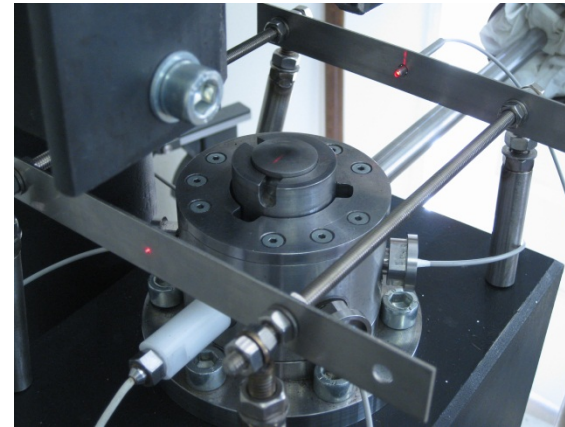
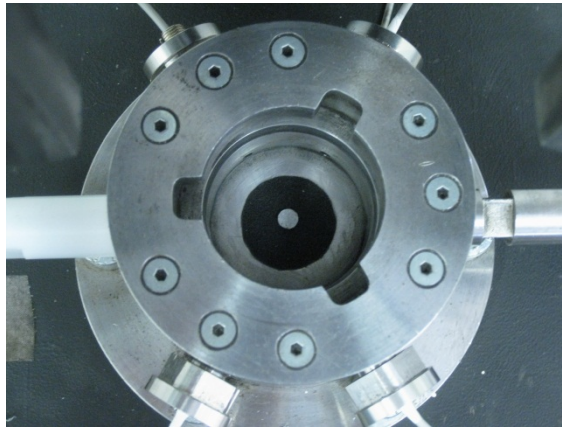
PBXN-109, maximum shear rate

- › 3 mm, $7.2 \cdot 10^4 \text{ s}^{-1}$
- › 4 mm, $1.19 \cdot 10^5 \text{ s}^{-1}$
- › 5 mm, $1.51 \cdot 10^5 \text{ s}^{-1}$

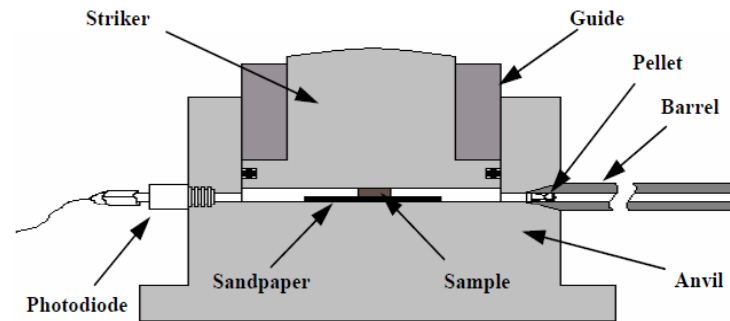




BIC



$$\frac{dy}{dt} \approx \frac{r_0}{h^2} \sqrt{\frac{h_0}{h}} \frac{dh}{dt}$$

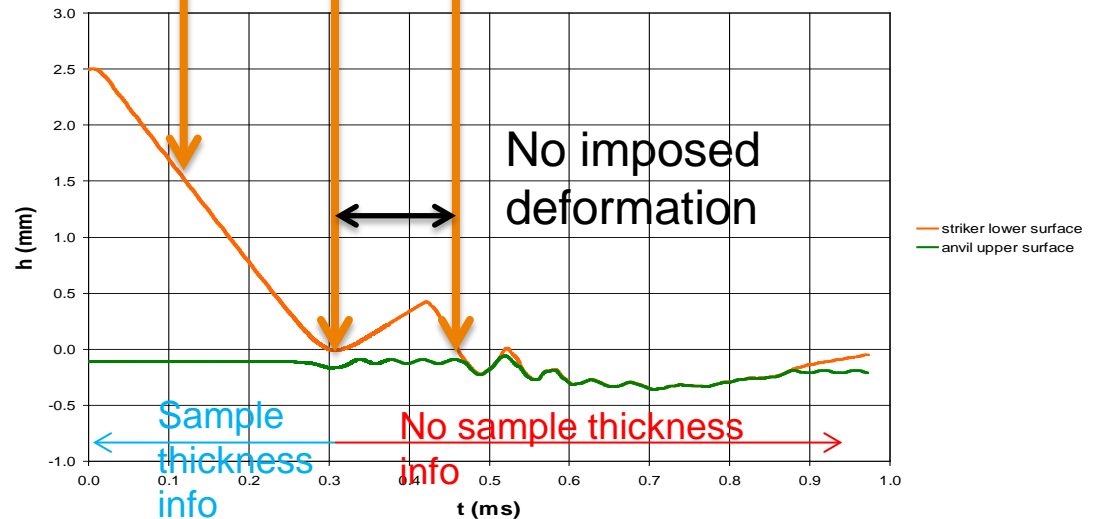
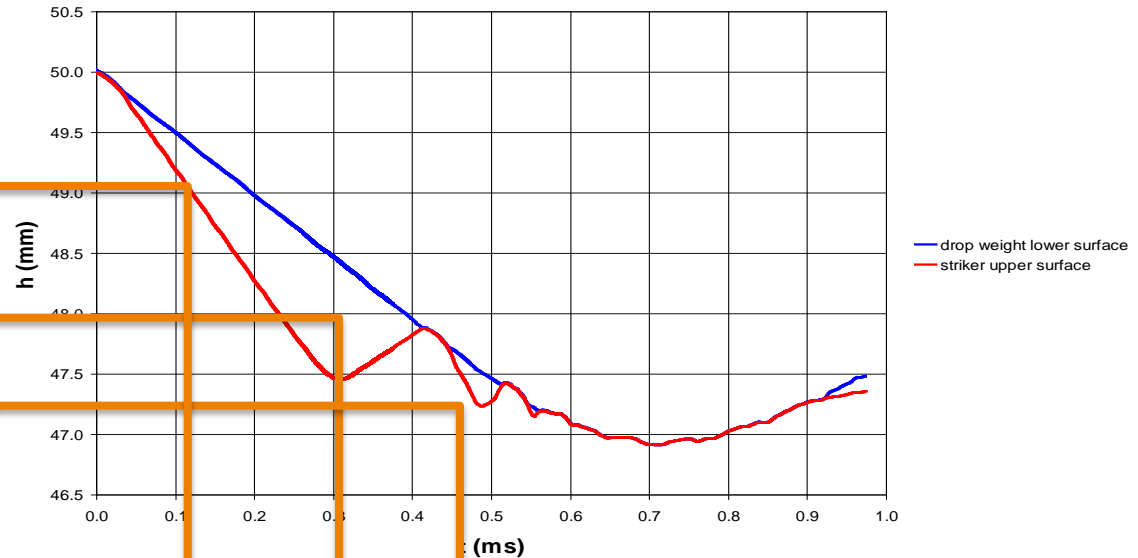




Compression sequence

- › Primary compression by striker (equation by Namkung and Coffey)
- › Rebound striker
- › Secondary impact

- › Initiation in PBXs often noted after primary compression

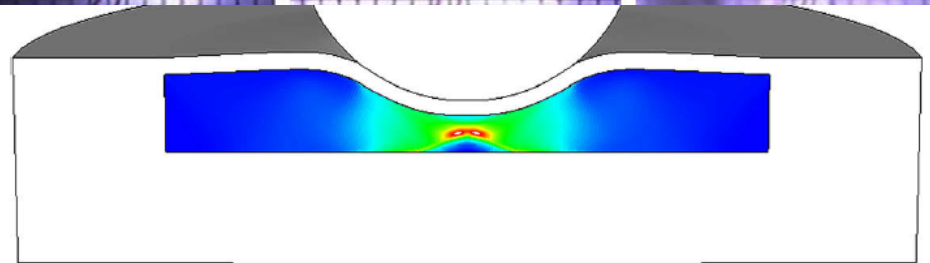
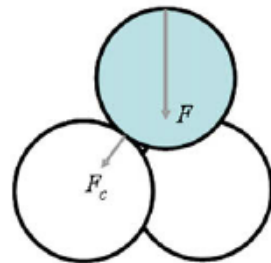
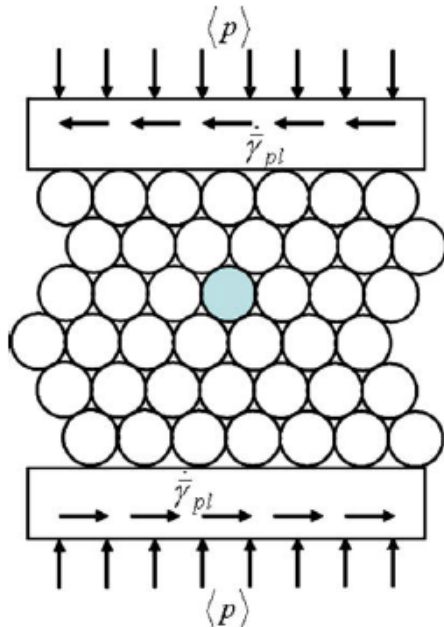
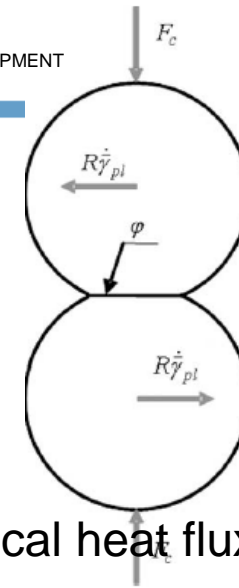




Intergranular sliding friction Friction between particles

- › 1) Hertz contact stress
- › 2) Work due to sliding motion
- › 3) Thermo-chemical decomposition due to local heat flux

Browning, microstructural model of mechanical initiation of energetic materials, 1995
 Gruau *et al.*, ignition of a confined high explosive under low velocity impact, 2009





Intergranular sliding friction Browning model

- › 1) Hertz contact stress → analytical
- › 2) Work due to sliding motion → analytical
- › 3) Thermo-chemical decomposition due to local heat flux → numerical
 - › Today: only model for HMX-PBX and applied to Steven impact test
- › Typical outcome of modelling effort is a threshold that demonstrates influence of pressure, shear rate and duration, e.g. $p^{2/3} \left(\frac{d\gamma}{dt} \right)_{max}^{1.27} t_{ign}^{1/4}$
- › An analytical model for thermo-chemical decomposition due to a local heat flux is needed for wider applicability



Local heat flux – initiation of energetic materials

- › Thermal explosion where thermal diffusion within explosive is rate limiting step

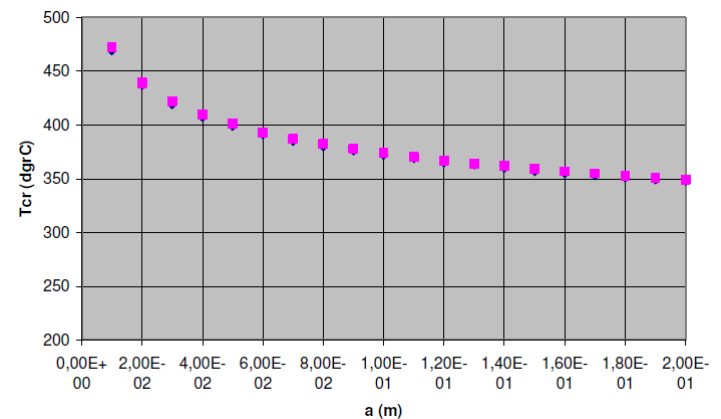
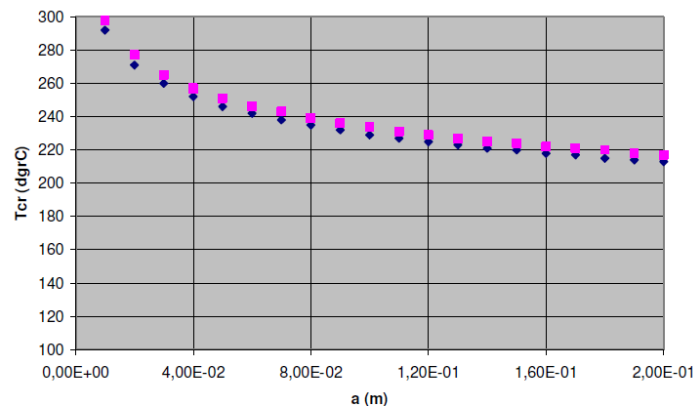
$$\frac{E_a}{RT_{cr}} = \ln\left(\frac{a^2 \rho Q Z E_a}{\delta \lambda R T_{cr}^2}\right)$$

- › Frank-Kamenetskii, calculation of thermal explosion limits, 1939

- › Critical temperature applied locally to an explosive covered with a thin metal sheet, and

$$\frac{E_a}{RT_{cr}} = \ln\left(\frac{2a^2 \rho Q Z R^2 T_{cr}}{\lambda E_a^2}\right)$$

- › Rubencik, on the initiation of high explosives by laser radiation, 2007



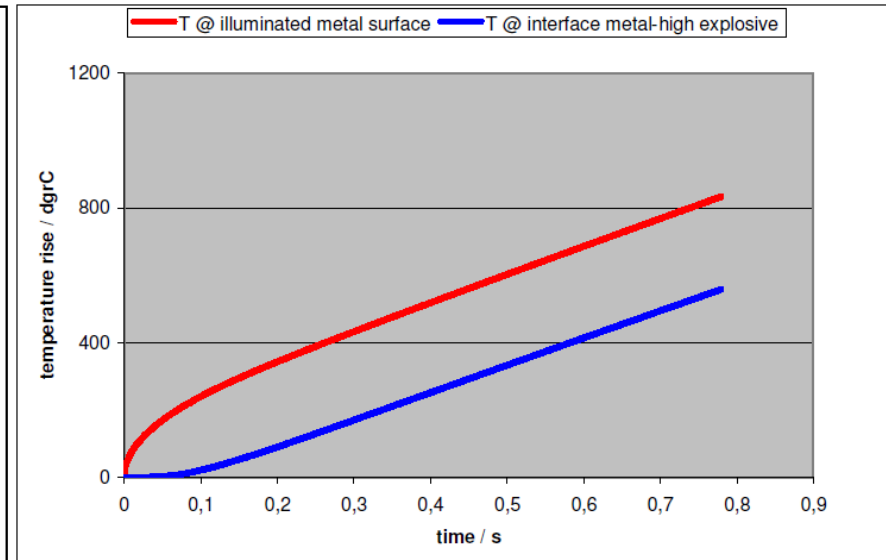
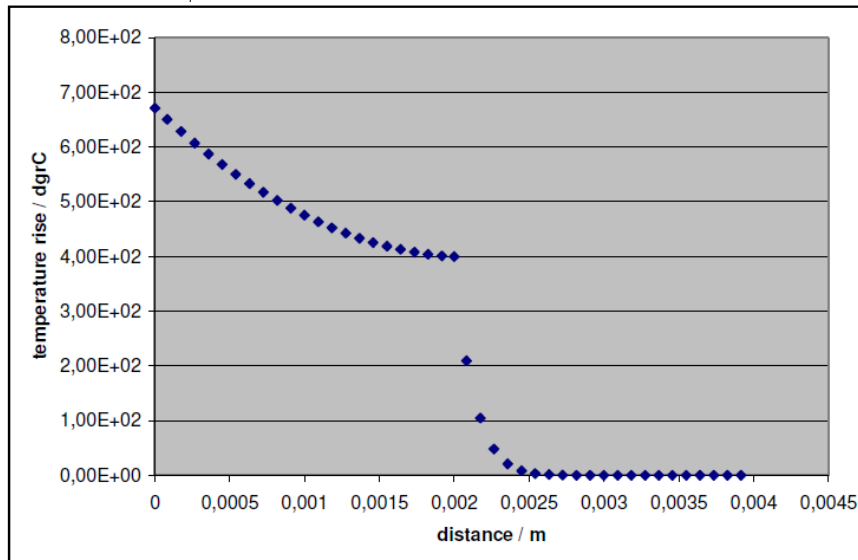
- › Infinite cylinder with TNT of radius a (left), laser illumination of TNT with spot of radius a (right)



Local heat flux – laser initiation of munitions

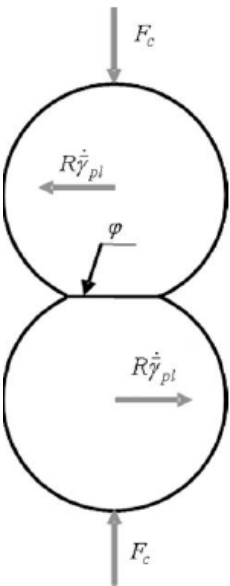
- › Time to ignition needs to be considered
- › In laser initiation of munitions the approach by Rubencik *et al.* is to calculate required temperature rise ΔT , and then calculate the time-lag τ related to a finite casing thickness l (note that radius laser beam is neglected)
- › Time lag equation is verified through numerical simulation
- › Stuivinga, future use of HE laser systems, 2011

$$\tau = \frac{\rho c l \Delta T}{\alpha I} + \frac{l^2}{6D}$$





Local heat flux



- › Heat will diffuse laterally from contact area of two crystals, heat will also diffuse radially because of small dimension of contact area
- › Hypothesis taking into account finite radius and thickness effects

$$\tau = \tau_1 + \frac{l^2}{6D} \quad \tau_1 = \frac{\rho c l \Delta T}{\alpha l \left(1 - \exp\left(-\frac{a^2}{4D\tau_1}\right) \right)}$$

- › αl is to be replaced by the rate at which work due to sliding friction is dissipated in Hertz contact area of radius a and which is function of normal pressure p
- › Definition of thickness l is still a problem in crystal-crystal contact



Local heat flux with temperature measurement compared to model

- › Experimental laser radiation onto 4 mm steel with PMMA backing
 - › 100, 200, or 300 W and 10, 25 or 50 mm diameter spot
 - › Thermocouples at steel/PMMA interface at 10 mm distances
 - › 2D-calculations with one set of thermal properties reproduce all experimental data

